



Technology for Vacuum
Systems

VACUUM CONTROLLER

VACUU·SELECT® Complete controller (lab scaffold version)

VACUU·SELECT® Complete controller (built-in version)

VACUU·SELECT® Complete controller (benchtop version)



Instructions for use



**Original instructions
Keep for further use!**

This manual is only to be used and distributed in its complete and original form. It is strictly the user's responsibility to carefully check the validity of this manual with respect to the product.

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*Thank you for purchasing this product from **VACUUBRAND GMBH + CO KG**. You have chosen a modern and technically high quality product.*

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1 Introduction

This manual is part of your product.

1.1 User information

Safety

Instructions for use
and safety

- Read this manual thoroughly and completely before using the product.
- Keep this manual in an easily accessible location.
- Correct use of the product is essential for safe operation. Comply with all safety information provided!
- In addition to this manual, adhere to the accident prevention regulations and industrial safety regulations applicable in the country of use.

General

General
information

- For easier readability, the general term *controller* is used as an equivalent to and instead of the product name **VACUU-SELECT® Complete**.
- If passing the product on to a third party, also give them this manual.
- The illustrations in this manual are only intended to facilitate comprehension.
- We reserve the right to make technical and design changes in the course of continuous product improvement.

Copyright

Copyright © and
copyright law

The content of this manual is protected by copyright. Only copies for internal use are allowed, e.g., for professional training.

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Contact

Contact us

- If your manual is incomplete, you can request a replacement. Alternatively, you can use our download portal: www.vacuubrand.com
- When contacting our Service Department, please have the serial number and product type at hand → see *Rating plate on the product*.
- You are welcome to contact us at any time in writing or by telephone if you would like more information, have questions about our products or wish to share feedback with us.

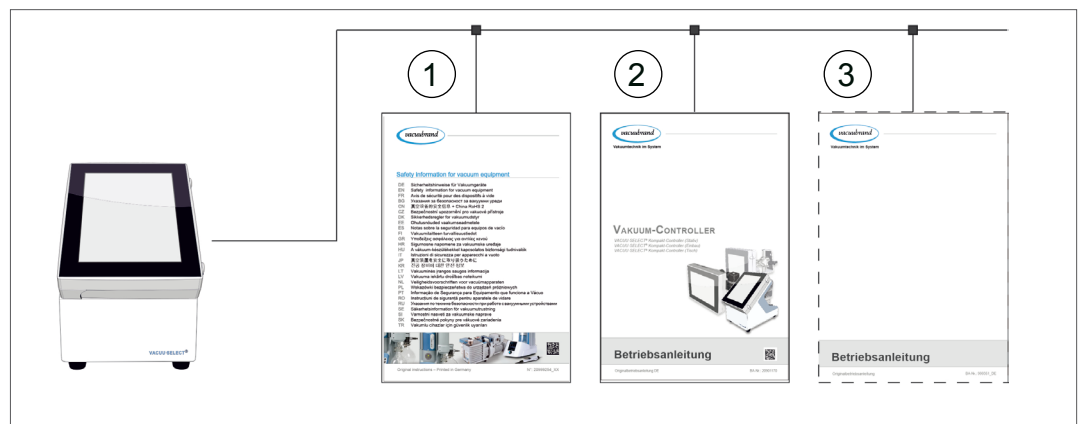
1.2 Manual structure

Modular instructions for use

The manuals have a modular structure with separate instruction modules for the controller, vacuum pumps, pumping units, and any accessories.

Instruction modules

→ Example
Breakdown of the instructions for use



- 1 Safety information for vacuum equipment
- 2 Description: Vacuum controller – control and operation
- 3 Optional description: vacuum pump, accessories, etc.


1.3 About this document


1.3.1 Display conventions

Warning levels

Display conventions

	DANGER
	<p>Indicates an imminent hazardous situation. Disregarding the situation could result in extremely serious injury or death. ⇒ Take appropriate action to avoid dangerous situations!</p>

	WARNING
	<p>Warns of a potentially hazardous situation. Disregarding the situation could result in serious injury or death. ⇒ Take appropriate action to avoid dangerous situations!</p>


	CAUTION
	<p>Indicates a potentially hazardous situation. Disregarding the situation could result in minor injury or damage to property. ⇒ Take appropriate action to avoid dangerous situations!</p>

NOTE	
<p>Indicates a potentially harmful situation. Disregarding the situation could result in damage to property.</p>	

Additional notes

IMPORTANT!

- ⇒ Information or specific recommendation which must be observed.
- ⇒ Important information for trouble-free operation of your product.

	<ul style="list-style-type: none"> ⇒ Helpful tips + tricks ⇒ Additional information
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1.3.2 Symbols and icons

This manual uses symbols and icons. Safety symbols indicate specific risks associated with handling the product. Symbols and icons are designed to help you identify risks more easily.

Safety symbols

Explanation of safety symbols



General warning symbol.



Danger: electricity.



Warning: hot surface.



General prohibition sign.



General mandatory sign.



Disconnect power plug.



Electrostatically sensitive components ESD.

Additional symbols and icons

Additional symbols



Positive example – **Do this!**
Result – **OK**



Negative example –
Don't do this!



Refers to content in this manual.



Refers to content in other supplementary documents.



Acoustic signal – signal sound/warning sound.




Frequency of beeping, frequency of acoustic signal



Flow arrow
Vacuum

Symbols and gestures for operation

→ See chapter: **5.1.2 Gestures for operation on page 42**

 ⇒ Additional detailed descriptions of symbols (icons) and signals on the display can be found in chapter *5.4 Display and operating elements*.

1.3.3 Handling instructions (action steps)

Action steps as text

Instructions (single step)

⇒ Perform the step described.

- Result of action

Instructions (multiple steps)

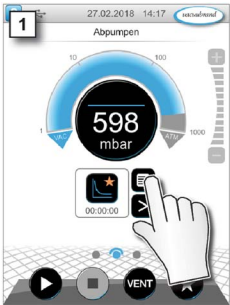
1. First step
2. Next step

- Result of action

Perform the steps in the order described.

Instructions (shown graphically)

Schematic diagram
Action steps as graphics



1. First step
 2. Next step
- Result of action

1.3.4 Abbreviations

Abbreviations

abs.	Absolute
AK	Separator flask
ATM	Atmospheric pressure (bar graph, program)
d_i (di)	Interior diameter
DN	Nominal diameter
EX*	Outlet
FKM	Fluoroelastomer
GB	Gas ballast
hh:mm:ss	Time in hours/minutes/seconds
hPa	Pressure unit, hectopascal (1 hPa = 1 mbar = 0.75 Torr)
IN*	Inlet
KF	Small flange
max.	Maximum value
min.	Minimum value
mbar	Pressure unit, millibar (1 mbar = 1 hPa = 0.75 Torr)
PA	Polyamide
PBT	Polybutylene terephthalate
PC	Pumping unit chemistry with type identification number
PE	Polyethylene
RMA no.	Return Merchandise Authorization number
SW	Wrench size (tool)
Torr	Pressure unit (1 Torr = 1.33 mbar = 1.33 hPa)
USB	Universal serial bus
VAC	Vacuum (pressure curve)
resp.	Responsible
VMS-B	Vacuum management system – module
e.g.	For example

* Labeling on the vacuum pump

1.3.5 Term definitions

Product-specific terms

Fine vacuum	Pressure measuring range in vacuum systems, from: 1 mbar-0.001 mbar (0.75 Torr–0.00075 Torr)
Rough vacuum	Pressure measuring range in vacuum systems, from: atmospheric pressure–1 mbar (atmospheric pressure–0.75 Torr)
VACUU·BUS®	Bus system from VACUUBRAND for communication between peripheral devices with VACUU·BUS® -enabled gauges and controllers. The maximum admissible cable length is 30 m.
VACUU·BUS® address	Address which enables the VACUU·BUS® client to be unambiguously assigned within the bus system, e.g., for connecting multiple sensors with the same measurement range.
VACUU·BUS® client	Peripheral device or component with VACUU·BUS® port, which is integrated in the bus system, e.g., sensors, valves, level indicators, etc.
VACUU·BUS® configuration	Assigning a different VACUU·BUS® address to a VACUU·BUS® component using a gauge or controller.
VACUU·BUS® connector	4-pin round connector for the bus system from VACUUBRAND .
VACUU·SELECT®	Vacuum controller, controller with touchscreen; consisting of operating panel and vacuum sensor.
VACUU·SELECT® Complete	Vacuum controller in two-point version for existing vacuum sources such as individual pumps or powerful local area vacuum networks
VACUU·SELECT® Sensor *	External vacuum sensor ▶ for VACUU·SELECT® <i>or</i> ▶ separately as an independent vacuum sensor.

* Available with or without venting valve

2 Safety information

The information in this chapter must be observed by everyone who works with the product described here.

The safety information is valid for the entire life cycle of the product.

2.1 Usage

Only use the product if it is in perfect working condition.

2.1.1 Intended use

Intended use The *VACUU-SELECT® Complete* is a lab instrument intended to regulate absolute pressure in the area of rough and fine vacuum for existing vacuum sources such as individual pumps or powerful local area vacuum networks.

The device may only be used indoors in a non-explosive atmosphere. It is designed for continuous operation between 10 °C–40 °C.

Intended use also includes:



- observing the information in the document Safety information for vacuum equipment,
- observing the manual,
- observing the manual of connected components,
- using only approved accessories or spare parts.

Any other use is considered improper use.

2.1.2 Improper use

Improper use Incorrect use or any application which does not correspond to the technical data may result in injury or damage to property.

Improper use includes:

- using the product contrary to its intended use,
- operation under inadmissible environmental and operating conditions,
- vacuum control of potentially explosive atmospheres which does not correspond to the ATEX authorization of the sensor → see *sensor rating plate*,
- operation despite obvious faults or defective safety devices,
- usage despite incomplete assembly,
- pulling plug-in connections on the cable out of the socket,
- use in mines or underground.

2.1.3 Foreseeable misuse

Possible foreseeable misuse In addition to improper use, there are types of use which are prohibited when handling the device:



- installation and operation in potentially explosive atmospheres,
- unauthorized extensions or conversions, in particular when these impair safety,
- fully exposing the device to the vacuum, immersing it in liquids, exposing it to water spray or steam jets,
- vacuum control of hot, unstable, or explosive media,
- operation with sharp-edged objects,
- switching the device on/off with tools or one's foot.

2.2 Target group description

IMPORTANT!

Users in the areas of competence in the *Responsibility matrix* must possess the relevant qualifications for the activities listed.

2.2.1 Personnel qualification

Meaning of
personnel
qualifications

Operator	Laboratory staff, such as chemists, laboratory technicians
Specialist	Person with professional qualification in mechanics, electrical equipment or laboratory devices
Responsible specialist	Similar to a specialist, with additional specialist responsibility, or responsibility for a department or division

2.2.2 Responsibility matrix

Responsibility
matrix and areas of
competence

Activity	Operator	Specialist	Responsible specialist
Installation	x	x	x
Commissioning	x	x	x
Network integration			x
Updates		x	x
Data import/export		x	x
Data logger download	x	x	x
Troubleshooting	x	x	x
Operation	x	x	x
Advanced operation		x	x
Error report	x	x	x
Remedy	(x)	x	x
Changing circuit board fuse		x	x
Repair order			x
Cleaning, simple	x	x	x
Sensor cleaning*		x	x
Sensor calibration*		x	x
Shutdown	x	x	x
Decontamination**		x	x

* Option

** Alternatively, arrange for decontamination by a qualified service provider

2.2.3 Personal responsibility

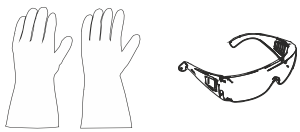
Work safely

The safety and protection of individuals has top priority. Activities and processes which represent a potential safety hazard are not permitted.

Always be conscious of safety and work in a safe manner. Observe instructions issued by the operator, and national regulations on accident prevention and industrial safety.

⇒ Use the controller only if you have understood its function and this manual.

Protective clothing



⇒ In the case of activities which require protective clothing, personal protective equipment as specified by the operator is to be worn.

2.3 Safety precautions

Quality standards and safety

Products from **VACUUBRAND GMBH + CO KG** are subject to stringent quality testing with regard to safety and operation. Each product undergoes a comprehensive test program prior to delivery.

2.3.1 Safety precautions, general

⇒ When handling contaminated parts, follow the relevant regulations and safety precautions.

⇒ Repairs are only to be carried out by the manufacturer's Service Department.

IMPORTANT!

Prior to any service, contamination from hazardous substances needs to be excluded.

⇒ Please note that residual process media may pose a danger to people and the environment. Take suitable decontamination measures.

⇒ Before sending devices to our Service Department, you must first fill out a [Health and Safety Clearance](#) form, sign it to confirm the information, and return it to us.

2.3.2 Awareness of potential dangers

Vacuum control of critical processes

Risk of explosion during critical processes



DANGER

Risk of explosion through control of critical processes.

Depending on the process, an explosive mixture can form in systems.

⇒ The control of critical processes must always be supervised!

Damaged components

IMPORTANT!

Damaged components, especially those which impair safety, must be promptly replaced.

- ⇒ Ensure that you are not working with damaged components.
- ⇒ Replace defective parts immediately, e.g., a broken cable or faulty plug.

Dangers due to electrical energy

Electrical energy

After the controller has been switched off and disconnected from the power supply, there may still be dangers at the plug-in power supply due to residual energy:

- ⇒ Replace the plug-in power supply if there are any defects.
- ⇒ Never open the plug-in power supply.

Service shipments

Safety during servicing

Devices which represent a potential safety hazard should be sent in, maintained or repaired only if all hazardous contamination has been removed.



⇒ The form for confirming safety is available as a PDF on our website: [Health and Safety Clearance form](#).

2.3.3 ATEX equipment category (sensor)

Installation and potentially explosive atmospheres



Installation and operation in areas where potentially explosive atmospheres can develop to a hazardous degree is not permitted.

ATEX approval only applies if applicable to the **internal wetted parts of the device**, not to its surroundings.

ATEX equipment labeling

ATEX-
equipment category



Vacuum equipment labeled with  has ATEX approval in line with the ATEX marking on the rating plate.

- ⇒ Only use the product if it is in perfect working condition.
- ⇒ The devices are designed for a low level of mechanical stress and must be installed in such a way that they cannot sustain mechanical damage from the outside.
- ⇒ After any work on the device, check its leak rate.

ATEX
approval

When using the device on equipment with potentially explosive atmospheres (according to ATEX approval), modifications to the device are not permitted and will invalidate the ATEX approval. Wetted parts attached to the device must have ATEX approval at least equivalent to that of the device itself, and must not adversely affect the ATEX approval of the device, in particular the temperature in the wetted area.

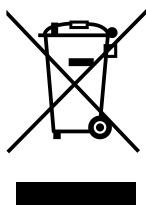
Prevent explosive
mixtures

The use of gas ballast and/or venting valves is only permitted if this would not normally, or only rarely, cause explosive mixtures within the device, or do so only for a short time.

- ⇒ If necessary vent with inert gas.

Information on the ATEX equipment category is also available on our website at: www.vacuubrand.com/.../Information-ATEX

2.4 Disposal



NOTE

Risk of environmental damage due to incorrect disposal of the product.

- ⇒ Do not dispose of with household waste!
Electronic components are subject to hazardous waste treatment and must only be disposed of by certified specialists.
- ⇒ Observe the national regulations for safe disposal and environmental protection.
- ⇒ Detailed information on the respective regulations can be obtained from your local administrative authority.

3 Product description

3.1 VACUU-SELECT® Complete

Description of vacuum controller

The **VACUU-SELECT® Complete** is a fully equipped two-point vacuum controller for existing vacuum sources such as individual pumps or powerful local area vacuum networks.

The controller comprises the **VACUU-SELECT®** vacuum controller with integrated ceramic vacuum sensor and venting valve, a non-return valve and a chemically resistant in-line solenoid valve. Simply connect the controller between the vacuum pump and the application.

The controller is available as a benchtop device, for lab scaffold mounting, or as a built-in version for lab workstations.

Controller versions



The controller was developed for applications which require a controlled vacuum. Various applications and menus are available for operation and vacuum control. The controller is operated using the touchscreen. The menus are designed to be user friendly. Depending on the type of operation and peripheral devices connected, the controller regulates the process vacuum subject to demand. In the case of solvent evaporation, it detects boiling pressure automatically and switches to two-point control mode.

As a component of the **VACUU-BUS®** system, the controller offers numerous connection options for a wide variety of applications.

Vacuum processes are controlled via in-line solenoid valves and/or venting valves. If several valves of one type are connected, they switch simultaneously, e.g., multiple venting valves.



To control a vacuum, a minimum combination of the controller, a vacuum sensor, valves and/or vacuum pumps is needed.

If only the built-in sensor is present, vacuum control is not possible.

3.2 Product views

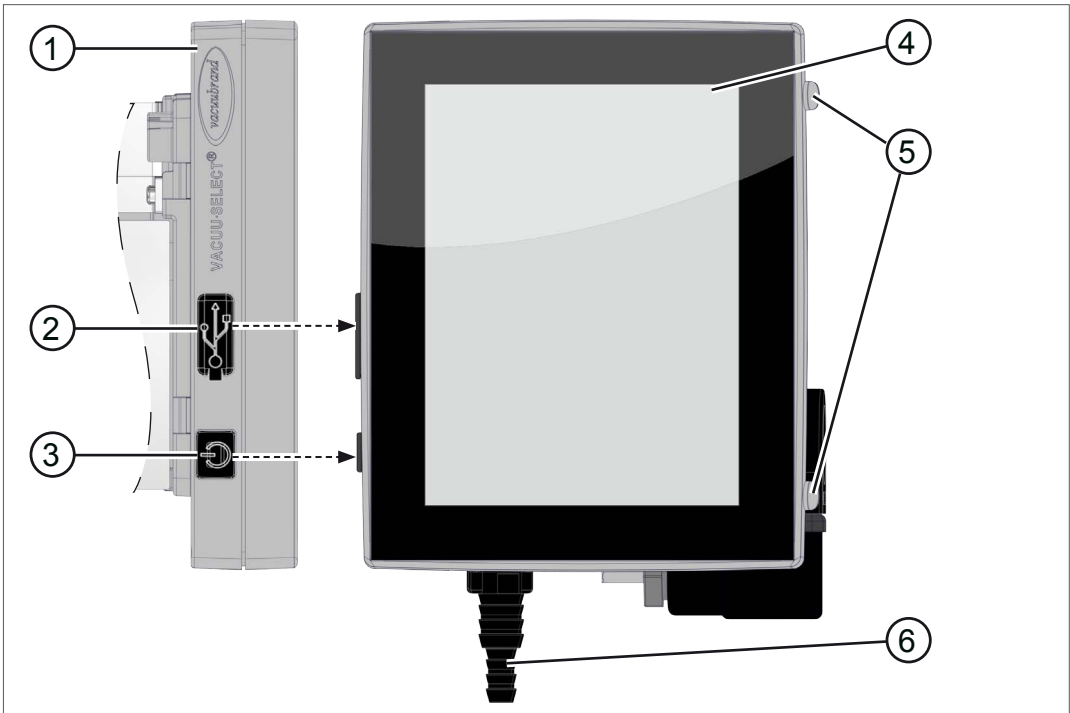
3.2.1 VACUU-SELECT® Complete (schematic design)

The controller has a color display with touchscreen. Depending on the type of installation, the display can be rotated by 90°.

All controller versions have the same connections, as described here in the example for the lab scaffold version.


Side view + front

→ Example
Side view and front
view
Lab scaffold version



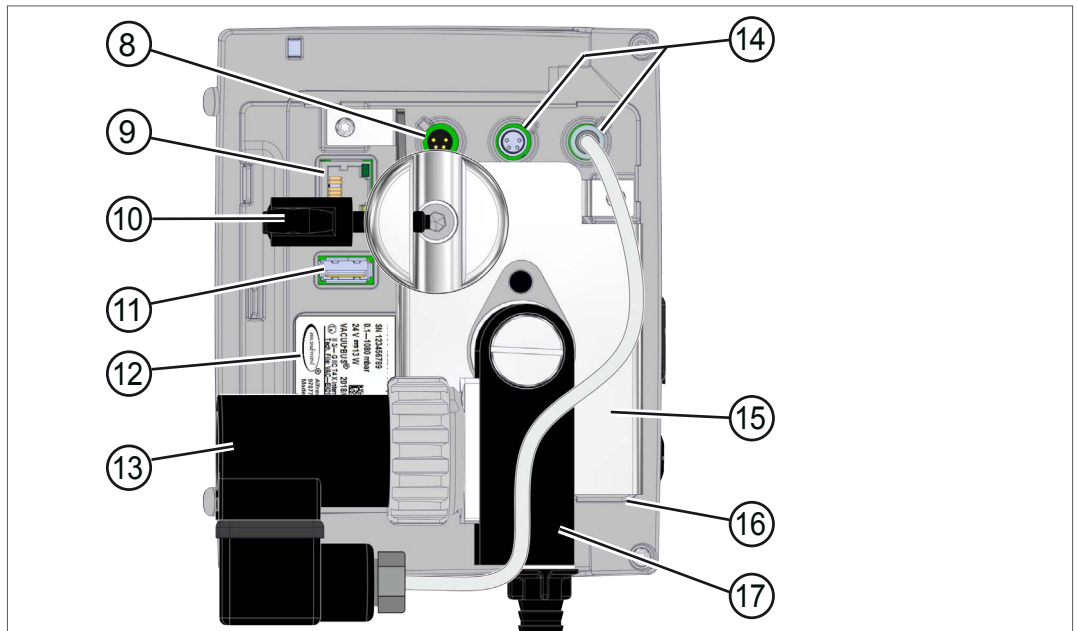
Meaning

1	Chemically resistant plastic housing
2	Cover of USB port, type A*
3	ON/OFF button
4	Screen
5	Rubber feet
6	Vacuum connection (here: hose nozzle)

 **USB type A*** is only suitable for connecting USB flash drives or WiFi USB dongles, and not for connection to a USB master, such as a PC.

Rear view

→ Example
Back and interfaces,
lab scaffold version



Meaning

- 8 Power supply via **VACUU·BUS®** plug-in power supply
- 9 RJ45 socket – LAN connection
- 10 Stand holder with wing nut
- 11 USB port, type A
- 12 Rating plate
- 13 Chemically resistant in-line solenoid valve
- 14 Connection sockets for **VACUU·BUS®** components
- 15 Stand panel
- 16 **VACUU·SELECT® Sensor**
- 17 Valve block with connections

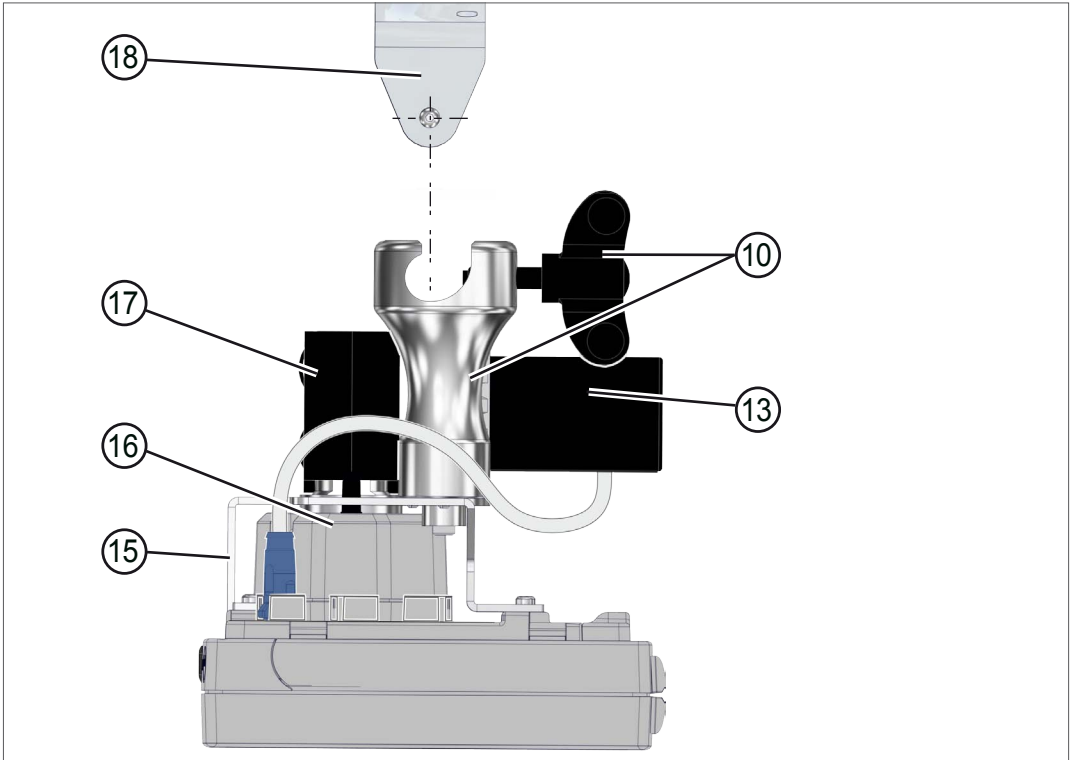
Note: The VACUU·BUS® ports are each equipped with a guide slot as an anti-rotation device and connection coding for VACUU·BUS® sockets and connectors.

IMPORTANT!

⇒ Do not use the USB ports as distributors, except for USB hubs with their own power supply.

Top view

→ Example
Plan view, lab
scaffold version



Meaning

10	Stand holder with wing nut
13	Chemically resistant in-line solenoid valve
15	Stand panel
16	VACUU-SELECT® Sensor
17	Valve block with connections
18	Wall bracket (option)

3.2.2 VACUU-SELECT® Sensor

Description of
VACUU-SELECT®
Sensor

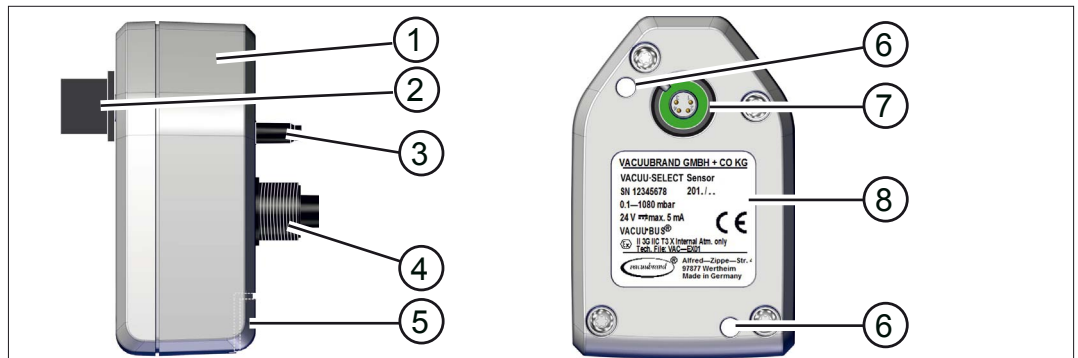
The vacuum sensor is mounted on the **VACUU-SELECT® Complete**. Communication with the controller takes place via the **VACUU-BUS**.

Two versions of the **VACUU-SELECT® Sensor** are available – with or without venting valve.

The vacuum sensor with high chemical resistance is designed for measurements in the rough vacuum range. Vacuum connection is carried out via the valve block.

Side view, plan view

→ Example
Views of
VACUU-SELECT®
Sensor



Meaning

- | | |
|---|--|
| 1 | VACUU-SELECT® Sensor |
| 2 | VACUU-BUS® plug attachment, detachable (option) |
| 3 | Venting valve (option) |
| 4 | Vacuum screw connection |
| 5 | Port for VACUU-BUS® plug attachment (park position) |
| 6 | Hole for screws |
| 7 | VACUU-BUS® port |
| 8 | Rating plate |

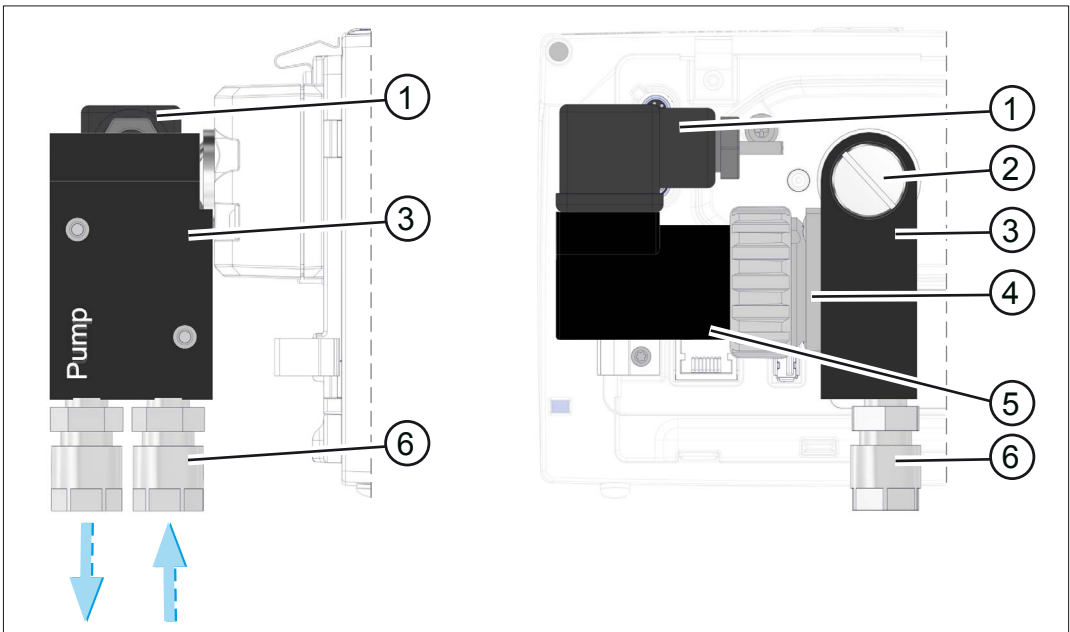
3.2.3 Chemically resistant in-line solenoid valve

The fitted chemically resistant in-line solenoid valve comprises an electromagnetic drive and valve block, and is used as a vacuum regulating valve. A built-in non-return valve prevents this from affecting nearby applications on one vacuum supply.

Depending on the controller version, hose nozzles or screw-in connectors are available to connect the vacuum pump and application.

Side view, plan view

→ Example Views
Chemistry resistant in-line solenoid valve



Meaning

1	Valve connector
2	Cheese head screw M6 x 10
3	Valve block
4	Internal: non-return valve
5	Electromagnetic drive
6	Vacuum connections: pump, application

i In the built-in version, the complete valve block can be pivoted 90°, as can the stand holder in the lab scaffold version.

This means the controller can be used either horizontally or vertically.

3.3 VACUU-BUS® peripheral devices (option)

VACUU-BUS
principle

External valves, level sensors and vacuum sensors (up to the fine vacuum range) are components that can be connected via VACUU-BUS® directly to the controller.

VACUU-BUS® components can be easily added or removed at any time via component detection. Component activation permits the activation or deactivation of connected components.

VACUU BUS components¹ (clients)

When the controller is switched on, it checks the current configuration. VACUU-BUS® components are automatically detected and are used and monitored until the controller is switched off. If a previously connected component is no longer found, the controller displays an error message.



In the case of the *VACUU SELECT® Complete*, all *VACUU BUS®* components can be individually activated or deactivated without disconnecting the plug. The venting valve of a *VACUU SELECT® Sensor* can also be easily deactivated at the controller.

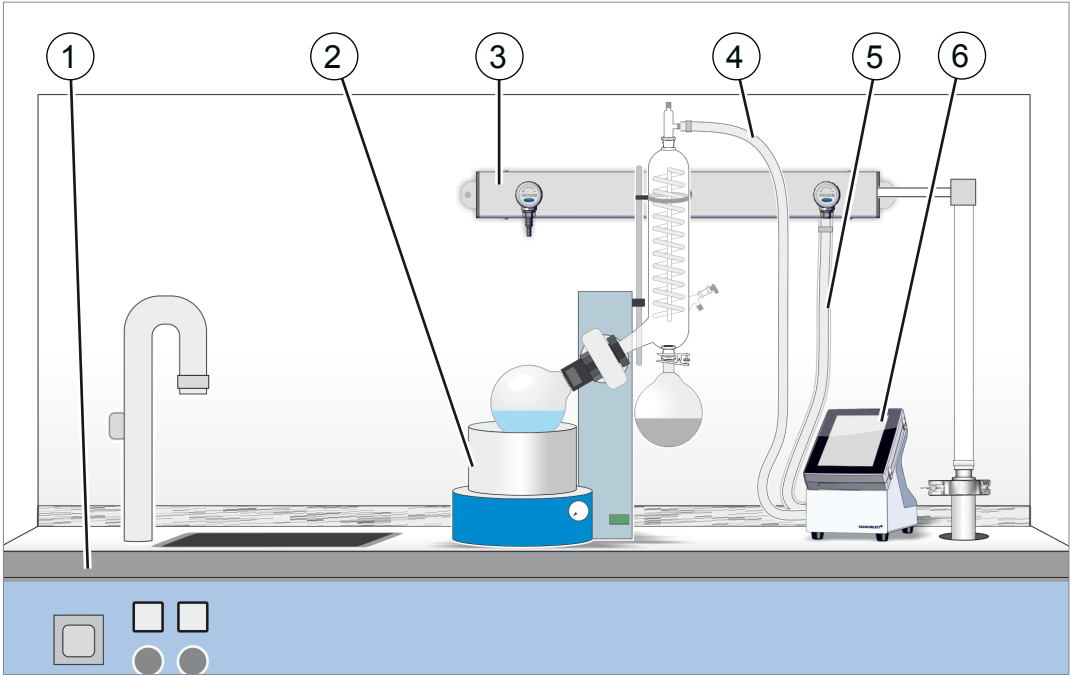
→ See also chapter: *7.1.10 Administration – VACUU-BUS*

¹ → See also table in chapter: *9.2 Bestelldaten auf Seite <?>*

3.4 Example

Local area vacuum network

→ Example
Local area vacuum
network with rotary
evaporation



Meaning

1	Lab furniture
2	Example: rotary evaporator
3	VACUU·LAN® – local area vacuum network with three valve modules
4	Vacuum hose for application
5	Vacuum hose from vacuum pump/local area vacuum network
6	VACUU·SELECT® Complete

4 Installation and connection

4.1 Transport

Products from **VACUUBRAND** are packed in sturdy, recyclable packaging.



The original packaging is accurately matched to your product for safe transport.

- ⇒ If possible, please keep the original packaging, e.g., for returning the product for repair.

Goods receipt

Check incoming goods

Check the shipment for transport damage and completeness.

- ⇒ Immediately report any transport damage in writing to the supplier.

- ⇒ Compare the scope of delivery with the delivery note.

4.2 Installation

Check installation conditions

Check installation conditions

- The device is acclimatized.
- Ambient conditions have been observed and are within the limitation of use.

Limitation of use		(US)
Ambient temperature	10-40 °C	50-104 °F
Max. altitude	2000 m above sea level	6562 ft above sea level
Relative humidity	30-80 %, non-condensing	
Protection class (front)	IP 42/IK 08	
Prevent condensation or contamination from dust, liquids, or corrosive gases.		

IMPORTANT!

- ⇒ Note the IP protection class of the controller.

- ⇒ IP protection is only guaranteed if the controller is appropriately mounted or installed.

NOTE
Condensate can damage the electronics.
 A large temperature difference between the storage location and the installation location can cause condensation.
 ⇒ After goods receipt or storage, allow your vacuum device to acclimatize for at least 3-4 hours before initial use.

4.2.1 Benchtop version

Use as benchtop device

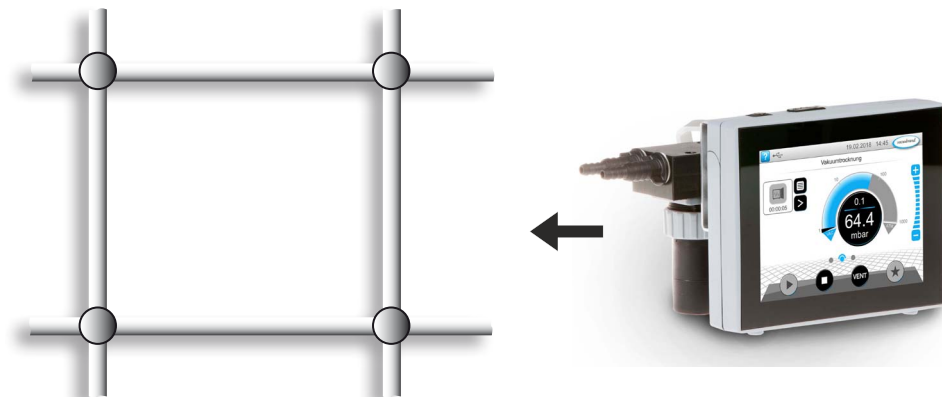
As a benchtop version, the controller can be set up directly on the work surface and connected, for example on the lab bench.



4.2.2 Lab scaffold version

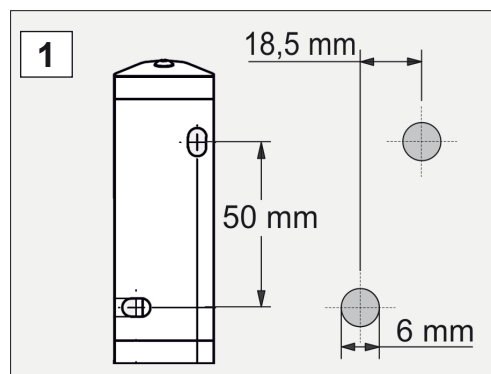
Use as lab scaffold device

With the lab scaffold version, a stand holder is fitted to the back of the controller. The stand holder enables the controller to be attached directly to a scaffold bench in the lab or mounted on the wall using the wall bracket.



Mount the wall bracket

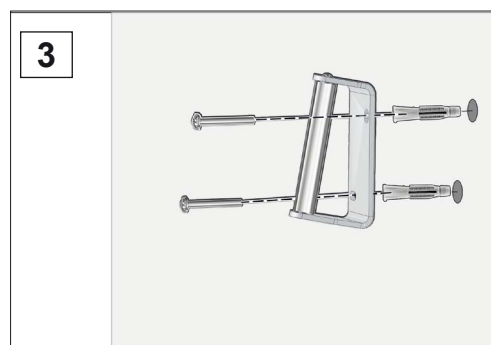
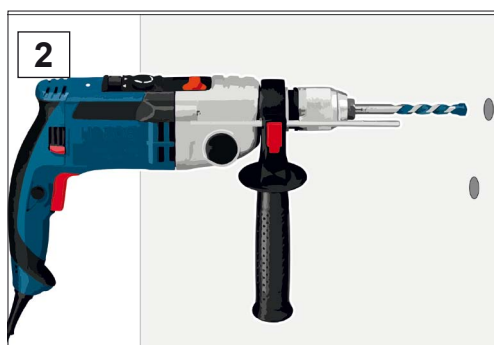
Mount the wall bracket



Preparation:

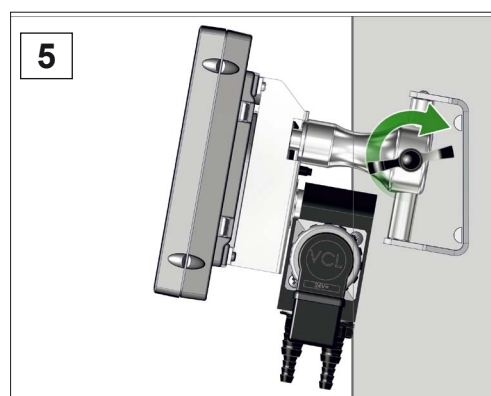
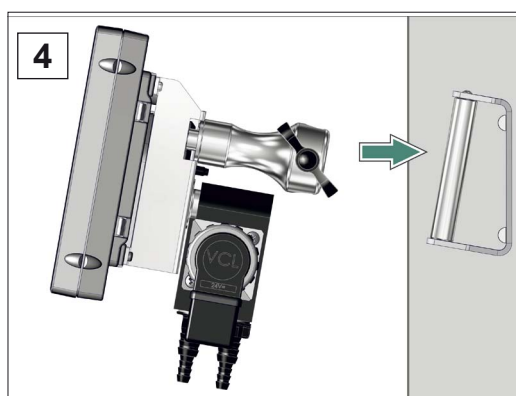
⇒ Have the tool and fittings ready; e.g., impact drill, masonry bit Ø6 mm, rawl plugs size 6, universal screws, min. 5x30, screwdriver.

1. Use the drilling template to mark the dimensions on the surface where the wall bracket should be mounted.



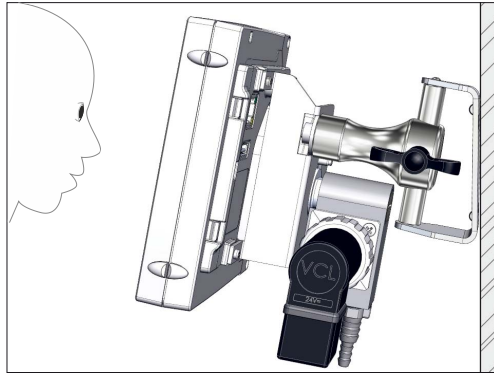
2. Drill 2 holes in the wall and remove the debris.

3. Insert the rawl plugs and then secure the wall bracket using the screws.

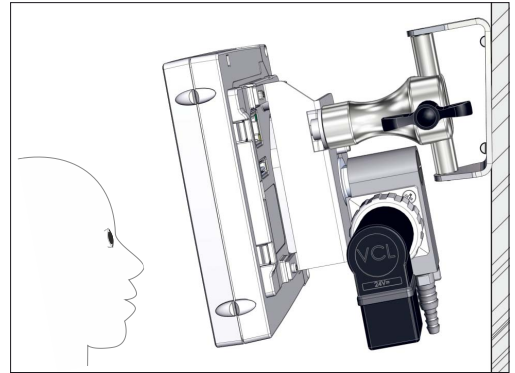


4. Mount the controller with the stand holder.

5. Secure the controller with the wing nut.



☑ Mounted wall bracket with controller.



Alternatively, the wall bracket can be mounted so that it is pivoted at an angle.

Pivot stand holder

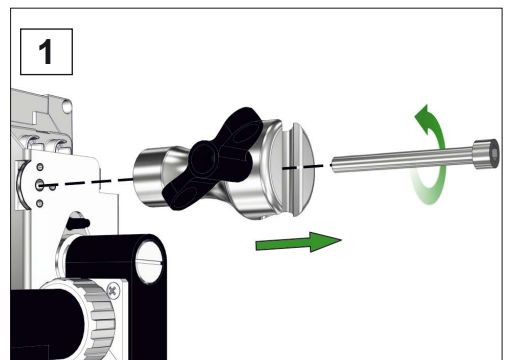
Pivot stand holder
90°

To use the controller horizontally, the stand holder can be pivoted 90° at the back.

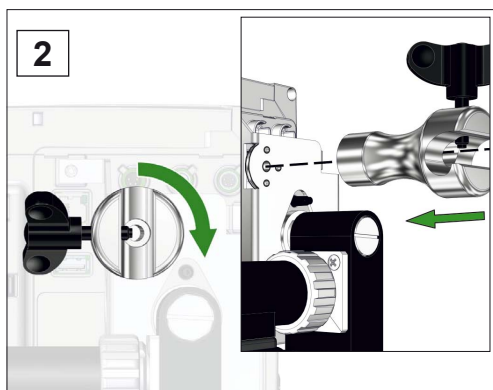


Preparation:

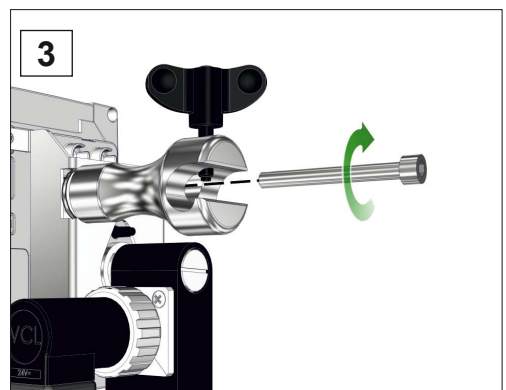
⇒ Have the tool ready;
Hex key size 5.



1. First open the wing nut and then unscrew the hexagon socket screw.



2. Pivot the stand holder 90° and push the stand holder with the locating pins into the corresponding holes.

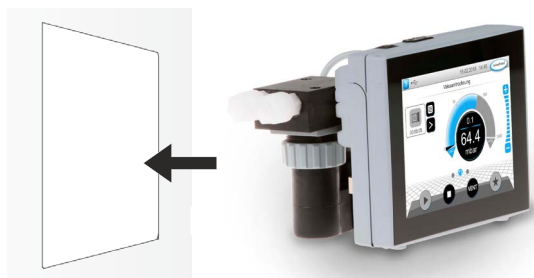


3. Screw in the hexagon socket screw, then hand-tighten the wing nut.

4.2.3 Built-in version

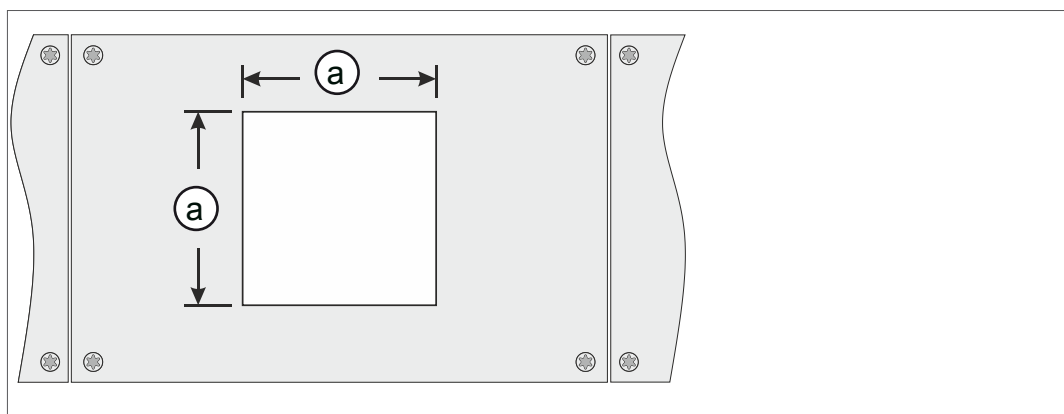
Use as built-in device

In the built-in version, spring clips are fitted on the back of the controller. This means the controller can be clipped directly into the installation cut-out of lab furniture or a control cabinet. The display can be pivoted so that the controller can be clipped into place either horizontally or vertically.



Installation cut-out

Cut-out dimensions (in control cabinet, lab furniture, cable duct)



Wall thickness		Dimensions (a) for installation cut-out	
1 mm	0.04 in.	111.5 mm x 111.5 mm	4.39 in. x 4.39 in.
2 mm	0.08 in.	112 mm x 112 mm	4.41 in. x 4.41 in.
3 mm	0.12 in.	112.5 mm x 112.5 mm	4.43 in. x 4.43 in.

Depending on the thickness of the wall, appropriate tolerances should be allowed for the installation cut-out.

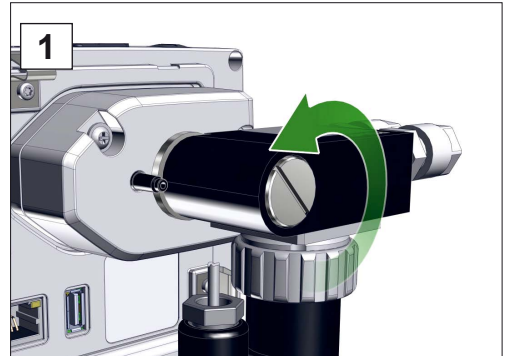
Spring clips + screw fittings D3 x 10

20636593

Pivot valve block

Depending on the installed orientation, the valve block can be pivoted 90°, e.g., for better access and connection of the hoses.

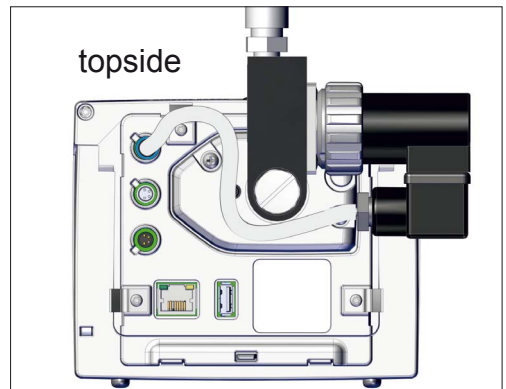
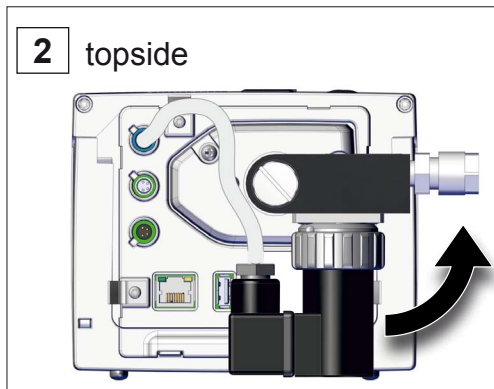
Pivot valve block of the built-in version 90°



Preparation:

⇒ Have the tool ready; flat-head screwdriver size 6 (alternatively, a suitable coin).

1. Turn the fastening screw half a turn to the left.



2. Pivot the valve block 90°.

Pivoted valve block.



3. Tighten the fastening screw.

4.3 Electrical connection

IMPORTANT!

⇒ Lay the connection cable such that it cannot be damaged by sharp edges, chemicals, or hot surfaces.

Power supply via plug-in power supply*

Plug-in power supply



Prepare plug-in power supply

Prepare connection

1. Take the power supply unit and the plug attachments out of the packaging.
2. Select the plug attachment which fits your socket.
3. Place the plug attachment onto the metal contacts of the power supply unit.
4. Push the plug attachment until it clicks into place.

Remove plug attachment

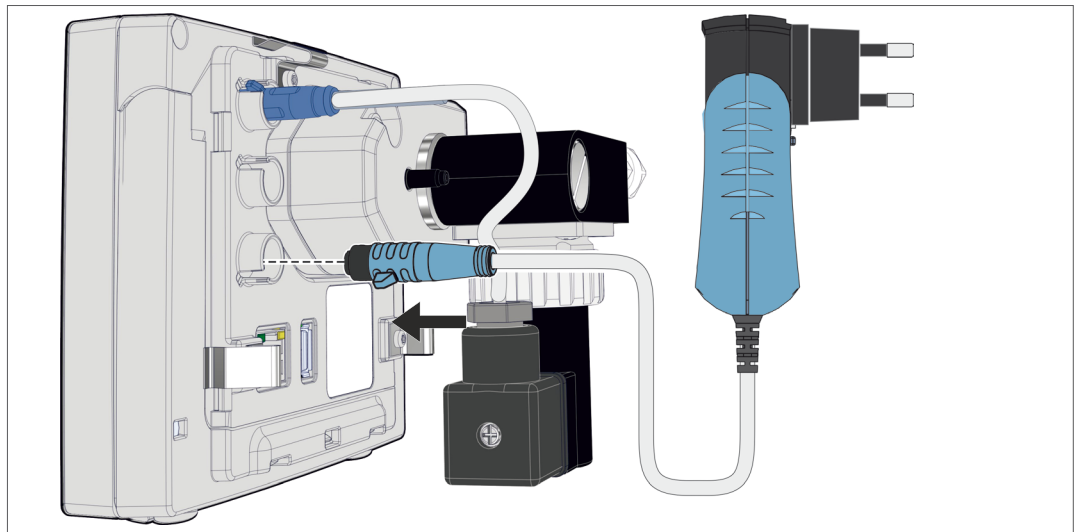
Remove plug attachment from power supply unit

1. Press the locking button on the power supply unit.
2. Remove the plug attachment from the power supply unit.
 - ☑ Another plug attachment can now be attached.

Connect plug-in power supply to the controller

⇒ Insert the **VACUU BUS**[®] cable of the plug-in power supply into the plug-in connection of the controller.

Power supply via
plug-in power
supply




Connect power supply

⇒ Insert the plug-in power supply into the power outlet.

- The green LED on the plug-in power supply lights up.

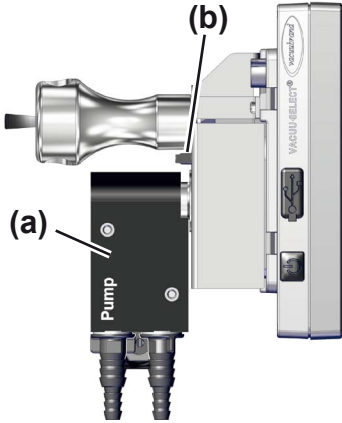
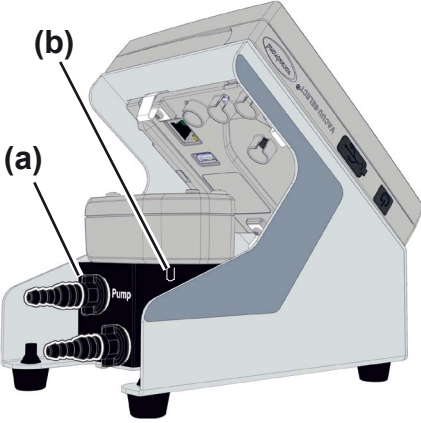
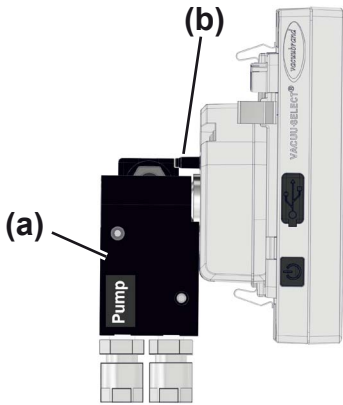
4.4 Vacuum connection

	WARNING
	<p>Risk of bursting due to overpressure</p> <p>⇒ Prevent uncontrolled overpressure, such as when connecting to a locked or blocked tubing system.</p>

Vacuum connection is carried out at the back of the controller, at the chemically resistant in-line solenoid valve. Various connection options are available depending on the controller version. Hose material is not part of the standard delivery.

Connection options

Controller version and connection options

	
Connection via hose nozzle DN 6/10	
	<p>(a) chemically resistant in-line solenoid valve</p> <p>(b) Venting valve on sensor</p>
Connection via PTFE hose DN 8/10	

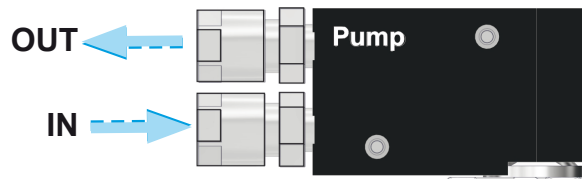
IMPORTANT!

- ⇒ Use a stable vacuum hose that is suitable for the required vacuum range.
- ⇒ Dirt, hose kinks or damage can impair function.

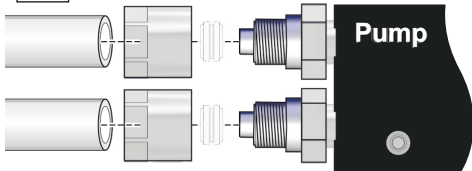
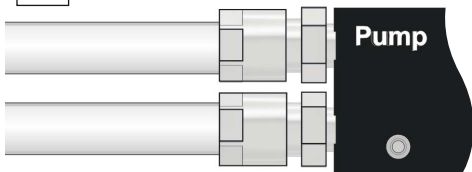
Connect PTFE hose

Required connection material: PTFE hose.

Vacuum connection
PTFE



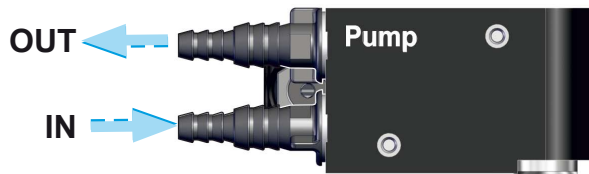
OUT Connect vacuum pump or VACUU·LAN.
IN Connect application

<p>1</p> 	<p>1. Unscrew the union nuts and slide them on to the hoses.</p>
<p>2</p> 	<p>2. Insert the hoses into the screw-in connector and secure them with the union nuts.</p>

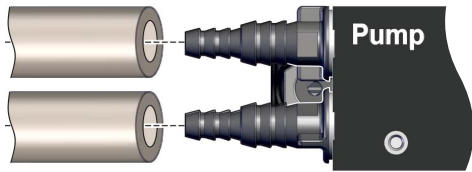
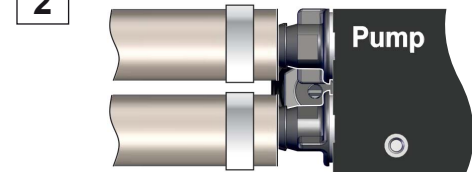
Connect hose to hose nozzle

Required connection material: vacuum hose and suitable hose clip.

Vacuum connection,
hose nozzle



OUT Connect vacuum pump or VACUU·LAN.
IN Connect application

<p>1</p> 	<p>1. Push the vacuum hoses on to the hose nozzles.</p>
<p>2</p> 	<p>2. Secure the vacuum hoses with hose clips.</p>

4.5 Venting connection (option)



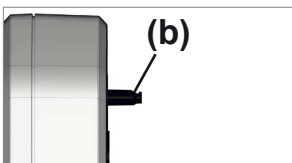
DANGER

Risk of explosion by venting with air.

Depending on the application, venting can cause explosive mixtures to form or other hazardous situations to arise.

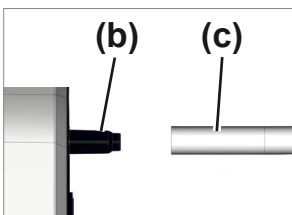
- ⇒ Never vent processes with air which could form an explosive mixture.
- ⇒ If necessary, vent with inert gas (max. 1.2 bar/900 Torr, abs.).

Venting gas is connected at the back of the controller, at the hose nozzle of the **VACUU-SELECT® Sensor**. The sensor is installed in different ways depending on the controller version. Hose material is not part of the standard delivery.



Venting with ambient air¹

For venting **(b)** with ambient air, nothing needs to be connected to the sensor.

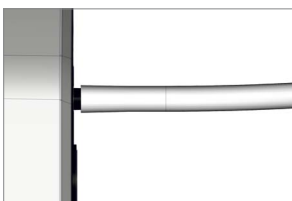


Venting with inert gas – connect venting valve¹

Required connection material: Hose for hose nozzle, e.g., silicone tube 4/5 mm

⇒ Attach the hose **(c)** to the connection of the venting valve **(b)**.

- Venting valve with hose for venting with inert gas².

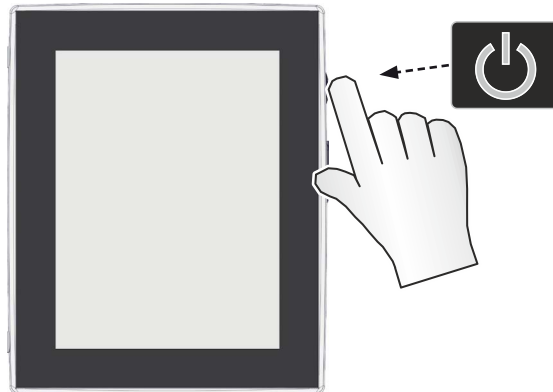


¹ Only applicable to sensors *with* an integrated venting valve.
² Avoid overpressure.

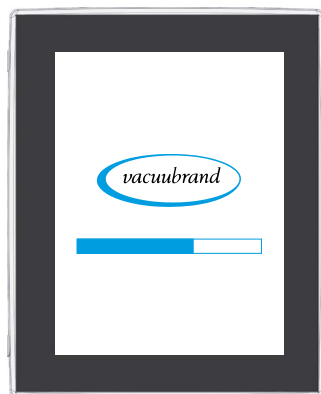
5 User interface

5.1 Switch on controller

Switch on device



⇒ Briefly press the ON/OFF button on the controller




☑ The device starts up



☑ The process screen is shown

Functions of the ON/OFF button

ON/OFF button

ON/OFF	Meaning
	Switch on controller ▶ Briefly press ON/OFF button.
	Switch off controller ▶ Hold down ON/OFF button for ~3 seconds and confirm pop-up.
	Lock/unlock controller ▶ Briefly press ON/OFF button. ▶ Lock device against unintended operation, e.g., when cleaning the display.
	Controller restart (reboot) ▶ Hold down ON/OFF button for ~10 seconds.

5.1.1 Touchscreen

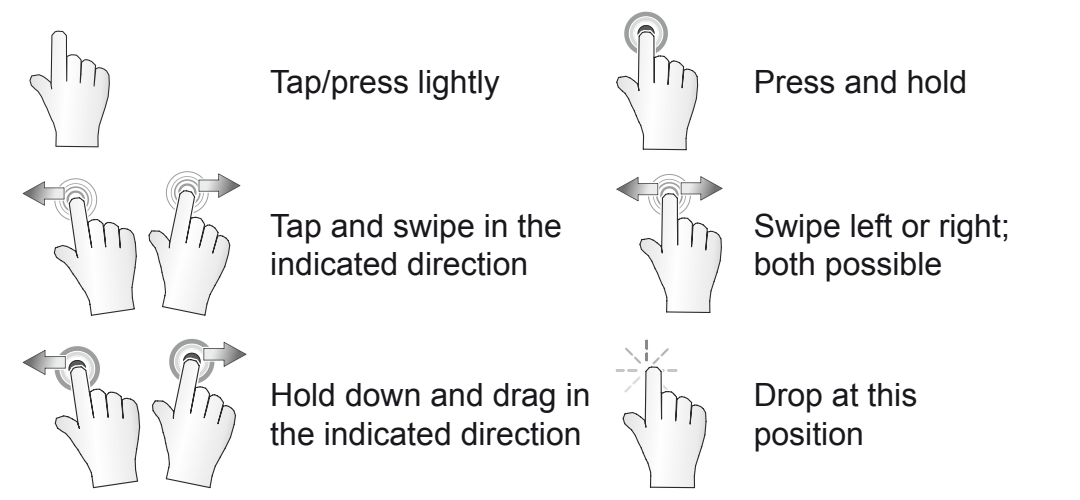
Touchscreen operation

The controller is a device operated via touchscreen. You can, for example, select, start, and stop an application by tapping the display.

By making various gestures, you can access advanced features: switch between views, edit applications, or use the help and context features.

5.1.2 Gestures for operation

Gesture symbols



5.2 Set up device

To set up the device, follow the instructions on the screen when switching the device on for the first time or after restoring the factory settings.

5.3 Screen orientation

Supported screen orientations

→ Example
Landscape and
portrait view



IMPORTANT!

The following descriptions for operation and function are described in vertical format (portrait). The descriptions are also valid for horizontal format (landscape), even though the operating elements may be arranged slightly differently.

Change the screen orientation

→ See chapter: 7.1.7 Settings on page 67

5.4 Display and operating elements

The display and operating elements of the controller are summarized and explained in this chapter.



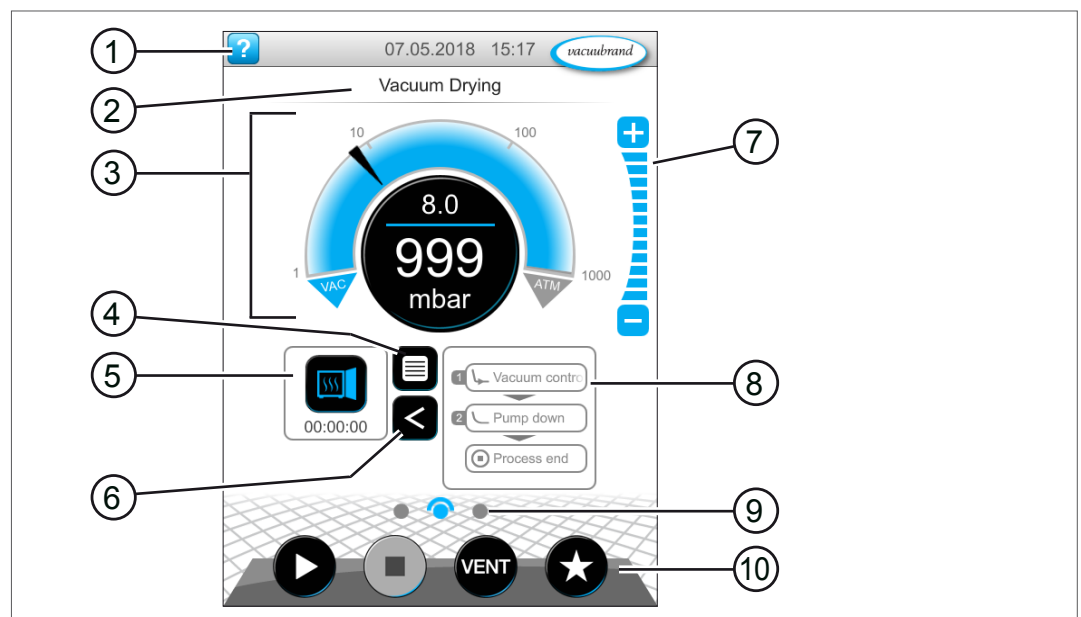
⇒ Refer to this chapter if you want to read about the meaning of a display or an operating element during operation.

5.4.1 Process screen (main screen)

After the device is switched on, the process screen appears. The process screen is the main screen of the controller. The display adapts to the selected application, e.g., by showing the name of the application, process steps, and target values.

Elements of the process screen

→ Example
Process screen
with display and
operating elements



Meaning

- | | |
|----|---|
| 1 | Status bar with help button, date/time, error message |
| 2 | Title line: name of the application, display or menu |
| 3 | Analog and digital pressure display with target and actual pressure |
| 4 | Button to open the application menu |
| 5 | Application icon with process time; open parameter list |
| 6 | Open/close process step display |
| 7 | Step buttons, adjust pressure value during operation |
| 8 | Process step display |
| 9 | Screen navigation |
| 10 | Operating buttons = operating elements for control |

5.4.2 Display elements



Status bar

Status bar color codes

Color	Meaning
Gray	Standard
Yellow	Warning
Red	Error

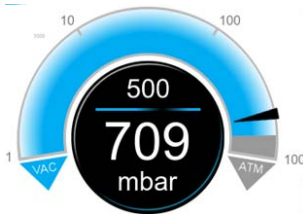

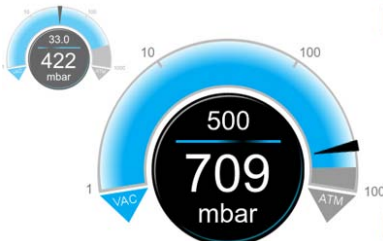
Sounds

Sounds

Sound	Meaning
	<p><i>Touch tone unless muted</i></p> <ul style="list-style-type: none"> ▶ Feedback entry
	<p><i>Warning or error</i></p> <ul style="list-style-type: none"> ▶ Shows that an error or warning is present. ▶ Active while error status persists.

Pressure display



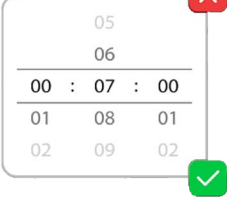
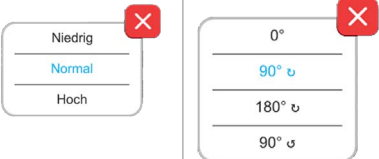
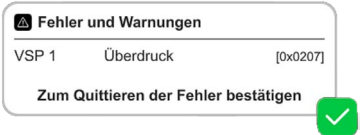
→ Example
Standard pressure display

Symbol (icon)	Meaning				
	<p><i>Standard pressure display</i></p> <ul style="list-style-type: none"> ▶ Pressure curve – analog pressure display. ▶ Digital pressure display. <table border="1"> <tr> <td>Blue</td> <td>Actual pressure</td> </tr> <tr> <td>Gray</td> <td>Control range</td> </tr> </table>	Blue	Actual pressure	Gray	Control range
Blue	Actual pressure				
Gray	Control range				
	<p>Pressure setpoint</p> <p>Blue dividing line – animated during operation</p> <p>Actual pressure and pressure unit</p>				
	<p><i>Pressure display for 2 vacuum connections</i></p> <ul style="list-style-type: none"> ▶ Analog and digital pressure display for 2 processes. ▶ Switch between the processes by tapping the symbol. 				

→ Example
Pressure display
PC 520, PC 620

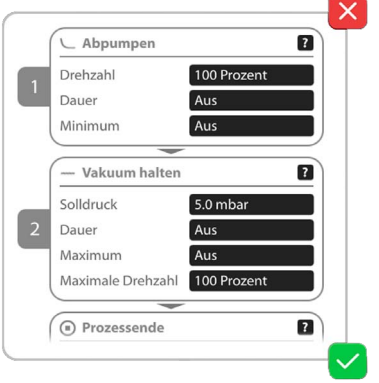
Pop-up windows (context menus)

→ Examples
Pop-up window

Graphic	Meaning
	<p>Numeric keypad with special buttons</p> <ul style="list-style-type: none"> ▶ Enter numerical values. ▶ Select a function using special buttons (AUS, ATM, AUTO). ▶ Min./max. values displayed. ▶ Values outside the permissible input range are not accepted.
	<p>Onscreen keyboard</p> <ul style="list-style-type: none"> ▶ Enter alphanumeric values in the input field. ▶ Automatic switching between QUERTY or QUERTZ.
	<p>Time picker</p> <ul style="list-style-type: none"> ▶ Adjust the time by scrolling through the numbers.
	<p>Pop-up list</p> <ul style="list-style-type: none"> ▶ Select a function or setting.
	<p>Message or error message</p> <ul style="list-style-type: none"> ▶ Message, error message as plain text. ▶ Confirm message, acknowledge error.

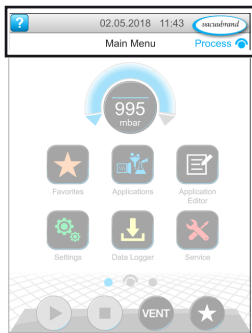
Parameter list

→ Example
Parameter list

Graphic	Meaning				
	<p>Parameter list with input fields</p> <ul style="list-style-type: none"> ▶ Display and adjustment of application values. ▶ Display is divided into process steps. ▶ The parameter list display changes to reflect the selected application. <table border="1"> <tr> <td>Blue</td> <td>Active process step</td> </tr> <tr> <td>Gray</td> <td>Non-active process step</td> </tr> </table>	Blue	Active process step	Gray	Non-active process step
Blue	Active process step				
Gray	Non-active process step				

5.4.3 Operating elements and symbols

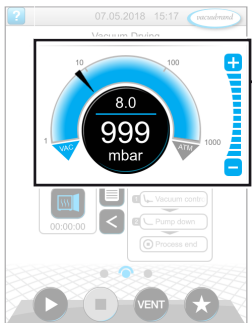
Status bar



→ Example Main menu

Symbol (icon)	Meaning
	Access help ▶ <i>Tips for operation</i> can be accessed from any menu level.
	USB connected ▶ Shows that a device is connected via USB.
	WiFi active (option) ▶ Shows that a WiFi USB dongle is inserted.
	Date and time ▶ Shows the date and time in the preset format.
	View process screen ▶ Switch back to the process screen from any menu level; process screen symbol:

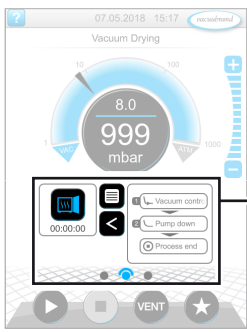
Operating elements – adjust pressure setpoint



Process screen, adjust pressure setpoint, even during operation

Symbol (icon)	Meaning
	Pressure curve – analog pressure display ▶ Adjust the pressure setpoint by moving the marker.
	Marker – pressure setpoint
	Digital pressure display ▶ Adjust the pressure setpoint by tapping.
	Step buttons (not a slider!) ▶ Adjust the pressure setpoint by tapping.
	Blue Active
	Gray Locked

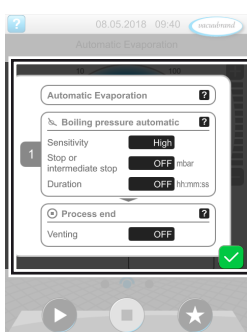
Operating elements – process steps



Process screen

Button or icon		Meaning
Active	Locked	Application icon ▶ Tap briefly to open the parameter list. ▶ Press and hold to open the context menu.
		Shortcut ▶ Open the applications menu.
		Right/left arrow ▶ Open/close the process step display.
		Process step display ▶ View the <i>parameter list</i> . ▶ Process step display.
		Blue Active process step during operation
		Gray Non-active process step
		Screen navigation ▶ Switch between the screens of a menu level.
		Blue Selected page
		Gray Additional pages in the level
		Continue with [text on button] (if part of the process) ▶ By tapping on the button, start the next process step shown, e.g., hold vacuum.

Operating elements – parameter list



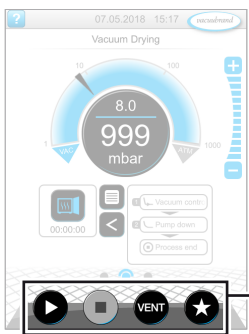
→ Example Parameter list

Symbol (icon)	Meaning
	Cancel ▶ Cancel entry or selection. ▶ Go back to the previous display. ▶ Exit the menu.
	Help with process step ▶ Display information about the process step.
	Confirm ▶ Confirm entry or selection. ▶ Exit the menu. ▶ Acknowledge an error.

Parameter list

Txt/Num	Input field or selection field	
	▶ Tap to open a pop-up window where you can enter values or select a function, even during operation.	
	Blue	Input field for active process
Black	Input field for inactive process	

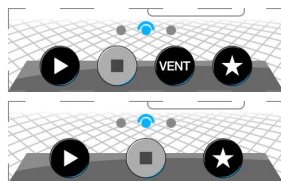
Operating elements for control



Process screen

Button		Function
Active	Locked	
		Start ▶ Start application – only available on the process screen.
		Stop ▶ Stop application – always possible.
		VENT – vent the system (option) ▶ Press button < 2 sec = vent briefly; control continues.
		▶ Press button > 2 sec = vent to atmospheric pressure; vacuum pump is stopped. ▶ Press button during venting = venting is stopped.
		Favorites ▶ View <i>Favorites</i> menu.

* Button is only displayed if venting valve is connected or activated.



= venting valve connected and activated

= no venting valve connected or deactivated

Other icons and their functions

Icon	Meaning
	Edit ▶ Enter description for new application in application editor
	Process step configuration ▶ Adjust process step details in application editor.

6 Operation

The controller has an application-based user interface. You can select, edit and start an application from a series of pre-defined applications. Fine adjustments for the selected application can be made at any time in the parameter list or directly via the **5.4.3 Operating elements and symbols on page 47**.

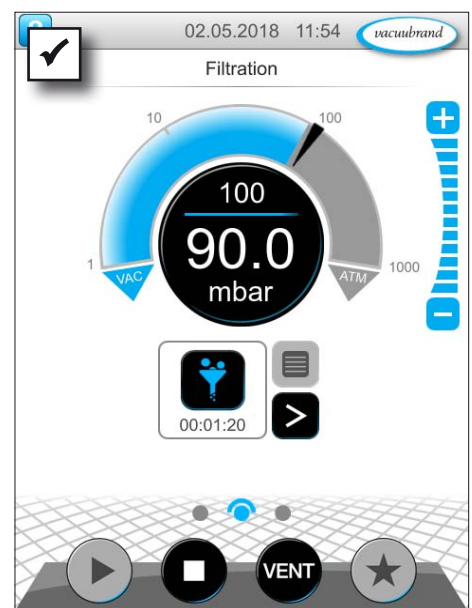
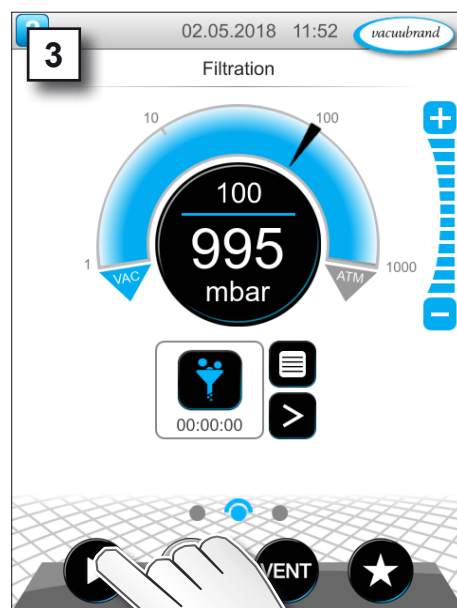
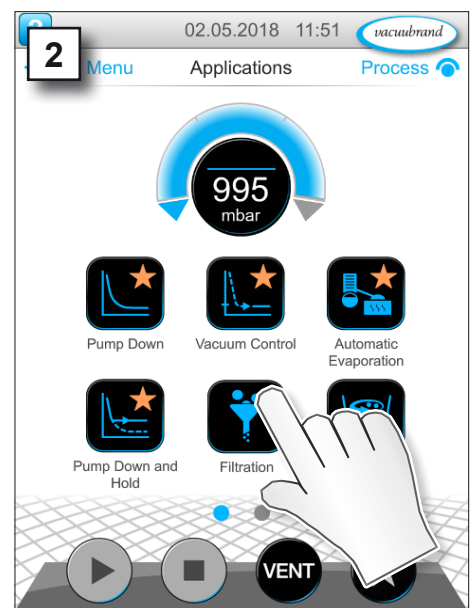
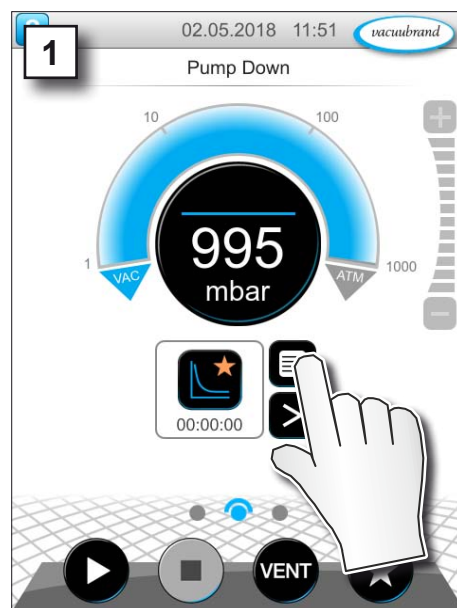
6.1 Applications

6.1.1 Select and start application

→ Example
Select and start application



Tap/press lightly

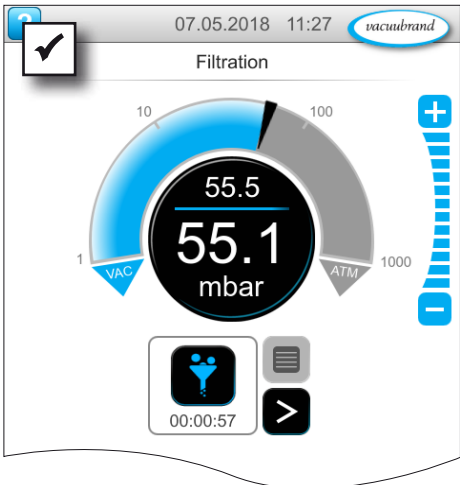
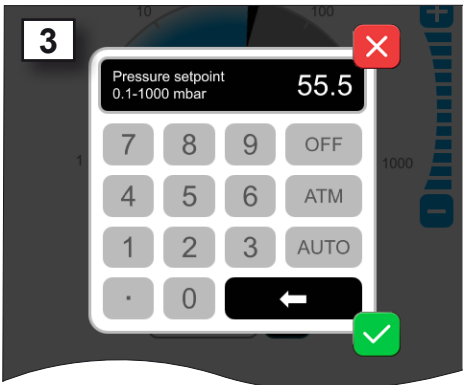
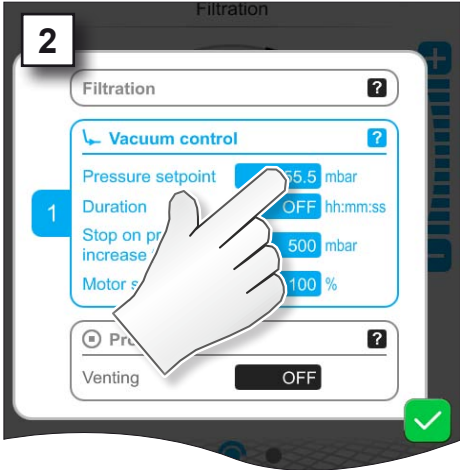
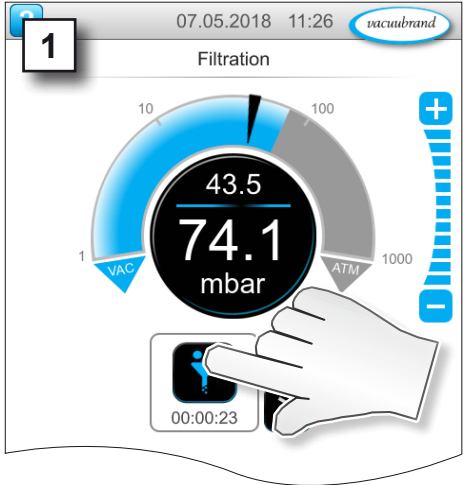
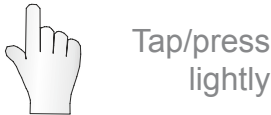


- Vacuum control running.
- Animated blue dividing line.

6.1.2 Adjust pressure setpoint

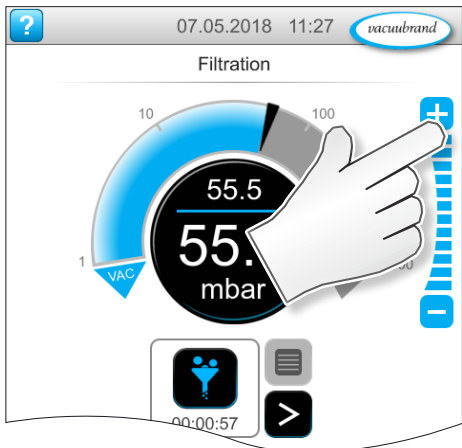
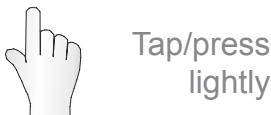
The controller offers a variety of options for adjusting the pressure setpoint during operation.


Change pressure setpoint in the parameter list




⇒ Enter a target value in the pop-up and confirm the entry 2x.

Fine adjustment via step buttons



⇒  - Tap or hold down buttons = increase target value

⇒  - Tap or hold down buttons = decrease target value

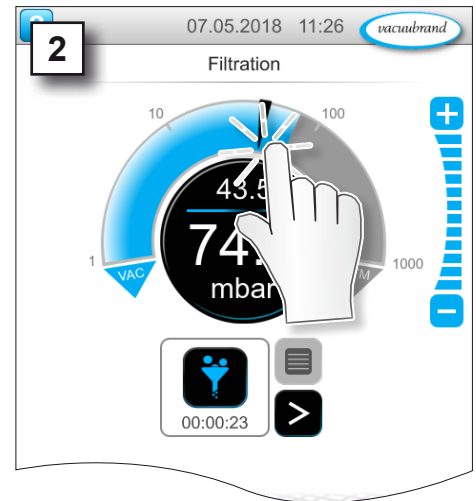
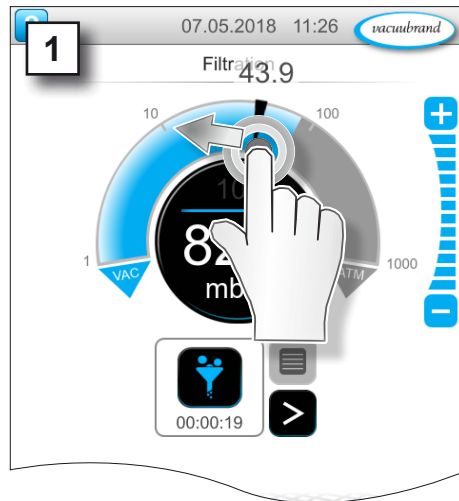
Adjust pressure setpoint using marker



Hold down and drag



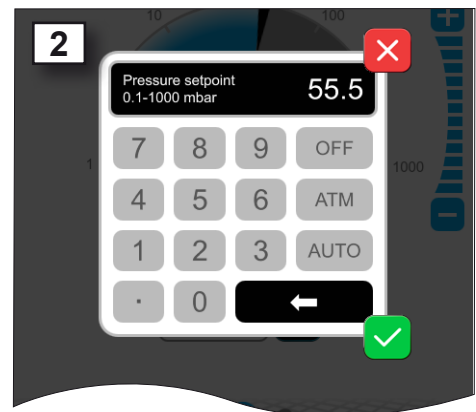
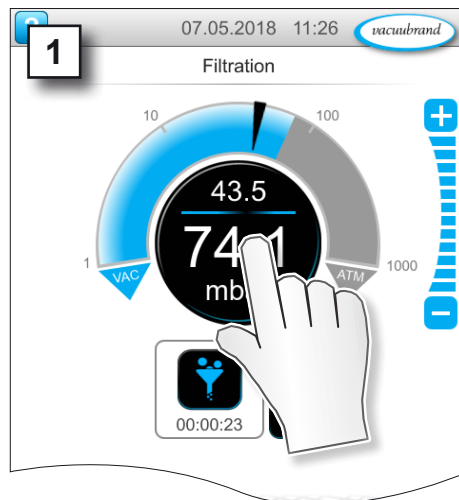
Release



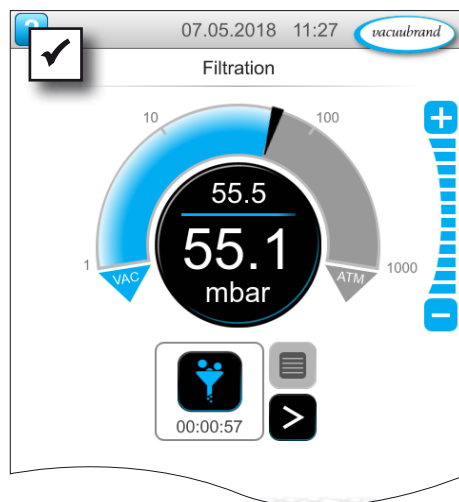
Adjust pressure setpoint in digital pressure display



Tap/press lightly



⇒ Enter a target value in the pop-up and confirm the entry.



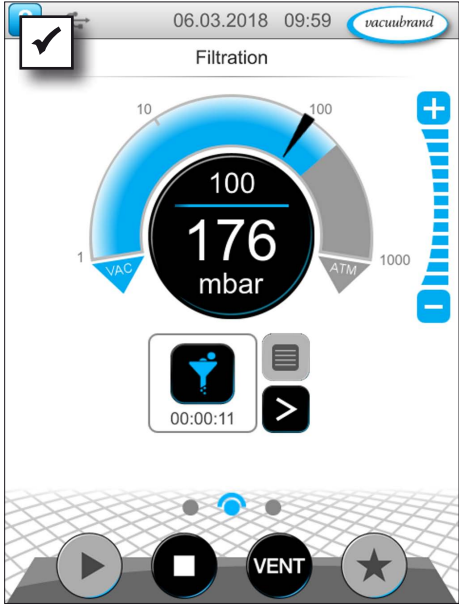
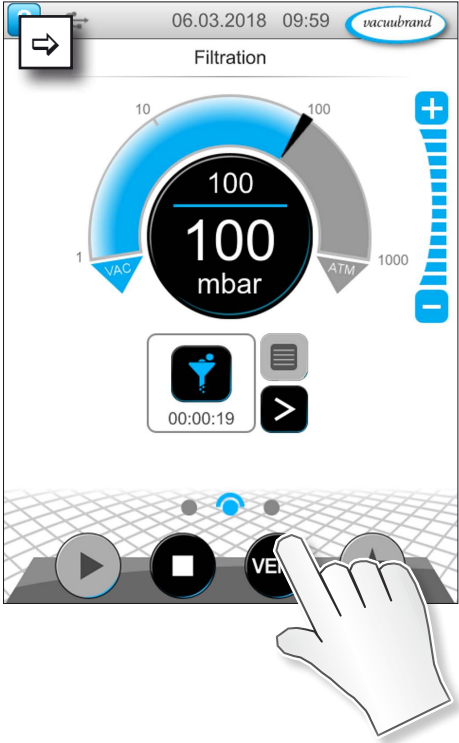
6.1.3 Vent

Vent briefly

Brief venting



Tap/press lightly



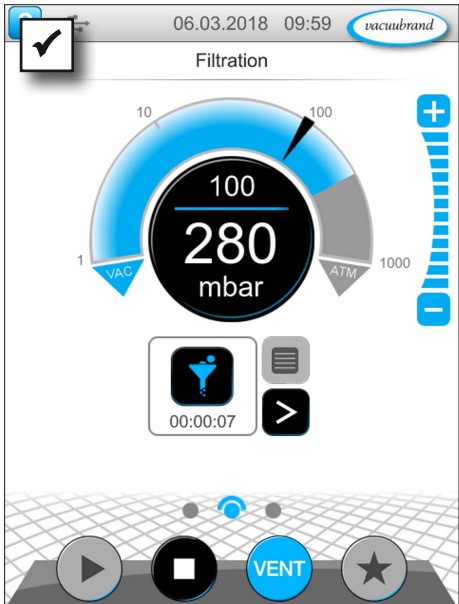
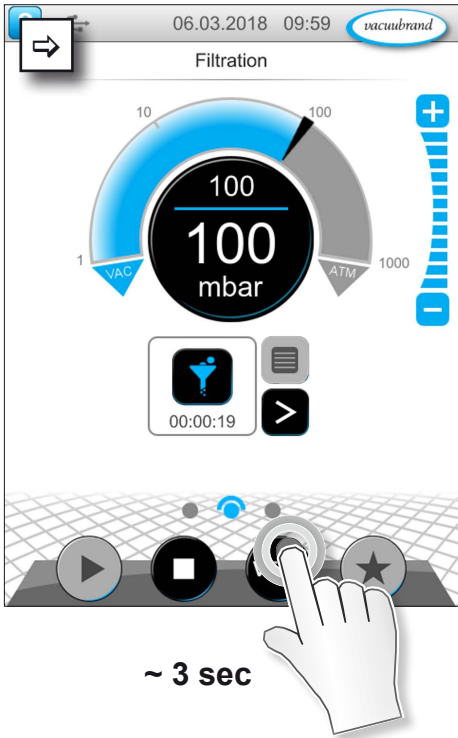
- Slight pressure increase.
- Vacuum control running.

Vent to atmospheric pressure

Continuous venting



Hold down



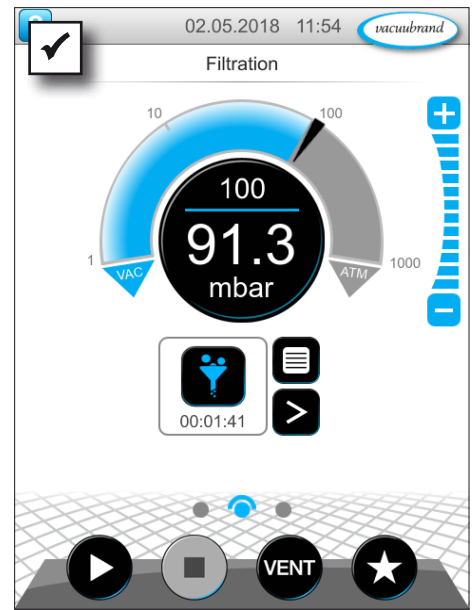
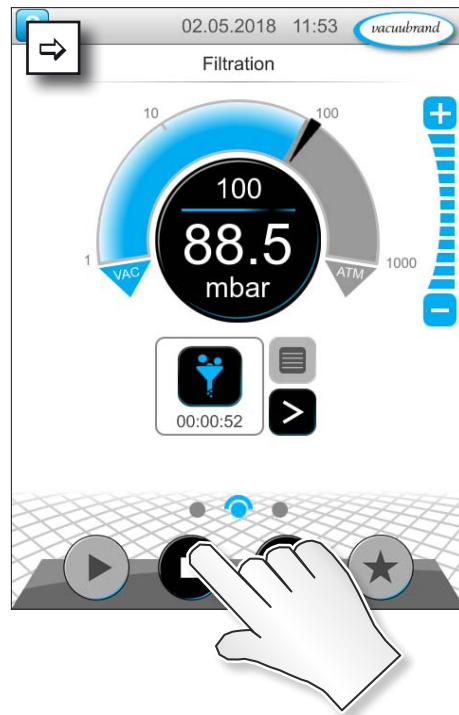
- Vacuum control stops.
- Pressure increase until atmospheric pressure is reached.

6.1.4 Stop application

Stop application



Tap/press lightly



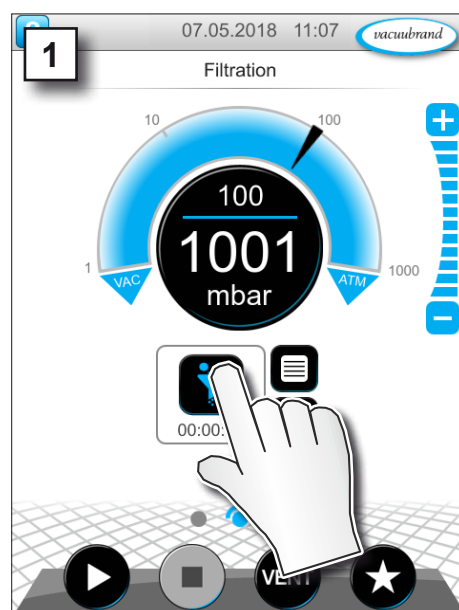
Vacuum control stops.

6.2 Application parameters (parameter list)

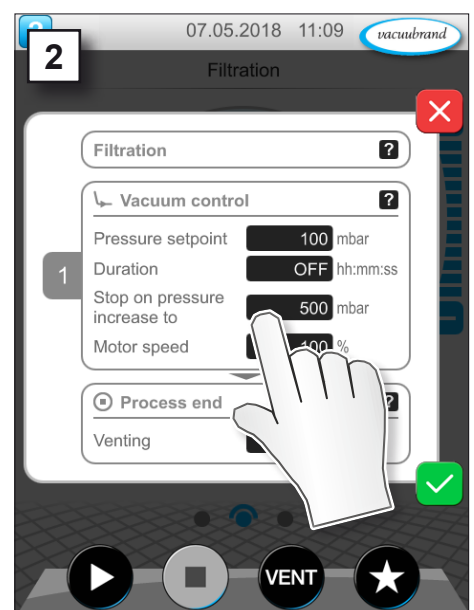
In the parameter list, you can individually change and adapt various process-related values before and during operation.

Adjust parameter

→ Example
Adjust motor speed

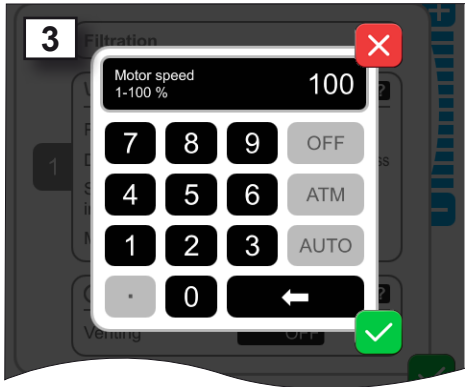


1. View parameter list.

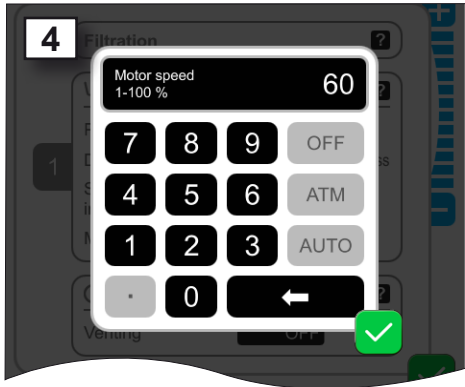


2. Tap on desired input field.

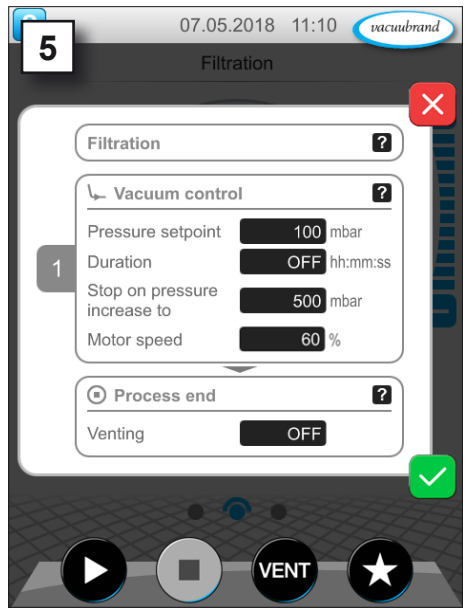
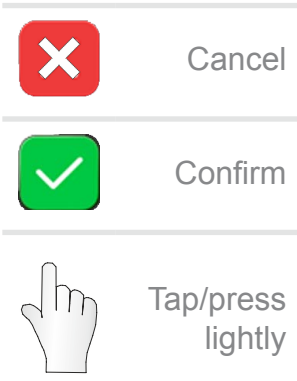
→ Example
Adjust *motor speed*
parameter



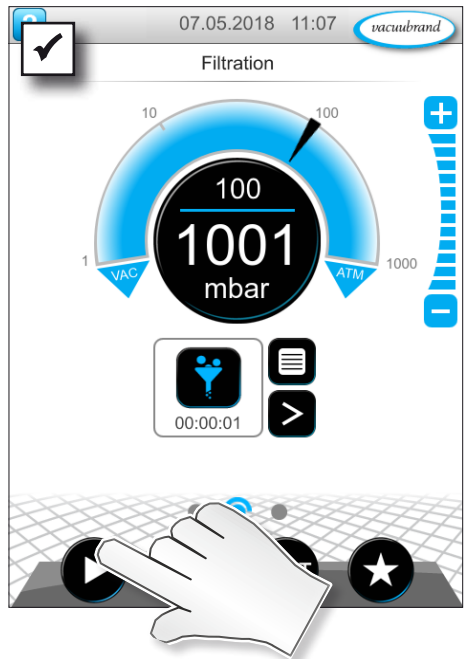
3. Enter the required motor speed in the pop-up.



4. Confirm entry.

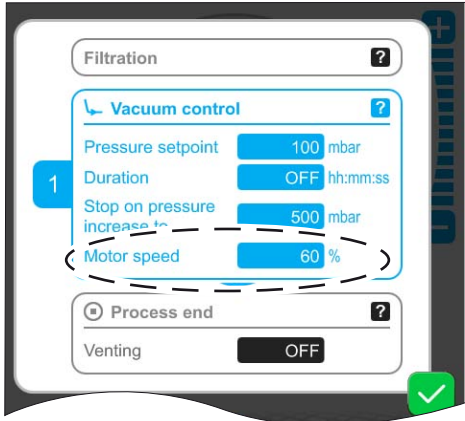


5. Confirm the change in the parameter list.



Once the application starts, the motor runs at the adjusted speed.

→ Example
View of *motor speed*
parameter during
operation



⇒ You can make individual adjustments for your process in the parameter list at any time.

6.3 Pressure graph

The *pressure graph* is on the same level as the process screen. The menu shows pressure curves of measured vacuum values. The pressure curve is shown until a new application is started, at which point it is replotted.

View pressure curve

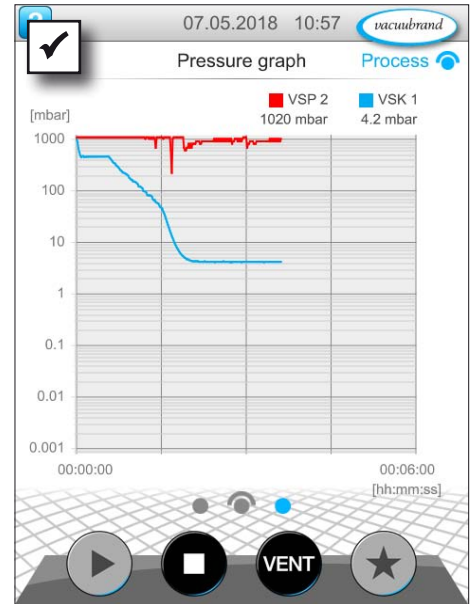
→ Example
View pressure graph



Swipe left

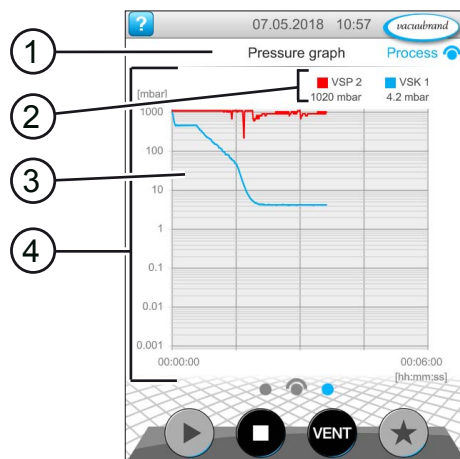


⇒ Swipe left on the display.



- Pressure graph display.
- Measurement curves of connected vacuum sensors.

Pressure graph display



- | | |
|---|----------------------|
| 1 | Menu name |
| 2 | Key to colors |
| 3 | Measurement curve(s) |
| 4 | Pressure/time graph |

- VSK1
- VSK1
- VSP2
- VSP2

⇒ Tap on the color key of a vacuum sensor to display or hide individual measurement curves.

6.4 Main menu

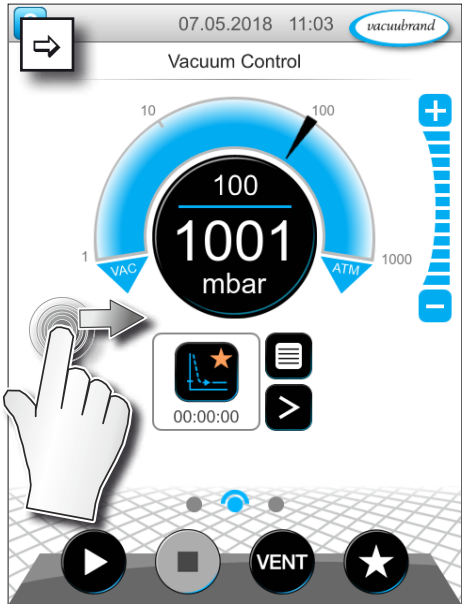
The *main menu* is on the same level as the process screen. The submenus of the controller can be accessed from the main menu.

View main menu

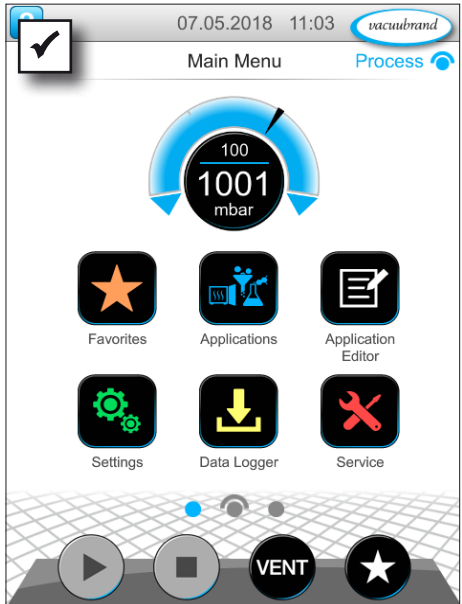
→ Example
View main menu



Swipe
right

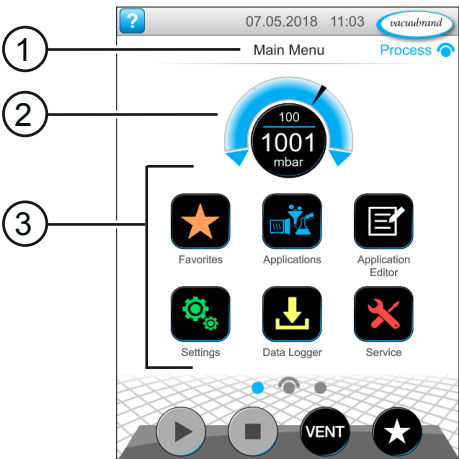


⇒ Swipe right on the display.



☑ Main menu display.

Main menu display



- 1 Menu name
- 2 Pressure display
- 3 Overview of submenus

The function of each submenu is shown by its icon and the text below it. → See also chapter: 7.1 Advanced operation

6.4.1 Applications



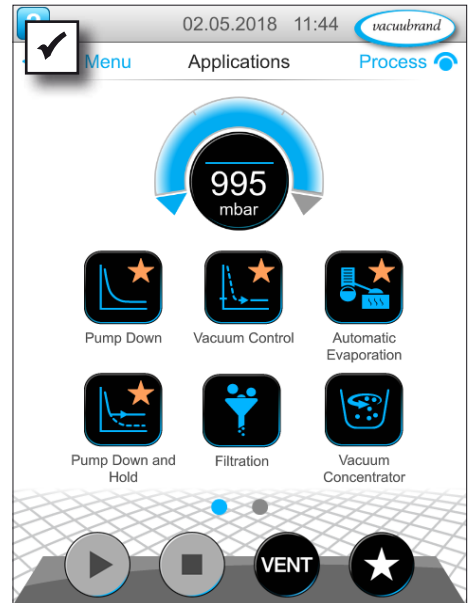
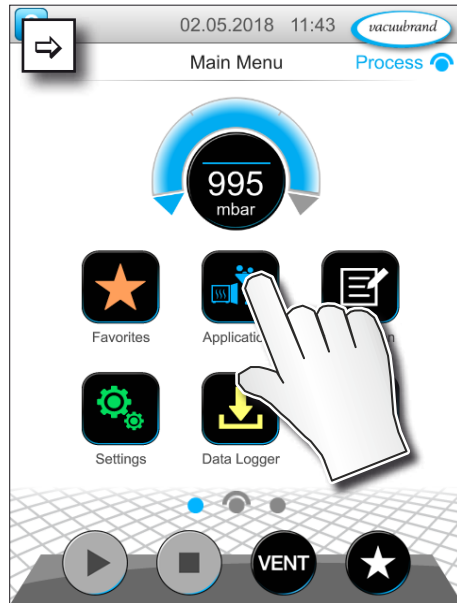
This menu lists all applications: standard applications, favorites, and newly created applications.

View application menu

View applications submenu



Tap/press lightly



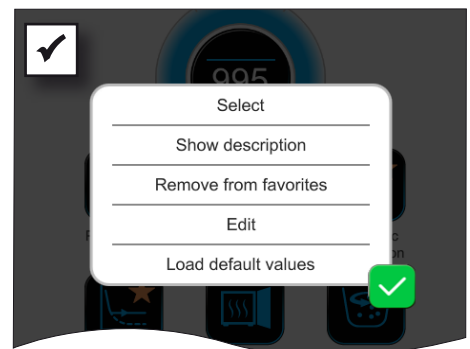
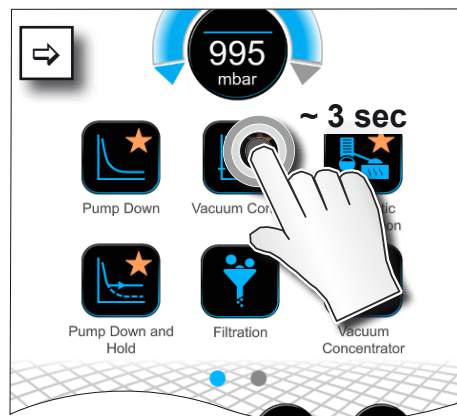
Display the applications submenu.

Show context menu

→ Example View context menu for applications



Hold down



The context menu appears.

⇒ Select the required function in the context menu.



Would you like to transfer your applications to another VACUU·SELECT?

⇒ Simply use the export function as described in chapter: **7.1.9 Administration – import/export**

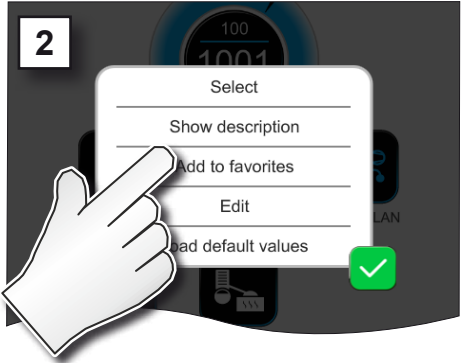
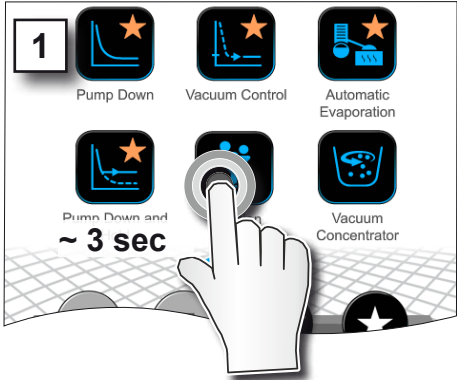
6.4.2 Favorites



Applications marked as favorites are identified by a star on the button.

Add favorites

→ Example
Add favorites



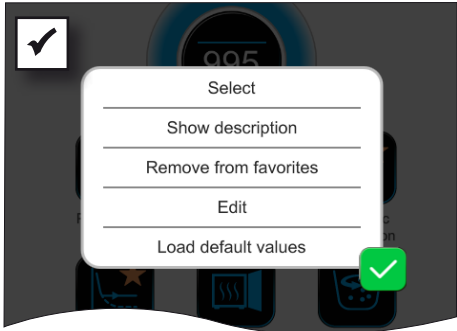
Hold down



Tap/press lightly



Confirm



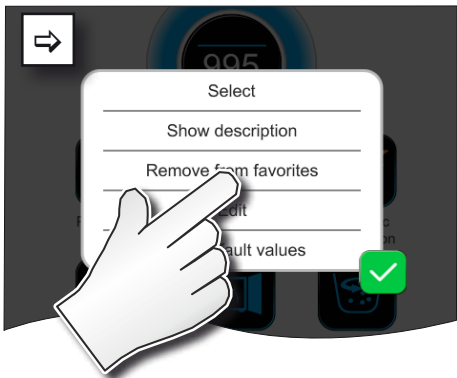
☑ Text changed in the context menu.



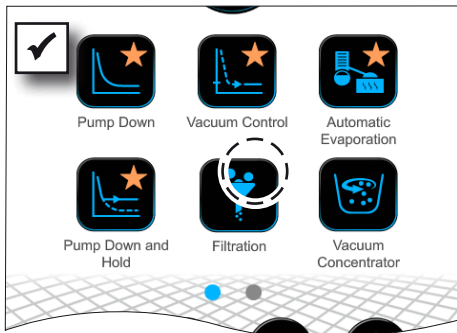
☑ Button with favorites star.
☑ Application listed in favorites menu.

Remove favorites

→ Example
Remove favorites



⇒ View the context menu.
⇒ Tap *Remove from favorites* and confirm.



☑ Button without favorites star.
☑ Application removed from favorites menu.

7 Main menu

7.1 Advanced operation

7.1.1 Application editor



In the application editor, you can compile your own application using the building-block principle and save it with an appropriate name.

Existing applications can be used in the application editor as templates, and then saved with a new name.

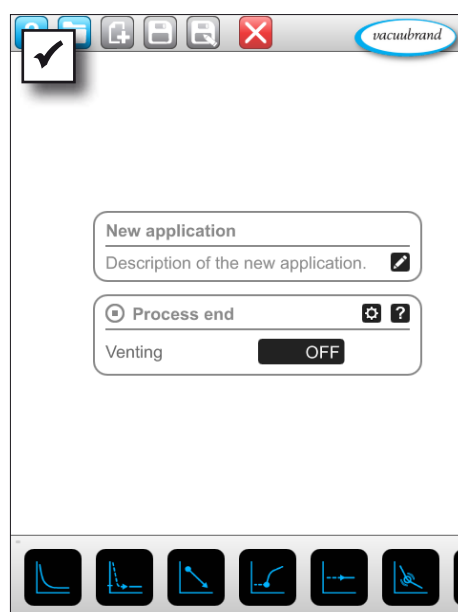
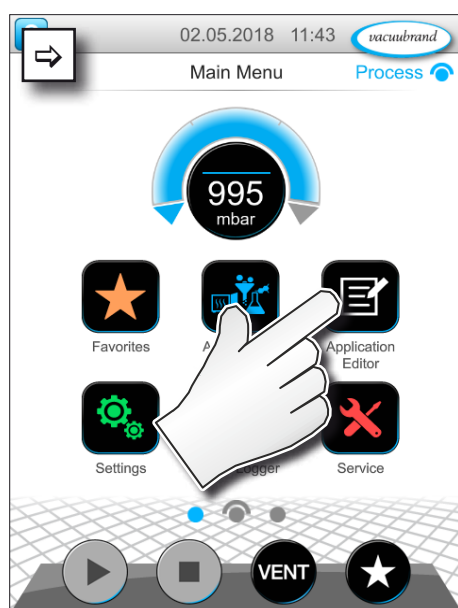
In the case of lengthy applications, you can scroll through the overview of the process steps.

View application editor

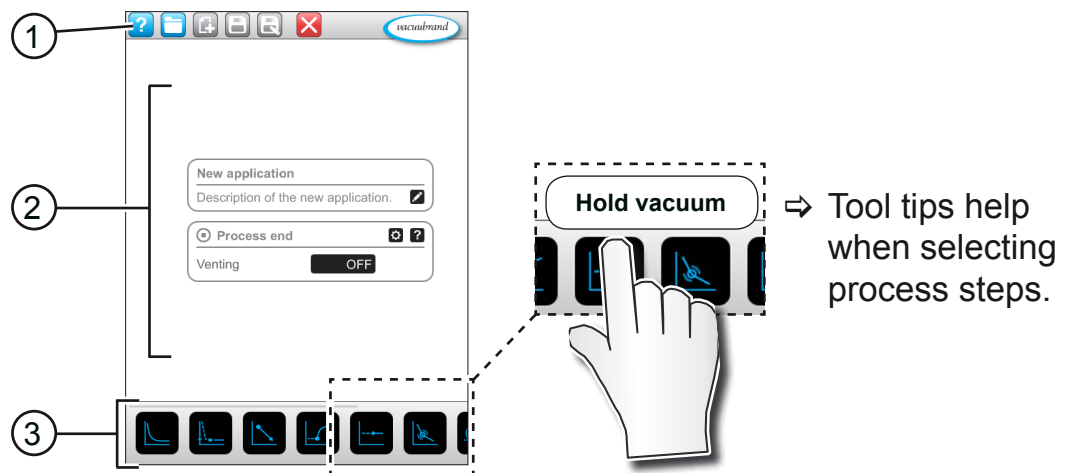
→ Example
View application
editor



Tap/press
lightly



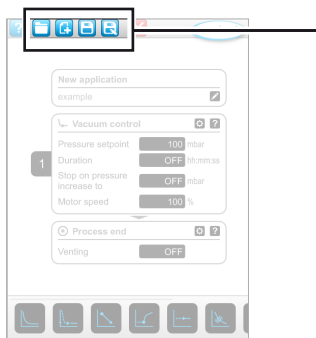
Application editor display










- 1 Menu bar
- 2 Overview of process steps
- 3 Building blocks with individual process steps which you can scroll through and select as required.

7.1.2 Menu bar and description

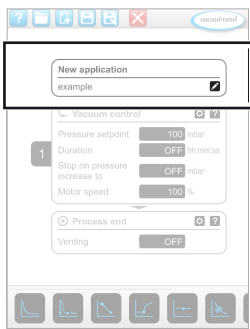
Menu bar



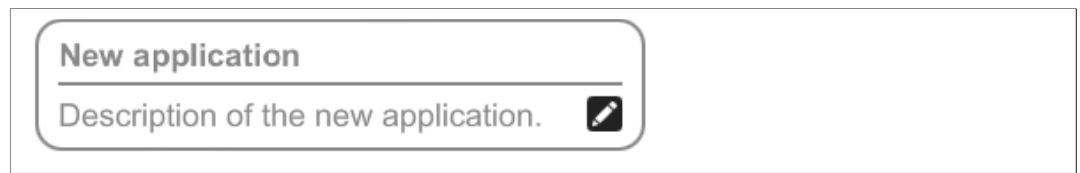
→ Example:
Application editor

Icon buttons		Meaning
Active	Locked	Application templates
	---	▶ Search for an application for editing from a series of existing applications.
		New ▶ Create a new application.
		Save ▶ Save application.
		Save as ▶ Name of the application.

Description of the application



→ Example:
Application editor



New application: this name is automatically changed as soon as you give your application an appropriate name using *Save as*.

Description of the new application: here, you can enter a brief description of your application. This description appears later in the parameter list. Custom descriptions are only shown in the creator's language.

⇒ Open the context menu to enter a description by tapping on:

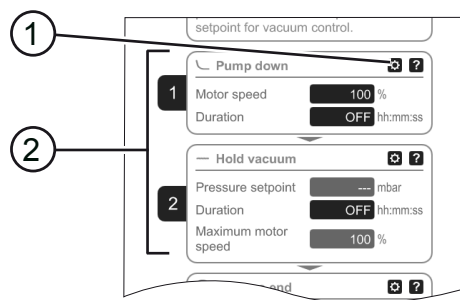


7.1.3 Overview of process steps

Individual process steps can be added or removed by dragging and dropping. If a process step is dragged onto the editor screen, the image changes. The process step is shown as a numbered process step section.

Meaning of process step section(s)

→ Example
Process step sections



- 1 Process step configuration
- 2 Process step section, numbered.



Using the **process step configuration**, you can specify which parameters will later be displayed in the parameter list and which are available for editing.

Each **process step section** represents a process step. By holding down and moving the numbers, process step sections can be (re)arranged as desired.

As a visual aid to help you rearrange the process step sections, a **blue bar** appears at the point where they can be placed.

The process step sections are **numbered** from top to bottom, from 1 to n. If a process step section is added, shifted or removed, the numbering is adjusted automatically.

7.1.4 Process end



Process end means the defined end of an application. Process steps can only be placed in front of this.

7.1.5 Edit application

Create a new application

→ Example
Create a new application



Tap/press lightly



Hold down and drag



Release



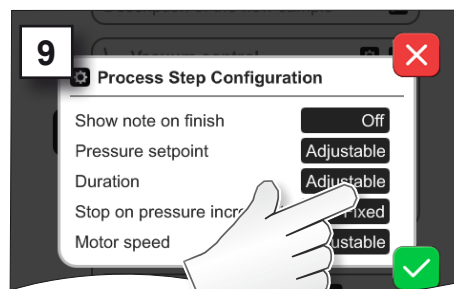
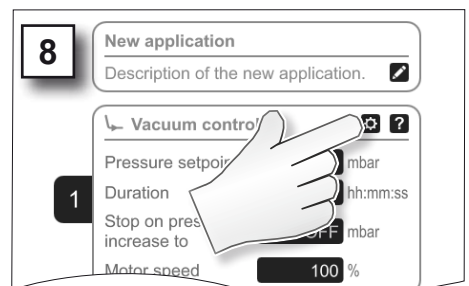
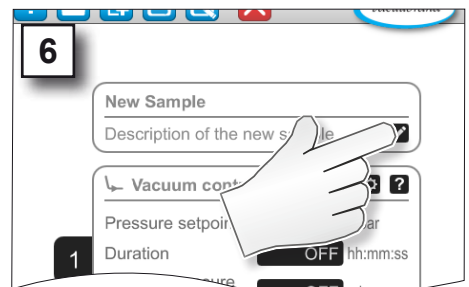
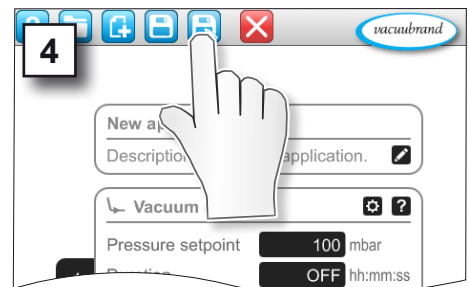
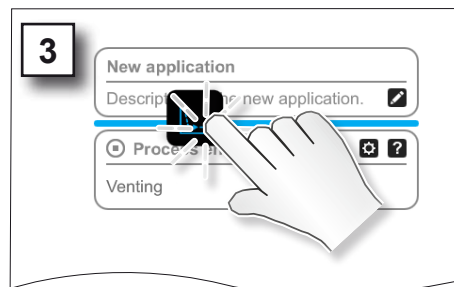
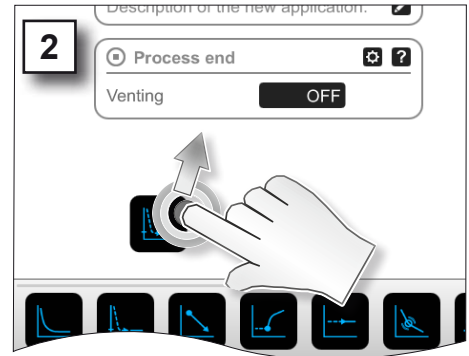
Save as



Confirm



Exit menu



→ Example
Edit new application



Tap/press lightly



Hold down



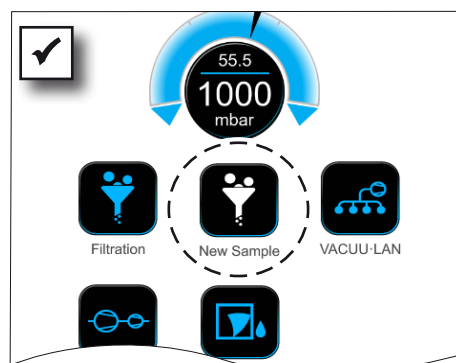
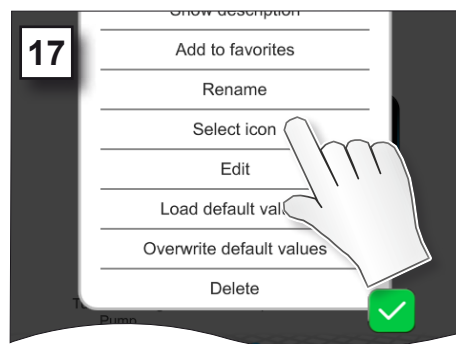
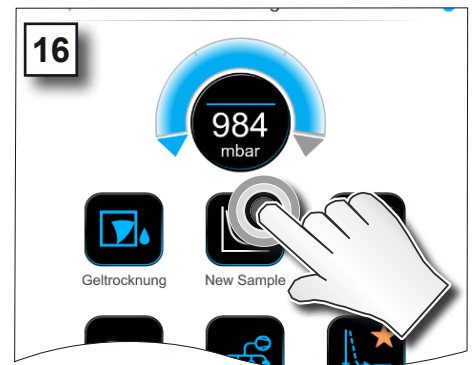
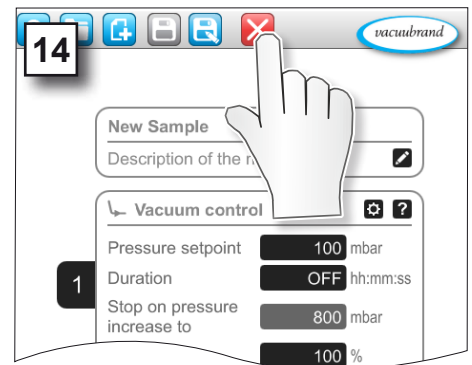
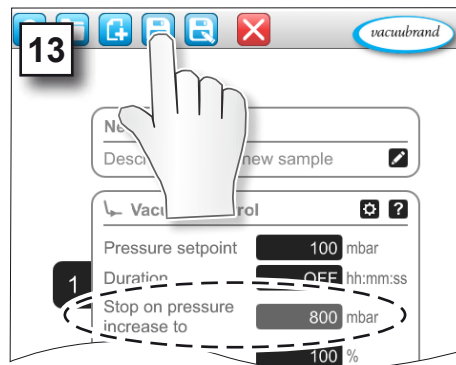
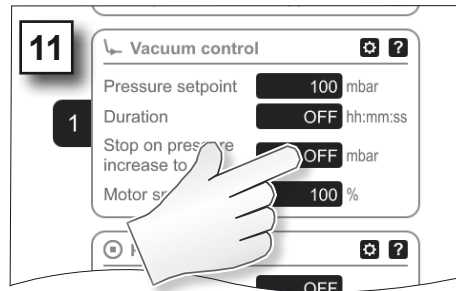
Save



Confirm



Exit menu



New application listed with white symbol in applications submenu.

7.1.6 Remove process step

Change application

→ Example
Edit existing application



Hold down



Tap/press lightly



Hold down and drag



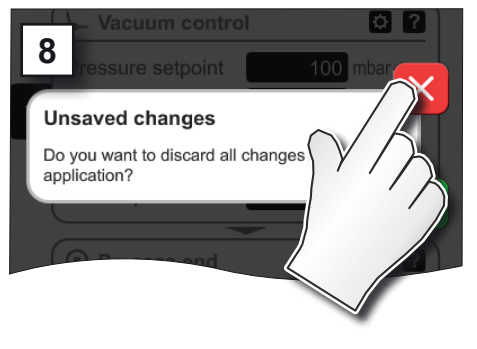
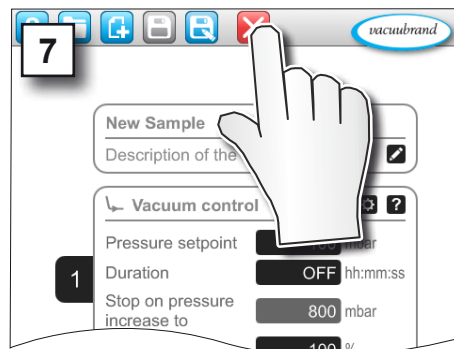
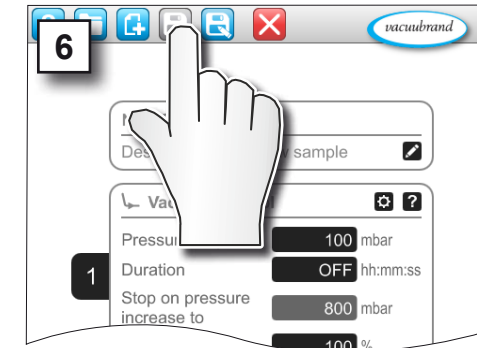
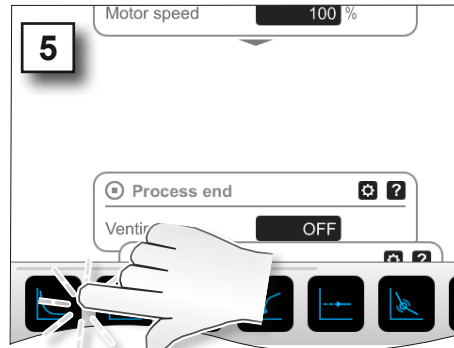
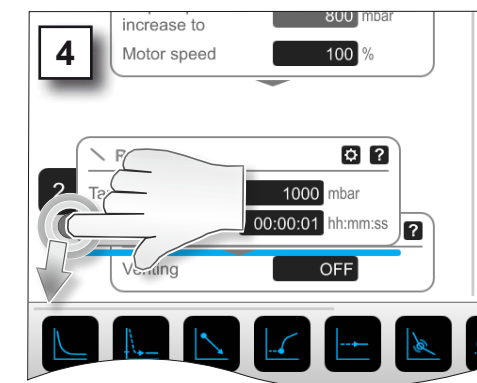
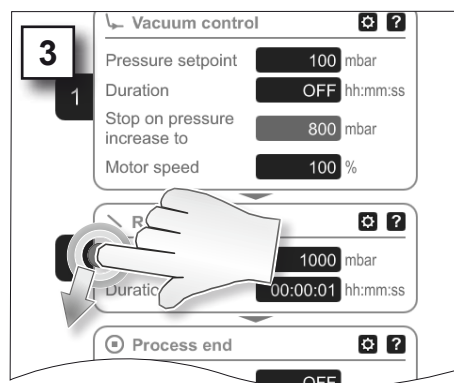
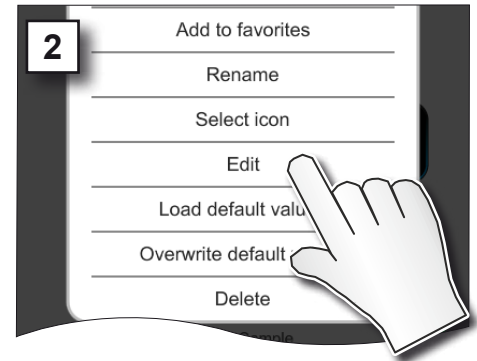
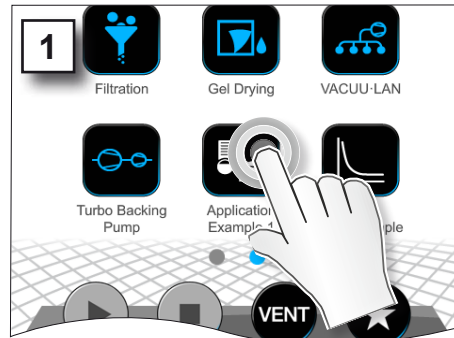
Release



Save



Exit menu



The removed process step is no longer displayed in the parameter list of the application.

7.1.7 Settings



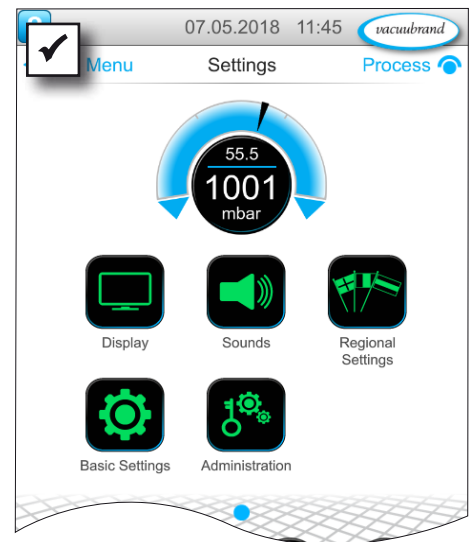
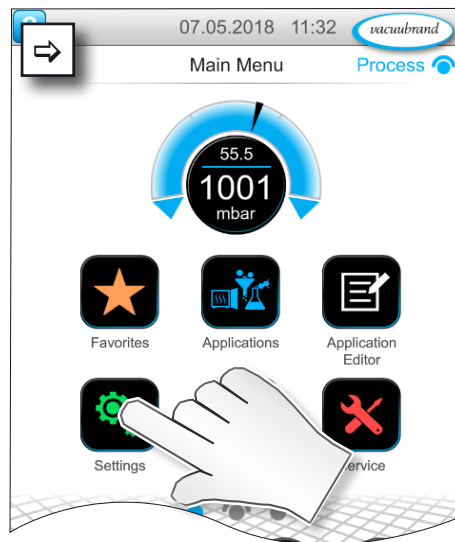
In this submenu you can adjust the display, switch to another language, and make presettings for connected VACUU·BUS peripheral devices.

View settings submenu

→ Example
Main menu \
Settings \ Basic
settings



Tap/press
lightly



Meaning of the context menus

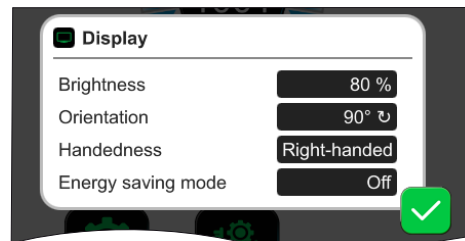
→ Example
Overview
Context menu
settings



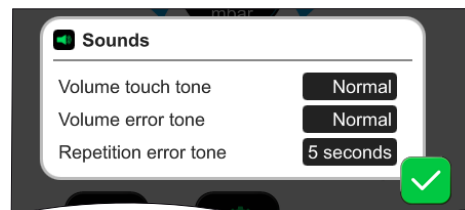
Cancel



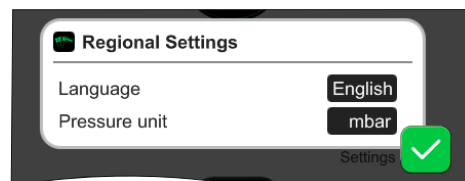
Confirm



Under **Display**, you can change settings for the screen.

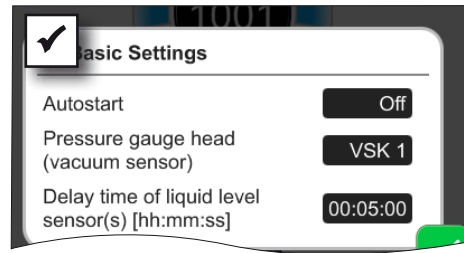


Under **Sounds**, the volume of the acoustic signals for warnings and haptics can be set or switched off.



In **Regional Settings**, you can change the language and pressure unit.

→ Example
Overview
Context menu
settings



You can specify presets for your process in **Basic Settings**. The vacuum sensor, which measures actual pressure, is shown here.

Meaning of basic settings

Overview of
possible basic
settings

Function	Setting	Meaning
Autostart	Off / On	Off: The controller is set to "stop" after power is restored. On: An application that was started is continued following a power failure and subsequent restoration of power.
Vacuum sensor	VSK _ / VSP _	Select the vacuum sensor for control. VSK: rough vacuum, VSP: fine vacuum.
Run-on time for coolant valve(s)	Off / hh:mm:ss	Coolant run-on time.
Delay time for level sensor(s)	Off / hh:mm:ss	Delay time for full status indicator of level sensor.

The available basic settings adapt to the connected VACUU·BUS components.

7.1.8 Settings/administration



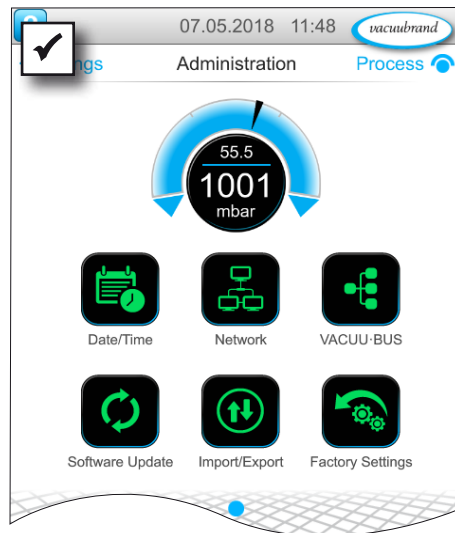
Admin area of the controller – only for authorized staff.

View administration submenu

→ Example
Main menu
 \ Settings
 Administration



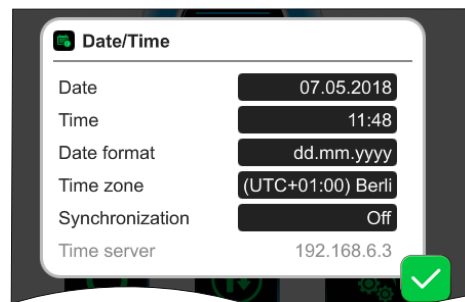
Tap/press
lightly



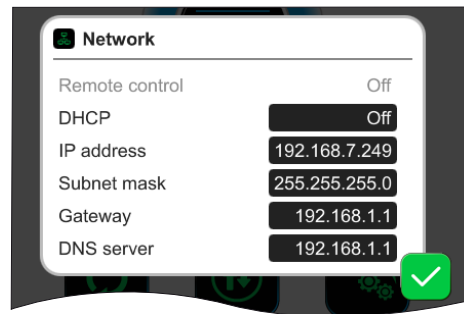
Submenu with buttons for administrative purposes.

Meaning of the context menus

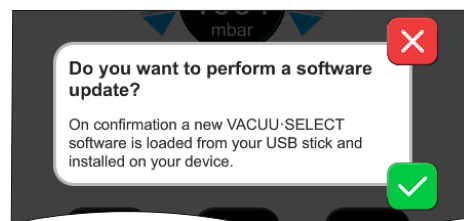
→ Example
Overview
Context menus
administration



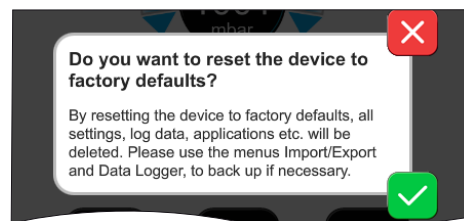
Adjustments for **date and time**.



Presettings for adding the controller to your **network**.



Activate command for loading **software update** from connected USB flash drive.



Reset the controller to the **factory settings**.

IMPORTANT!

Restoring the factory settings deletes all data, settings and applications.

⇒ Back up your settings, applications and data beforehand; see chapters: *7.1.9 Administration – import/export* and *7.2 Data logger*

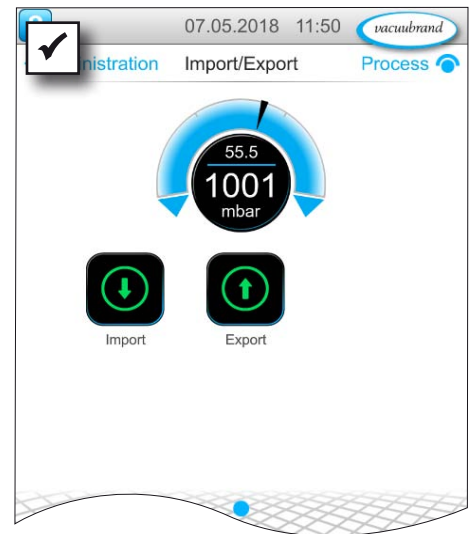
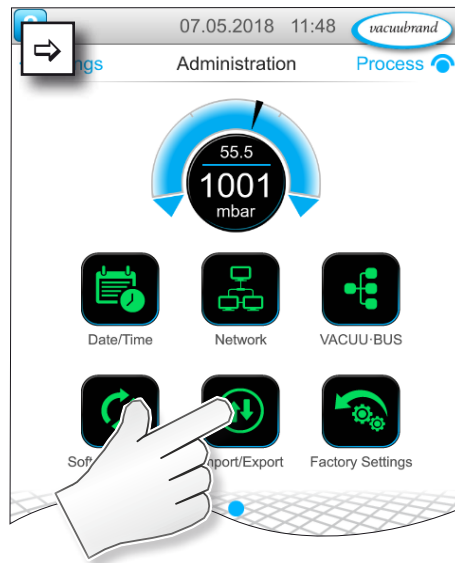
7.1.9 Administration – import/export

View import/export submenu

→ Example
Main menu
 \ Settings \
Administration \
Import/Export



Tap/press
lightly



Meaning of the context menus

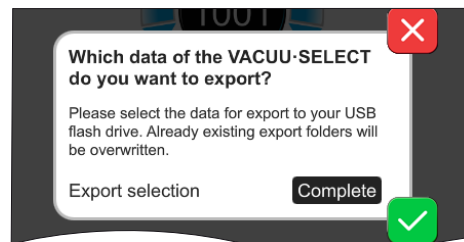
→ Example
Overview
Context menus
Import/Export



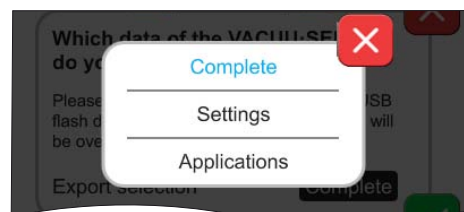
Cancel



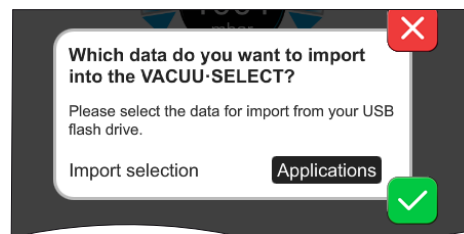
Confirm



You can use the **export function** to transfer data, such as applications you have created, to other controllers via USB flash drive.



You can customize the data export by tapping **Complete**, **Settings**, or **Applications**.



You can use the **import function** to transfer data from another external controller to this controller.

7.1.10 Administration – VACUU-BUS



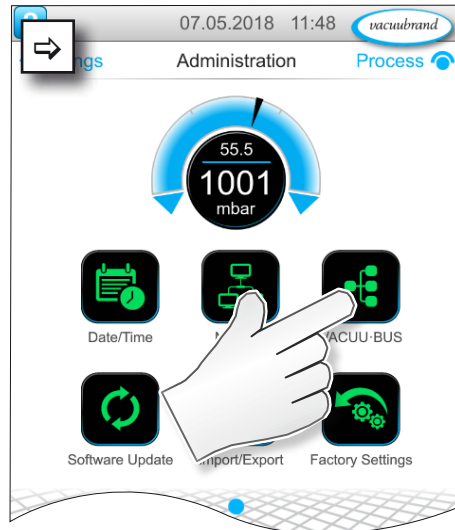
The VACUU-BUS submenu simplifies the detection and management of VACUU-BUS components.

View VACUU-BUS submenu

→ Example
Main menu
 \ Settings \
Administration \
VACUU-BUS



Tap/press
lightly



The buttons retrieve context menus. The context menus facilitate the use of presets for VACUU-BUS components, e.g., address configuration, detection of connected components. Vacuum sensors and level sensors, amongst others, can be calibrated in this submenu.

Meaning of the context menus

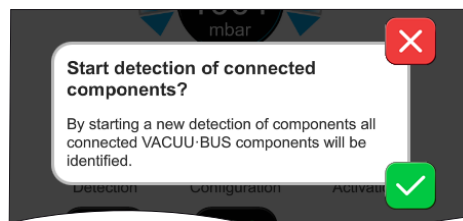
Overview
Context menus
VACUU-BUS



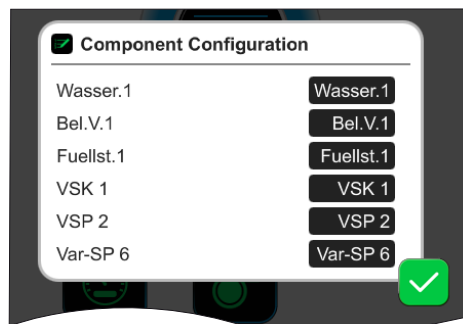
Cancel



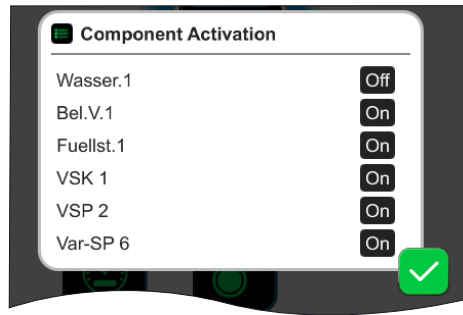
Confirm



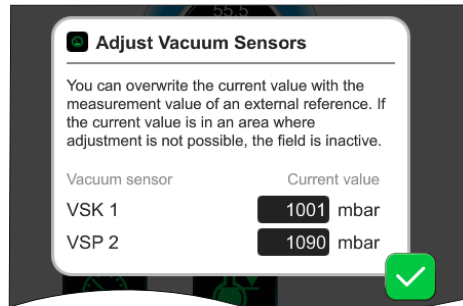
Component detection scans the VACUU-BUS ports. All connected components are detected, new components are logged on and removed components are logged off.



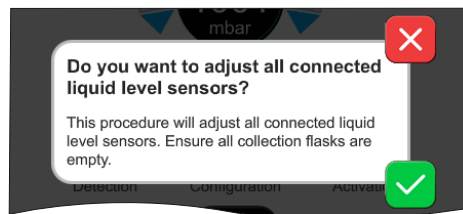
With **component configuration**, the addresses of connected components can be easily changed or reassigned.



Using **component activation**, connected VACUU-BUS components can be individually activated or deactivated, i.e., the components can remain connected but are switched on or off at the controller as required for the ongoing process.



Pop-up for the **calibration** of connected **vacuum sensors** at ambient pressure and under vacuum.



OPTION
Pop-up for the calibration of connected **level sensors**.

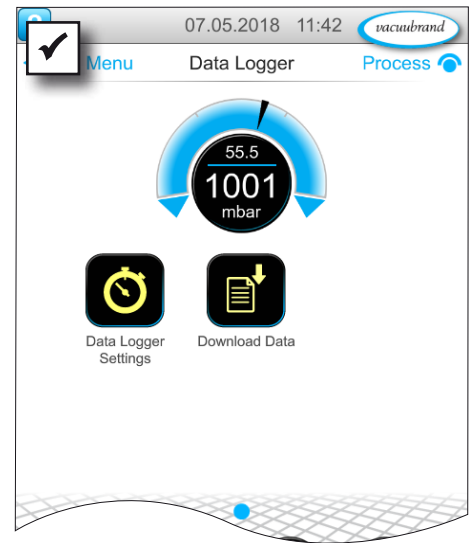
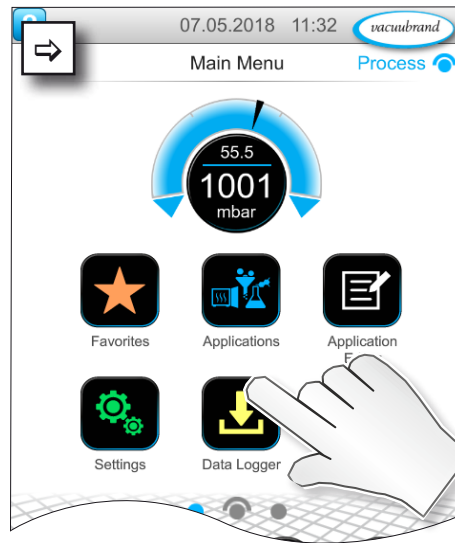
7.2 Data logger

View data logger submenu

→ Example
Main menu \ Data
logger



Tap/press
lightly



Meaning of the context menus

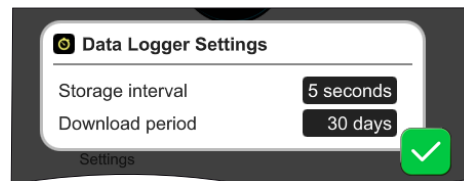
Overview
Context menus
Data logger



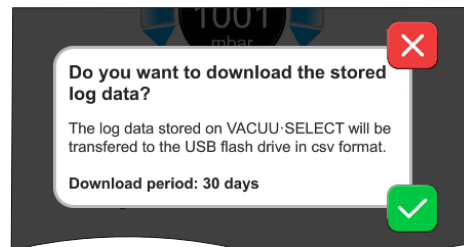
Cancel



Confirm



In the **data logger settings**, the storage interval and download period can be specified.



If a USB flash drive is connected, the **log data** for the preset time period can be downloaded here.

7.3 Service

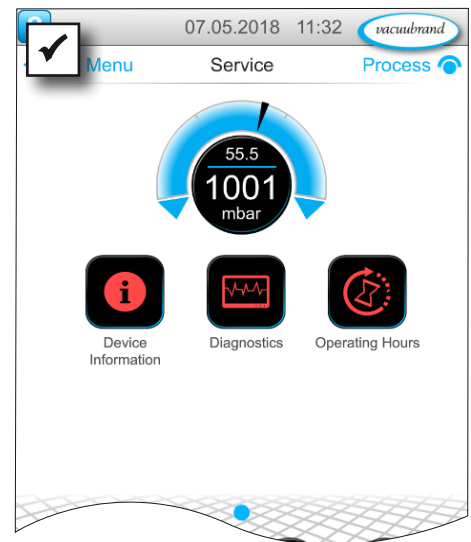
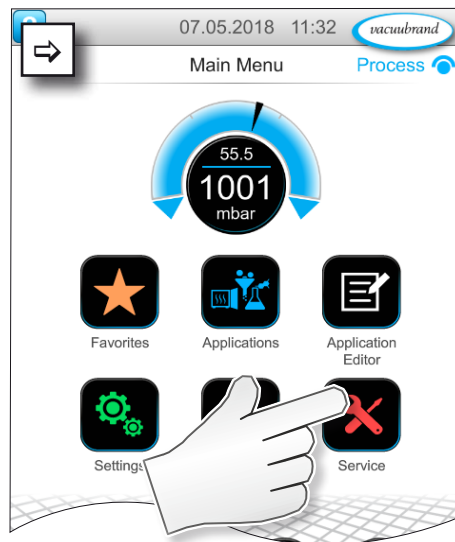
In this menu, you can find or download information about the device. In the event of an error, please forward this information to our Service Department.

View service submenu

→ Example
Main menu \ Service



Tap/press lightly



Meaning of the context menus

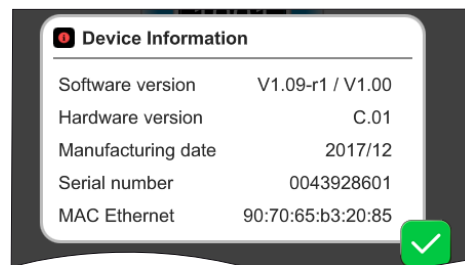
Overview
Context menus
Data logger



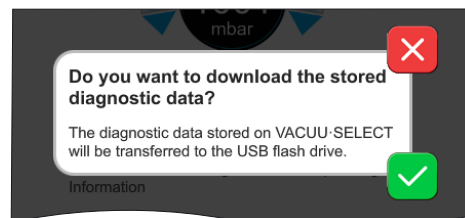
Cancel



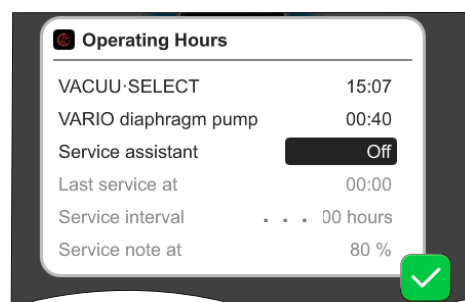
Confirm



Information **about the device** is displayed here.



If a USB flash drive is connected, the **diagnostics** can be downloaded here.



Counter for **hours of operation** with optional maintenance wizard.

Off: No reminder message.

On: Reminder message for maintenance after specified hours of operation have elapsed.

8 Troubleshooting

8.1 Technical support

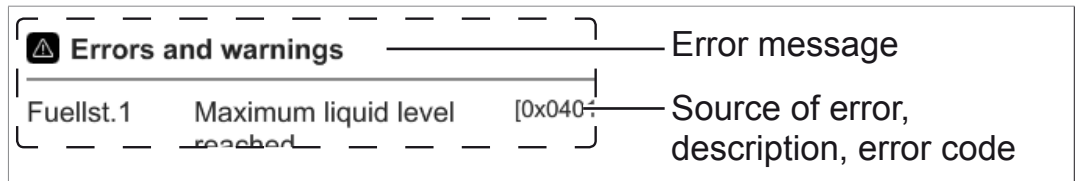
To identify errors and potential remedies, please refer to the troubleshooting table *Error – Cause – Remedy*.

For technical assistance or errors for which you require additional support, please contact your local distributor or our [Service Department](#)¹.

8.2 Error messages

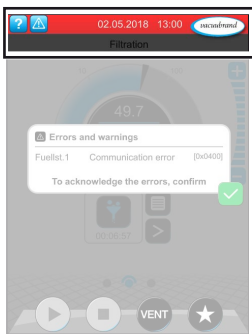
Errors are indicated immediately by the controller as plain text in a pop-up message. The status line provides a visual indication of the extent of the error. In addition, an acoustic signal is emitted while the error persists.

→ Example Error message pop-up




8.2.1 Error indication


Error indication



→ Example Error

Symbol	Meaning
	<p>Error indication</p> <ul style="list-style-type: none"> ▶ Indication in the case of error or warning. ▶ Tap to display text and acknowledge the error.

Color	Meaning
Yellow	<p>Warning</p> <ul style="list-style-type: none"> ▶ Indicates persisting error; device continues to run.
Red	<p>Error</p> <ul style="list-style-type: none"> ▶ Indicates persisting error; device stops.




Sound	Meaning
	<p>Warning or error</p> <ul style="list-style-type: none"> ▶ Shows that an error or warning is present. ▶ Active while error status persists.

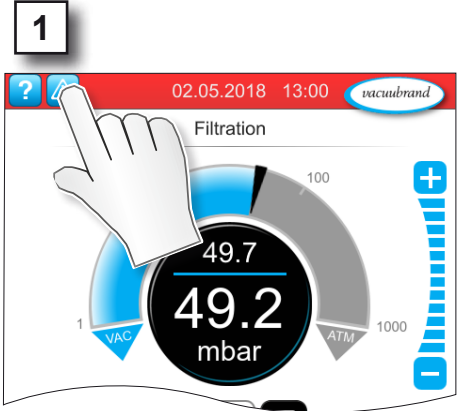
¹ -> Phone: +49 9342 808-5660, fax: +49 9342 808-5555, service@vacuubrand.com

8.2.2 Acknowledge error

Warnings and errors must be acknowledged after the error has been remedied.

Error information and acknowledgment

-  View message
-  Acknowledge
-  Tap/press lightly



Error message reset.

8.3 Error – Cause – Remedy

Error – Cause – Remedy

Error	Possible cause	Remedy	Personnel
No display	<ul style="list-style-type: none"> ▶ Power plug or plug-in power supply not correctly plugged in or pulled out. ▶ Pumping unit switched off. ▶ VACUU·BUS plug-in connection or cables defective or not connected. ▶ Controller switched off or defective. ▶ Device fuse tripped. 	<ul style="list-style-type: none"> ✓ Check power connection or plug-in power supply and cables. ✓ Check VACUU·BUS plug-in connection and cables to the controller. ✓ Replace defective components. 	Operator
Display frozen	<ul style="list-style-type: none"> ▶ Controller in undefined state. ▶ Controller has frozen. 	<ul style="list-style-type: none"> ✓ Restart the controller. Hold down ON/OFF button for more than 10 seconds until device reboots. 	Operator

Error	▶ Possible cause	✓ Remedy	Personnel
Circuit board fuse defective	<ul style="list-style-type: none"> ▶ Short circuit on the circuit board. ▶ Defective accessory connected. ▶ Power consumption too high. 	<ul style="list-style-type: none"> ✓ Remedy cause of the short circuit and replace circuit board fuse. ✓ Send in. 	Resp. specialist
Communication error	<ul style="list-style-type: none"> ▶ One or more VACUU-BUS components were removed. 	<ul style="list-style-type: none"> ✓ Deactivate relevant VACUU-BUS components. ✓ Perform component detection. 	Specialist
Error affecting control	<ul style="list-style-type: none"> ▶ Valve defective. 	<ul style="list-style-type: none"> ✓ Check address. ✓ Replace defective components. 	Specialist
Error at pump	<ul style="list-style-type: none"> ▶ Check VMS-B (switching device). 	<ul style="list-style-type: none"> ✓ Send in defective device. 	Resp. specialist
Error at digital I/O module	<ul style="list-style-type: none"> ▶ No power supply. ▶ Plug pulled out. ▶ An error occurred in the system and the I/O module relayed it to the controller. 	<ul style="list-style-type: none"> ✓ Connect power supply. ✓ Check plug-in connection. ✓ Remedy cause of external error. 	Specialist, resp. specialist
Error at analog I/O module	<ul style="list-style-type: none"> ▶ No power supply. 	<ul style="list-style-type: none"> ✓ Connect power supply. 	Specialist
Error Peltronic	<ul style="list-style-type: none"> ▶ Temperature not reached. 	<ul style="list-style-type: none"> ✓ Wait until temperature has been reached. 	Specialist
Error at vacuum sensor	<ul style="list-style-type: none"> ▶ Vacuum sensor defective. 	<ul style="list-style-type: none"> ✓ Send in defective device. 	Resp. specialist
Overpressure	<ul style="list-style-type: none"> ▶ Pressure too high. ▶ Measuring range exceeded. 	<ul style="list-style-type: none"> ✓ Eliminate cause of overpressure. ✓ Acknowledge error message. 	Operator, specialist
Underrange	<ul style="list-style-type: none"> ▶ Pressure below measuring range. ▶ Vacuum sensor calibration incorrect. 	<ul style="list-style-type: none"> ✓ Calibrate vacuum sensor correctly. 	Specialist
Transfer failed	<ul style="list-style-type: none"> ▶ No USB flash drive connected. ▶ Not enough storage space on the USB flash drive. 	<ul style="list-style-type: none"> ✓ Connect a USB flash drive with sufficient storage space. 	Specialist

Error	▶ Possible cause	✓ Remedy	Personnel
Liquid level reached	▶ Full status indicator of a level sensor.	✓ Empty the glass flask or container in question.	Operator
Venting valve does not operate	<ul style="list-style-type: none"> ▶ No voltage applied. ▶ VACUU·BUS plug-in connection or cables defective or not connected. ▶ Venting valve dirty. ▶ Venting valve in sensor defective. ▶ Venting valve deactivated. 	<ul style="list-style-type: none"> ✓ Check VACUU·BUS plug-in connection and cables to the controller. ✓ Clean venting valve. ✓ If necessary, use another external venting valve. ✓ Activate venting valve in the controller. 	Specialist

8.4 Device fuse

There is a device fuse, type: Nano fuse 4 A/t, on the circuit board of the controller. If tripped, the fuse can be replaced under ESD conditions after the cause has been remedied.

NOTE

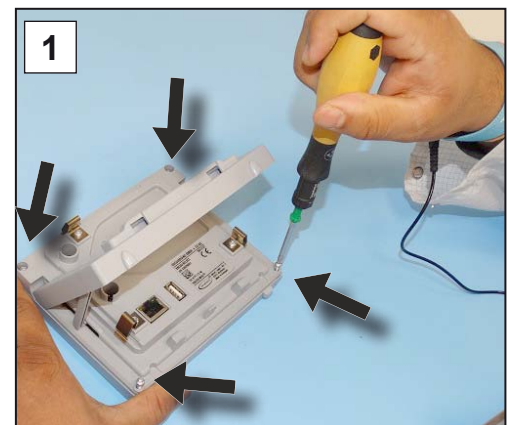
Damage possible if work is performed incorrectly.

- ⇒ Have maintenance work performed by a trained electrician or at least by a person with electrotechnical expertise.
- ⇒ Ensure ESD safeguards when working with the circuit board.

Change device fuse

ESD tools required: Grounding armband, flat-head screwdriver, Gr. 1, Torx screwdriver with torque of TX10, tweezers.

Change device fuse



Preparation:

- ⇒ Have the tools ready (see image).
- ⇒ Disconnect the controller from the power supply.
- ⇒ Remove fitted attachments, e.g., sensor, in-line solenoid valve or benchtop housing.

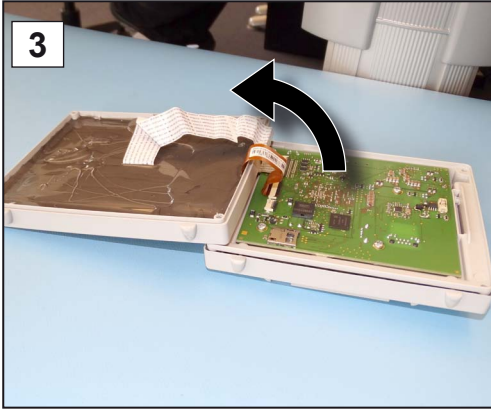


1. Lay the controller carefully face down and unscrew the 4 screws in the housing.

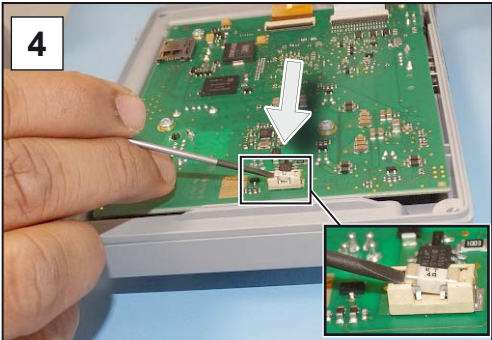
Change device fuse



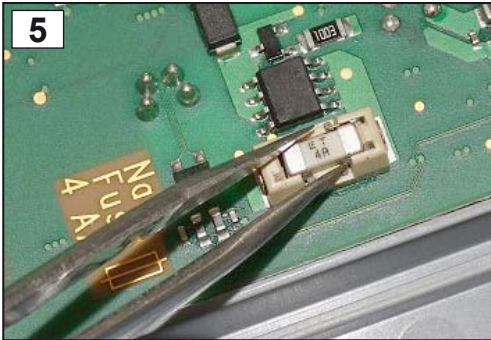
2. Carefully lift the display.



3. Carefully pivot back the display.



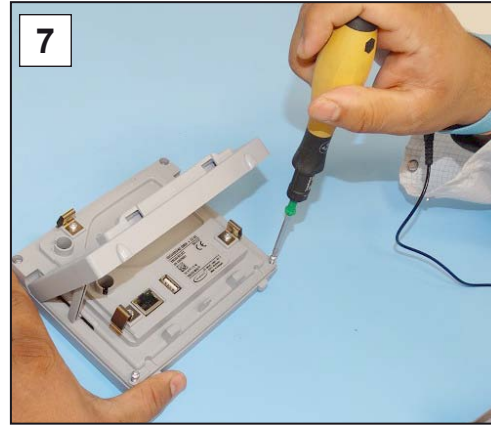
4. Lever the fuse out of the base.



5. Insert the new fuse in the base.



6. Close the housing tightly.



7. Tighten the housing screws using the Torx screwdriver (torque 1.1 Nm) and secure the attachments when work is complete.

Nano fuse 4 A/t

20612952

9 Appendix

9.1 Technical information

Type	
Vacuum controller	VACUU·SELECT® Complete

9.1.1 Technical data

Technical data

Ambient conditions		(US)
Working temperature	10-40 °C	50-104 °F
Storage/transport temperature	-10-60 °C	14-140 °F
Max. altitude	2000 m above sea level	6562 ft above sea level
Protection class (front)	IP 42/IK 08	
Relative humidity	30-85 %, non-condensing	
Prevent condensation or contamination from dust or liquids		

Electrical data	
Nominal voltage	24 VDC
Controller output	1.2 W
Power supply via	VACUU·BUS®
Device fuse on circuit board	Nano fuse 4 A/t

Plug-in power supply		(US)
Input voltage	90-264 V AC	90-264 V AC
Frequency	50-60 Hz	50-60 Hz
Power consumption, max.	0.8 A	0.8 A
Output voltage, short circuit proof	24 VDC	24 VDC
Output current, max.	1.25 A	1.25 A
Cable length, approx.	2 m	79 in.
Dimensions	108 mm x 58 mm x 34 mm 4.3 in. x 2.3 in. x 1.4 in.	
Weight	300 g	0.66 lb
Power plug	AC, replaceable: CEE/CH/UK/US/AUS/CN	

Technical data

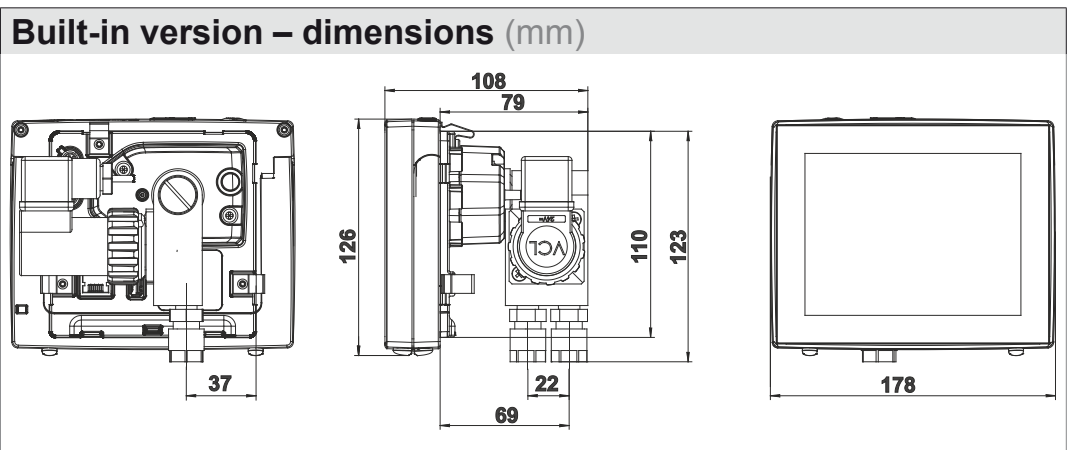
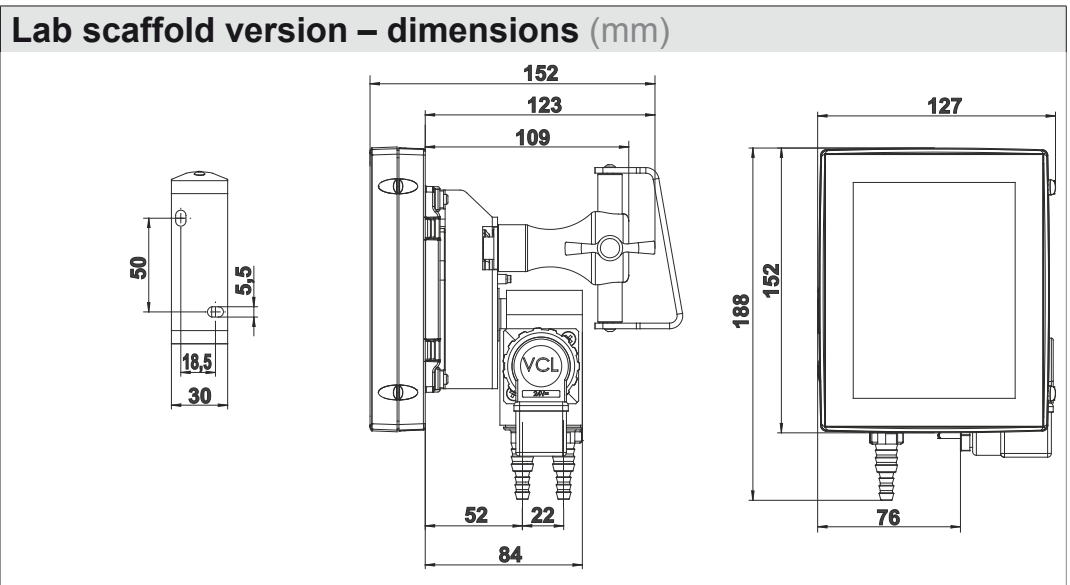
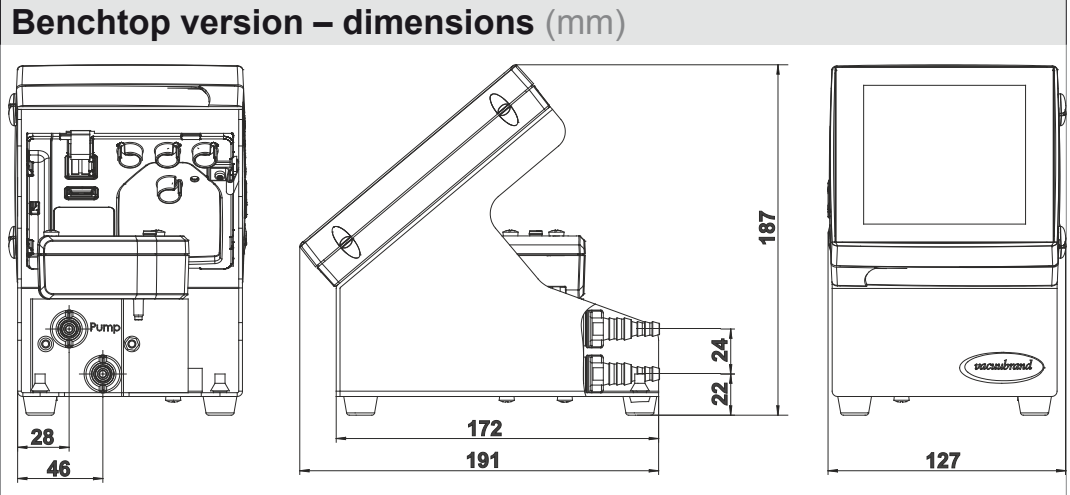
Chemically resistant in-line solenoid valve			(US)
Power supply	24 V DC \pm 10 %		
Valve connector	3-pole on VACUU·BUS®		
Power consumption, approx.	0.22 A		
Power	6 W		
Switching frequency/minute, max.	50		
Switching state	NO contact	NC contact	
Leak rate	1*10 ⁻² mbar l/s		
Operating pressure	1.5 bar	1125 Torr	

Controller interfaces	
Plug-in connector	VACUU·BUS®
Ethernet (LAN)	Patch cable min. cat. 5e RJ45
USB port (1.0–2.0)	2x USB-A 2.0, max. 0.5 A per port


Controller connections	
Benchtop version, lab scaffold version	2x hose nozzles DN 6/10 mm
Built-in version	2x straight screw-in connectors DN 8/10
Venting valve, optional	Hose nozzle DN 4-5 mm

Weights			(US)
Benchtop version	745 g	1.64 lb	
Lab scaffold version	590 g	1.3 lb	
Built-in version			
Plug-in power supply	250 g	0.55 lb	
VACUU·SELECT® Sensor	145 g	0.3 lb	
Chemically resistant in-line solenoid valve	210 g	0.46 lb	

Dimensions



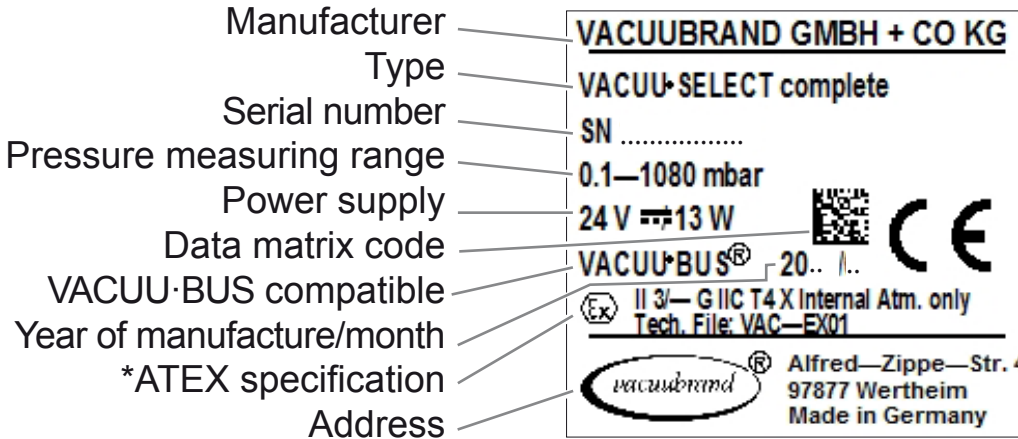
9.1.2 Rating plate

 ⇒ In the event of an error, make a note of the type and serial number on the rating plate.

⇒ When contacting our Service Department, please provide the type and serial number from the rating plate. This will allow us to provide you with specific support and advice for your device.

VACUU-SELECT® rating plate, general

Data on rating plate



* Indicating documentation, group and category, marking G (gas), type of protection, explosion group, temperature class (see also: [Approval for ATEX equipment category](#)).


9.1.3 Wetted materials

Wetted materials

Component	Wetted materials
Sensor	Aluminum oxide ceramic, gold-coated (if applicable)
Measurement chamber	PPS
Venting valve seal	FFKM
Option: blind plugs without venting valve	Epoxy resin
Seals	Chemically resistant fluoroelastomer, PTFE
Connections to pump/application	PVDF
Valve block	PP
O-rings	FKM
Valve body	PVDF
Non-return valve	FFKM
Screw-in connector, diaphragm, sealing ring	PTFE
Hose nozzle	PP

9.1.4 Vacuum data

Vacuum data

Values		(US)
Measuring range (abs.)	1080–0.1 mbar	810–0.1 Torr
Accuracy of measurement	±1 mbar/hPa/Torr, ±1 digit, with VACUU·SELECT® vacuum controller (after adjustment, constant temperature)	
Measuring principle	Ceramic diaphragm (aluminum oxide, gold-coated), capacitive, gas type independent, absolute pressure	
Temperature coefficient	< ±0.15 mbar (hPa)/K	< ±0.11 Torr/K
Maximum admissible pressure, abs.	1.5 bar	1125 Torr
Maximum admissible media temperature (gas), non-explosive atmosphere:		
Short term (< 5 min)	80 °C	176 °F
Continuous operation	45 °C	113 °F
ATEX conformity	II 3/- G IIC T4 X internal atm. only	
Maximum admissible media temperature (gas)  atmosphere:		
Short term	40 °C	104 °F
Continuous operation	40 °C	104 °F

9.2 Ordering information

Ordering information

Vacuum controller	Order no.
VACUU·SELECT® benchtop version	20700070
VACUU·SELECT® lab scaffold version	20700080
VACUU·SELECT® built-in version	20700060

Accessories	Order no.
Vacuum hose DN 6 mm (l = 1000 mm)	20686000
PTFE hose KF 16	20686031
Silicone rubber hose 3/6 (vent with inert gas)	20636156
VACUU·BUS wall duct	20636153
DAkKS calibration with first delivery	20900214
DAkKS recalibration	20900215

 Overview
of possible
VACUU·BUS®
components
(option)

VACUU·BUS peripheral devices	Order no.	
Vacuum sensor	VACUU·SELECT® Sensor	20700020
	VACUU·SELECT® Sensor without venting valve	20700021
	VSK 3000	20636657
	VSP 3000	20640530
Vacuum gauge	VACUU·VIEW	20683220
	VACUU·VIEW extended	20683210
Vacuum valve (in-line solenoid valve)	VV-B 6	20674290
	VV-B 6C	20674291
	VV-B 15C, KF 16	20674210
	VV-B 15C, KF 25	20674215
Cooling water valve	VKW-B	20674220
Venting valve	VBM-B	20674217
	VACUU·SELECT® Sensor	20700020
Module for switching a vacuum pump	VMS-B	20676030
...I/O module	Digital ... IN: 5-75 VDC / OUT: 60 VDC (2.5 A) IN: 5-50 VAC / OUT: 40 VAC (2.5 A)	20636228
	Analog ... IN: 0-10 V / OUT: 0-10 V	20636229
	Analog ... IN: 4-20 mA / OUT: 0-10 V	20635425
	Vapor condenser	Peltronic
Level sensor	for 500 ml round bottom flask	20699908

Ordering information	Spare parts	Order no.	
Spare parts	Hose nozzle DN 6/10	20636635	
	Cheese head screw M6 x 10	23110179	
	Non-return valve (inlet/outlet valve)	20638836	
	Solenoid valve VCL-C3, 24 V DC	20636667	
	Valve cable B VV, complete	20612753	
	Straight screw-in connector VCL-G	20637221	
	Extension cable	VACUU·BUS® 0.5 m	20612875
		VACUU·BUS® 2 m	20612552
		VACUU·BUS® 10 m	22618493
	VACUU·BUS® Y adapter	20636656	
	Safety information for vacuum equipment	20999254	
	Instructions for use	20901170	

Sources of supply

International sales offices and distribution

Purchase original accessories and original spare parts from a subsidiary of **VACUUBRAND GMBH + CO KG** or your local distributor.



- ⇒ Information about our complete product range is available in the current [product catalog](#).
- ⇒ Your local distributor or **VACUUBRAND GMBH + CO KG** [sales office](#) is available to assist you with orders, questions on vacuum control and optimal accessories.

9.3 License information and data protection

- ⇒ This product contains open source software. The license information about this can be found on the VACUU·SELECT in the service menu → **About the device** under the heading **Legal information**
- ⇒ To improve the diagnostics of the device condition in the event of an error or service, diagnostic data is stored on the device. This data can be downloaded to a USB stick via the service menu. The logging of diagnostic data can be switched off.

9.4 Service

Service offer and
service range

Take advantage of the comprehensive range of services available from **VACUUBRAND GMBH + CO KG**.



Services in detail

- Product consultation and practical solutions
- Fast delivery of spare parts and accessories
- Professional maintenance
- Immediate repairs processing
- On-site service (on request)
- Calibration (DAkkS-accredited)
- With Health and Safety Clearance form: return, disposal.

⇒ Visit our website for further information: www.vacuubrand.com.

Service handling

Follow the terms of
service

1. Contact your local distributor or our Service Department.
2. Request an RMA no. for your order.
3. Clean the product thoroughly or if necessary, decontaminate it professionally.
4. Download the [Health and Safety Clearance](#) form.
5. Fill out the Health and Safety Clearance form in full.

Return (reshipment)

6. Return your product, including:
 - RMA no. and description of the error
 - Repair or service order
 - Health and Safety Clearance form
 - Attach everything to the outside of the package



⇒ Reduce downtime, speed up processing. Please have the required data and documents at hand when contacting our Service Department.

- ▶ Your order can be quickly and easily processed.
- ▶ Hazards can be prevented.
- ▶ A brief description and/or photos will help locate the source of the error.

9.5 Index

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9.6 EC Declaration of conformity

**EU-Konformitätserklärung
EC Declaration of Conformity
Déclaration de conformité CE**



Hersteller / Manufacturer / Fabricant :

VACUUBRAND GMBH + CO KG · Alfred-Zippe-Str. 4 · 97877 Wertheim · Germany

Hiermit erklärt der Hersteller, dass das Gerät konform ist mit den Bestimmungen der Richtlinien:

Hereby the manufacturer declares that the device is in conformity with the directives:

Par la présente, le fabricant déclare que le dispositif est conforme aux directives :

2014/30/EU (EMV-RL), 2014/35/EU (N-RL), 2011/65/EU (RoHS-2)

Vakuum-Controller / Vacuum controller / Régulateur de vide

Typ / Type / Type : **VACUU-SELECT® Complete controller**

Artikelnummer / Order number / Référence de l'article :

20700070 (benchtop), 20700080 (lab scaffold), 20700060 (built-in)

Seriennummer / Serial number / Numéro de série : Siehe Typenschild / See rating plate / Voir plaque signalétique

Angewandte harmonisierte Normen / Harmonized standards applied / Normes harmonisées utilisées : DIN EN 12100:2011, DIN EN 61326-1:2013, DIN EN 61010-1:2010 (éd. 3), DIN EN 61010-1:2011, DIN EN 50581:2013

Bevollmächtigter für die Zusammenstellung der technischen Unterlagen / Person authorised to compile the technical file / Personne autorisée à constituer le dossier technique : Dr. J. Dirscherl · VACUUBRAND GMBH + CO KG · Germany

Ort, Datum / place, date / lieu, date : Wertheim, 19.06.2018



(Dr. F. Gitmans)

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ppa.



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