

Fully

stocked

and ready to ship!

NEW Parts Added October 2016

Bioreactor Components Available in 2, 3, 5, 7 and 15L Sizes

Like-for-like replacement parts for Applikon® Biotechnology and Broadley-James® brands of bioreactors.

Agitator Assembly design ensures a contamination-free seal around the shaft.

> Mirror-Polished Finish - Stainless steel components manufactured from 316L with an electropolished surface finish of 20Ra or better.

> > Head Plate is weldfree and machined from a single piece of stainless steel.





NEW Headplate Assembly Stand for easy component assembly.

Clear Glass Vessel is made from heavy wall, borosilicate glass for superior visibility as well as resistance to thermal shock and corrosion. Marked with permanent, white graduations.





Impeller Blades - Rushton and Marine style available.

Applikon® is a registered trademark of Applikon Biotechnology. Inc. Broadley-James® and Broadley-James Corporation® are registered trademarks of Broadley-James Corporation.







Chemglass Life Sciences is pleased to announce the availability of like-for-like, replacement components for the popular 2, 3, 5, 7 and 15 liter sizes of Applikon® and Broadley-James® bioreactors. All stainless steel components are manufactured from 316L stainless with an electropolished surface finish of 20Ra or better. Borosilicate glass vessels include jacketed, unjacketed and red stained versions.

Please contact us directly if you require any parts not shown here.

UNJACKETED GLASS BIOREACTOR VESSEL

Vessels are constructed of heavy wall tubing and are graduated in 200mL subdivisions with numbers every 1000mL.

| Part Number | Vessel Cap. (L) | Vessel Min. Working Volume (L) | Vessel I.D. (mm) | Overall Height (mm) |
|-------------|--------------------|--------------------------------------|---------------------|---------------------------|
| CLS-1379-01 | 2 | 0.5 | 105 | 246 |
| CLS-1380-01 | 3 | 0.5 | 130 | 260 |
| CLS-1382-01 | 5 | 1.0 | 160 | 260 |
| CLS-1383-01 | 7 | 2 | 160 | 360 |
| CLS-1385-01 | 15 | 2.5 | 222 | 456 |

UNJACKETED GLASS BIOREACTOR VESSEL, RED STAINED

Vessels are coated with a red stain that provides for the elimination of outside light sources when used in conjunction with Raman high performance spectroscopy. Stain allows less than 1% of light transmission below 400nm and 5% from 400 to 600nm. Constructed of heavy wall tubing and graduated in 200mL subdivisions with numbers every 1000mL. **Other capacities available - please contact us for details.**

| | Vessel Min. | | | Overall |
|---------------|-------------|------------|-----------|---------|
| | Vessel | Working | Vessel | Height |
| Part Number | Cap. (L) | Volume (L) | I.D. (mm) | (mm) |
| CLS-1380-R-03 | 3 | 0.5 | 130 | 260 |
| CLS-1383-R-07 | 7 | 2 | 160 | 360 |

TRIPOD STAND FOR UNJACKETED VESSEL

Stand to hold unjacketed bioreaction vessels. Top, two-piece ring is made of anodized aluminum while the lower ring and legs are electropolished stainless steel. Stands come complete with silicone o-ring and six, knurled nuts to attach the headplate to the stand.

| Part Number | Vessel Cap. (L) | Replacement Silicone O-Ring |
|----------------|--------------------|--------------------------------|
| CLS-1380-STD3 | 2-3 | CLS-1705-150X4 |
| CLS-1382-STD5 | 5 | CLS-1705-177X4 |
| CLS-1383-STD7 | 7 | CLS-1705-177X4 |
| CLS-1385-STD15 | 15 | CLS-1705-274 |



JACKETED GLASS BIOREACTOR VESSEL

Jacketed vessels are constructed of heavy wall tubing and are graduated in 200mL subdivisions with numbers every 1000mL. Connections to circulator are GL-18 glass threads and are supplied complete with caps and plastic hose connections. **15L jacketed vessels available - please contact us.**

| Part Number | Vessel Cap. (L) | Vessel Min. Working Volume (L) | Vessel I.D. (mm) | Overall Height (mm) |
|-------------|--------------------|--------------------------------------|---------------------|---------------------------|
| CLS-1381-01 | 3 | 0.5 | 130 | 275 |
| CLS-1382-30 | 5 | 1.0 | 130 | 275 |
| CLS-1384-01 | 7 | 2 | 160 | 375 |



CLS-1381-01

TRIPOD STAND FOR JACKETED VESSEL

Stand to hold jacketed bioreaction vessels. Top, two-piece ring is made of anodized aluminum while the lower ring and legs are electropolished stainless steel. Stands come complete with silicone o-ring and six, knurled nuts to attach the headplate to the stand. **Stands for 15L jacketed vessels available - please contact us.**

| Part Number | Vessel Cap. (L) | Replacement Silicone O-Ring |
|---------------|--------------------|--------------------------------|
| CLS-1381-STD3 | 2-3 | CLS-1705-150X4 |
| CLS-1386-STD5 | 5 | CLS-1705-177X4 |
| CLS-1384-STD7 | 7 | CLS-1705-177X4 |



STABILIZER BARS FOR 15L STANDS, SET OF 3

Six-inch long bar attaches to legs of 15 liter stands and adds an additional measure of safety to the 15 liter bioreactor. Sold as a set of three.



| 1 |
|---|
| |

Stabilizer bars shown installed on a 15L bioreactor stand.

| Part Number | Description | |
|---------------|---|--|
| CLS-1385-SBD3 | Stabilizer Bars Set of Three for 151 Stands | |

HEADPLATE ASSEMBLY STAND

Constructed of blue anodized aluminum, stand permits easy assembly of components into headplates. Will fit from 2 to 15 liter headplates, which are secured with four nylon-tipped thumb screws. Plate is eight inches wide by eight inches deep.



| Part Number | Description | |
|--------------|--------------------------|--|
| CLS-1380-100 | Headplate Assembly Stand | |



Assembly Stand in Use CLS-1380-100





CLS-1380-05 CLS-1383-04 CLS-1385-05 CLS-1385-35

AGITATOR ASSEMBLY

Agitator assembly is constructed of 316L stainless steel and screws into the M30 thread in the center of the headplate. Design ensures contamination-free sealing around the shaft. CLS-1385-05 attaches to the headplate with 4 bolts. CLS-1385-35 requires adapter plate, CLS-1385-30, for use in a 15L reactor.

| Part Number | Vessel Cap. (L) | Replacement Silicone O-ring | Length of Shaft Through Headplate (mm) | Shaft Dia. (mm) |
|----------------|--------------------|-----------------------------------|--|-----------------------|
| CLS-1380-05 | 2-5 | CLS-1705-124 | 222 | 8 |
| CLS-1383-04 | 7 | CLS-1705-124 | 430 | 8 |
| CLS-1385-05 | 15 | CLS-1705-131 | 392 | 15 |
| CLS-1385-35 | 15 | CLS-1705-131 | 390 | 8 |

NEW! Rebuild Kits

REBUILD KITS for AGITATOR ASSEMBLIES

Kits of o-rings, seals and bearings to rebuild agitator assemblies.

| Part Number | Fits Agitator | Shaft Size (mm) |
|---------------|---|-----------------|
| CLS-1380-05PM | CLS-1380-05 CLS-1383-04 CLS-1385-35 | 8 |
| CLS-1385-05PM | CLS-1385-05 | 15 |

TRANSFER MEDIA BOTTLES, CLEAR, WITH HOSE BARB AND GL-45 VENTED CAP

For easy gravity transfer of solutions. Schott bottle with drip-free pouring ring and liner-less, one piece, autoclavable, reusable, vented cap. Hose barb outlet at the bottom allows for easy gravity transfer of solutions. The hose barb accepts the ID tubing listed.

| Part Number | Vessel Cap. (mL) | Tubing Size for Hose Barb |
|--------------|---------------------|------------------------------|
| CLS-1423-100 | 100 | 1/4" |
| CLS-1423-250 | 250 | 1/4" |
| CLS-1423-500 | 500 | 1/4" |
| CLS-1423-1L | 1000 | 1/4" |
| CLS-1423-2L | 2000 | 1/4" |
| CLS-1423-5L | 5000 | 1/4" |
| CLS-1423-10L | 10,000 | 1/2" |
| | | |



CLS-1423
Other size hose barbs available, please contact us for details.



VENT PORT ASSEMBLIES FOR TRANSFER BOTTLES

Vent port assemblies are constructed of 316 stainless steel and electropolished to a 20Ra or better finish. Configurations consist of a single vent tube, vent and short fill tubes, or angled vent and fill tubes. Supplied with a GL-32 or 45- open top cap and silicone gasket.

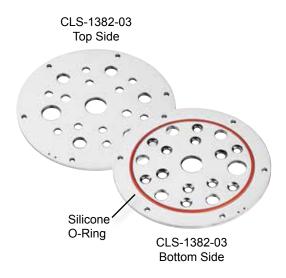
| Part Number | Description | Bottle Thread Size |
|-------------|-----------------|---------------------------|
| CLS-1429-10 | Single Port | GL-45 |
| CLS-1429-20 | Two Port | GL-45 |
| CLS-1429-21 | Two Port Angled | GL-45 |



HEADPLATE

Headplate is constructed of 316L stainless steel and electropolished to a mirror finish. Supplied complete with a silicone o-ring that mates to the glass vessel. Number and size of ports as listed.

| Part Number | Vessel Cap. (L) | | eplacement cone O-Ring |
|----------------|--------------------|------------------|---------------------------|
| CLS-1379-02 | 2 | CL | S-1705-135X4 |
| 16 Total | M30 Center | 1 each G-3/4 | 5 each M18 |
| Ports | 6 each M10 | 3 each M6 | |
| CLS-1380-03 | 3 | CL | S-1705-135X4 |
| 18 Total | M30 Center | 1 each G-3/4 | 5 each M18 |
| Ports | 2 each M12 | 6 each M10 | 3 each M6 |
| CLS-1382-03 | 5 and 7 | С | LS-1705-260 |
| 19 Total | M30 Center | 1 each G-3/4 | 5 each M18 |
| Ports | 2 each M12 | 10 each M10 | |
| CLS-1385-03 | 15 | С | LS-1705-373 |
| 19 Total | 69mm Center | Port for Agitato | or |
| Ports | 6 each M27 | 2 each M12 | 10 each M10 |



ADAPTER PLATE, 15L BIOREACTOR TO M30

For conversion of the 15 liter headplate, CLS-1385-03, from a 69mm opening to an M30 thread, thereby accepting the CLS-1385-35 agitator assembly.

| Part Number | Description | |
|----------------|--------------------|--|
| CLS-1385-30 | Adapter Plate, M30 | |



CLS-1385-30 Bottom Side

ADDITION AND SAMPLING VESSELS

Addition and sampling vessel with hose barbed 2-port drip tube assemblies designed for addition or sampling of media, acid or base. Ideal for use with bioreactors for addition or sampling. Drip tube assemblies are constructed of 316L electropolished stainless steel and include blue polypropylene GL32 open top caps with white silicone gaskets. Drip tubes have a finish of 20Ra or better. The vessel measures 32mm Diameter x 94mm OAL.

| Part Number | Description |
|--------------|---|
| CLS-1437-B01 | Flat Bottom Vessel Complete with 2-Port Drip Tube Assembly |
| CLS-1437-B02 | Flat Bottom Vessel Only |
| CLS-1429-02 | 2-Port Drip Tube Assembly with Open Top Cap and Gasket |
| CLS-1428-14 | White Silicone Gasket Only |
| CLS-1481-20 | Cap, GL-32, Blue, Open Top, PP, Pkg. 6 |



Chemglass Life Sciences



CLS-1382-06



CLS-1382-05



CLS-1382-07



CLS-1380-09

MARINE STYLE IMPELLER BLADES

Marine style impeller blades are available in two styles, vortexing and scoping. The 2 through 7 liter sizes fit the 8mm shaft of the agitator assembly. The 15 liter has an option of either the 8mm or the 15mm shaft size. These blades are used primarily for mammalian cell culture work.

| David Novacle ov | luon allon Trun a | Fits Reactor | Fits Shaft Size | Impeller Diameter |
|------------------|-------------------|-----------------|--------------------|----------------------|
| Part Number | Impeller Type | (L) | (mm) | (mm) |
| CLS-1380-06 | Vortex (Down) | 2-3 | 8 | 43 |
| CLS-1380-07 | Scoping (Up) | 2-3 | 8 | 43 |
| | | | | |
| CLS-1382-05 | Vortex (Down) | 5-7 | 8 | 59 |
| CLS-1382-06 | Scoping (Up) | 5-7 | 8 | 59 |
| | | | | |
| CLS-1385-06 | Vortex (Down) | 15 | 15 | 76 |
| CLS-1385-07 | Scoping (Up) | 15 | 15 | 76 |
| | | | | |
| CLS-1385-36 | Vortex (Down) | 15 | 8 | 76 |
| CLS-1385-37 | Scoping (Up) | 15 | 8 | 76 |
| | | | | |

RUSHTON STYLE IMPELLER BLADES

The 3 through 7 liter sizes fit the 8mm Shaft, while the 15 liter fits the 15mm shaft. These blades are used primarily for bacterial cell culture work.

| | Fits Reactor | Impeller Diameter | Fits Shaft Size |
|-------------|--------------|----------------------|-----------------|
| Part Number | (L) | (mm) | (mm) |
| CLS-1380-08 | 2-3 | 48 | 8 |
| CLS-1382-07 | 5-7 | 60 | 8 |
| CLS-1385-20 | 15 | 76 | 15 |
| CLS-1385-50 | 15 | 76 | 8 |

TRIPLE PORT ADAPTER, M18 and M27

The triple inlet adapter fits into a headplate port and incorporates three separate pipes in one assembly for efficient use of space. The adapter has three, 1/8" (3.2mm) tubing ports for connection to flexible tubing and can be used individually for reagent addition. Inside the reactor, the 1/8" tubes are $\frac{3}{4}$ ", 1" and 1 1/8" long.

| Part Number | Thread Size | Replacement Silicone O-Ring |
|-------------|-------------|--------------------------------|
| CLS-1380-09 | M18 | CLS-1705-20X2 |
| CLS-1385-08 | M27 | CLS-1705-121 |



THERMOWELL, M10

M10 threaded thermowell having an I.D. of 0.310" that will accept $\frac{1}{4}$ " thermocouple probes. To enhance temperature measurement, the thermowell should be partially filled with a heat conducting silicone or mineral oil.

| Part Number | Fits Reactor (L) | Immersion Length (mm) | Replacement Silicone O-Ring |
|-------------|---------------------|--------------------------|--------------------------------|
| CLS-1380-11 | 2-5 | 200 | CLS-1705-85X25 |
| CLS-1383-05 | 7 | 300 | CLS-1705-85X25 |
| CLS-1385-10 | 15 | 370 | CLS-1705-85X25 |

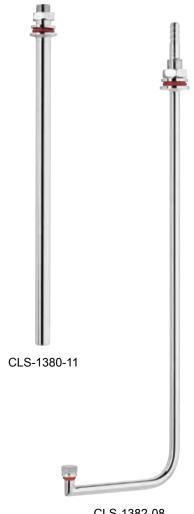
AERATION TUBE WITH POROUS SPARGER, M10

The 15µm, sintered metal tip produces tiny air bubbles for optimum gas distribution. The "A" dimension listed allows for placement in different ports of the headplate. **NOTE:** Replacement o-ring listed is for M10 connection.

| | Fits Reactor | | Dim. "A" | Replacement |
|-------------|-----------------|-----------|-------------|-----------------|
| Part Number | (L) | Immersion | (mm) | Silicone O-Ring |
| CLS-1379-04 | 2 | 236 | 48 | CLS-1705-85X25 |
| CLS-1380-12 | 3 | 238 | 50 | CLS-1705-85X25 |
| CLS-1382-08 | 5 | 238 | 73 | CLS-1705-85X25 |
| CLS-1383-06 | 7 | 330 | 73 | CLS-1705-85X25 |
| CLS-1385-11 | 15 | 420 | 93 | CLS-1705-85X25 |



| Part Number | Porosity (µm) | Replacement Silicone O-Ring |
|-------------|---------------|--------------------------------|
| CLS-1380-14 | 10 | CLS-1705-008 |
| CLS-1380-15 | 15 | CLS-1705-008 |



CLS-1382-08

AIR INLET / OUTLET ADAPTER

Adapter can be used as a gas outlet pipe in lieu of a condenser in applications where the aeration rate or temperature is low or for short term batch application. More often, this pipe is used to provide overlay aeration.

| | Hose | | |
|-------------|----------------|----------------------|--------------------------------|
| Part Number | Thread Size | Connection O.D. (mm) | Replacement Silicone O-Ring |
| CLS-1380-20 | M10 | 6.35 | CLS-1705-85X25 |
| CLS-1380-18 | M18 | 12.00 | CLS-1705-20X2 |
| CLS-1385-27 | M27 | 12.00 | CLS-1705-121 |





CLS-1383-08 CLS-1380-22 CLS-1380-R-33 CLS-1383-14

SAMPLING TUBE, ADJUSTABLE, M10

This sampling tube is adjustable to permit the culture fluid to be sampled at any desired level. Tubing is $\frac{1}{4}$ " OD.

| Part Number | Fits Reactor (L) | Maximum Immersion Length (mm) | Replacement Silicone O-Ring |
|-------------|------------------------|-------------------------------------|--------------------------------|
| CLS-1380-21 | 2-5 | 232 | CLS-1705-85X25 |
| CLS-1383-08 | 7 | 325 | CLS-1705-85X25 |
| CLS-1385-13 | 15 | 390 | CLS-1705-85X25 |

BLIND STOPPERS

Stoppers can be used to close off any of the unused openings in the headplate. The M6, M10 and M12 sizes are fitted into the headplate from the inside, leaving a flat surface, while the M18, M27 and G-3/4 are threaded into the ports from the outside.

| Part Number | Size | Replacement Silicone O-Ring |
|-------------|-------|--------------------------------|
| CLS-1380-22 | M6 | CLS-1705-010 |
| CLS-1380-23 | M10 | CLS-1705-85X25 |
| CLS-1380-24 | M12 | CLS-1705-111 |
| CLS-1380-25 | M18 | CLS-1705-20X2 |
| CLS-1385-14 | M27 | CLS-1705-121 |
| CLS-1380-26 | G-3/4 | CLS-1705-023 |

SAMPLING TUBE, FIXED, M10

Fixed height sampling tubes for bioreactors. Tubing is ¼" OD.

| Part Number | Fits Reactor (L) | Maximum Immersion Length (mm) | Replacement Silicone O-Ring |
|-------------|------------------------|-------------------------------------|--------------------------------|
| CLS-1380-33 | 2-5 | 212 | CLS-1705-85X25 |
| CLS-1383-14 | 7 | 315 | CLS-1705-85X25 |
| CLS-1385-26 | 15 | 400 | CLS-1705-85X25 |

SAMPLING TUBE, REDUCED DIAMETER FIXED, M6

Sampling tube with a reduced diameter which requires a smaller amount of sample to be drawn from the reactor. Tubing is 1/8" OD.

| Part Num | ber | Fits Reactor (L) | Maximum Immersion Length (mm) | Replacement Silicone O-Ring |
|----------|-------|------------------------|-------------------------------------|--------------------------------|
| CLS-1380 | -R-33 | 2-5 | 210 | CLS-1705-010 |



HEAT EXCHANGERS

Heat exchangers are available in a choice of two different styles. The cold finger style is for use with 2 - 5 liter reactors and fits into the headplate via an M18 threaded port. The second style is a loop type exchanger and is available for 5 - 15 liter reactors. It fits into two, M10 ports of the headplate.

| | Fits | Exchanger | Replacement |
|-------------|-------------|----------------|-----------------|
| Part Number | Reactor (L) | Style | Silicone O-Ring |
| CLS-1380-28 | 2-5 | Cold Finger | CLS-1705-20X2 |
| CLS-1382-11 | 5 | Loop | CLS-1705-85X25 |
| CLS-1383-12 | 7 | Loop | CLS-1705-85X25 |
| CLS-1385-16 | 15 | Loop | CLS-1705-85XE25 |



This adapter can be used to add fluids or gases to the bioreactor.

| | Fits | | Replacement |
|-------------|-------------|-------------|-----------------|
| Part Number | Reactor (L) | Thread Size | Silicone O-Ring |
| CLS-1380-31 | 2-7 | M10 | CLS-1705-85X25 |
| CLS-1380-40 | 3-15 | M12 | CLS-1705-111 |
| CLS-1380-51 | 2-7 | M18 | CLS-1705-20X2 |

BAFFLE ASSEMBLY

Baffles are used to increase the mixing efficiency inside the bioreactor and are mounted near the reactor wall for optimum mixing performance.

| | Fits | | Replacement |
|-------------|-------------|-------------|-----------------|
| Part Number | Reactor (L) | Thread Size | Silicone O-Ring |
| CLS-1381-04 | 2-3 | M6 | CLS-1705-010 |
| CLS-1382-10 | 5 | M10 | CLS-1705-85X25 |
| CLS-1383-11 | 7 | M10 | CLS-1705-85X25 |
| CLS-1385-17 | 15 | M10 | CLS-1705-85X25 |

AIR AERATION TUBE, M10

This tube is to be used when high gas flow rates are required. The sparger pipe extends to the bottom of the vessel and terminates just below the impellers on the stirrer shaft. This allows bubbles coming out of the sparger to rise up into the impellers where they are broken up for improved oxygen transfer.

| Part Number | Fits Reactor (L) | Length of Tube Below the Headplate (mm) | Replacement Silicone O-Ring |
|-------------|------------------------|---|--------------------------------|
| CLS-1379-06 | 2 | 236 | CLS-1705-85X25 |
| CLS-1381-05 | 3-5 | 236 | CLS-1705-85X25 |
| CLS-1384-06 | 7 | 330 | CLS-1705-85X25 |
| CLS-1385-18 | 15 | 420 | CLS-1705-85X25 |









CLS-1381-08



CLS-1381-06



CLS-1381-10



CLS-1380-10

PROBE HOLDER, 12MM, FIXED HEIGHT

Probe holder for 12mm probes. These are non-height adjustable.

Replacement Silicone O-Ring

| Part Number | Thread Size | Interior | Exterior |
|-------------|-------------|--------------|---------------|
| CLS-1381-08 | M18 | CLS-1705-111 | CLS-1705-20X2 |
| CLS-1381-09 | G-3/4 | CLS-1705-111 | CLS-1705-023 |
| CLS-1385-21 | M27 | CLS-1705-111 | CLS-1705-121 |

PROBE HOLDER, 12MM, ADJUSTABLE HEIGHT

Probe holder for 12mm probes. Height adjustable with compression fitting.

| Part Number | Thread Size | Replacement Silicone O-Ring |
|-------------|-------------|-----------------------------|
| CLS-1381-06 | M18 | CLS-1705-20X2 |
| CLS-1381-07 | G-3/4 | CLS-1705-023 |
| CLS-1385-19 | M27 | CLS-1705-121 |

Replacement FKM Compression Ring for 12mm Probe

| Part Number | | Pkg. Qty. |
|-------------|----------------------|-----------|
| 1380-027 | FKM Compression Ring | 1 |

PROBE HOLDER, 19MM, ADJUSTABLE HEIGHT

Probe holder for 19mm probes. Height adjustable with compression fitting.

| Part Number | Thread Size | Replacement Silicone O-Ring |
|-------------|-------------|--------------------------------|
| CLS-1381-10 | G-3/4 | CLS-1705-023 |
| CLS-1385-22 | M27 | CLS-1705-121 |

Replacement FKM Compression Ring for 19mm Probe

| Part Number | | Pkg. Qty. |
|-------------|----------------------|-----------|
| 1381-009 | FKM Compression Ring | 1 |

SEPTUM HOLDER, M18 and M27

The septum holder is supplied with a silicone rubber septum and can be used as a universal addition port for fluid or gas. Replacement septa are available.

| Part Number | Thread Size | Replacement Silicone O-Ring |
|-------------|-------------|--------------------------------|
| CLS-1380-10 | M18 | CLS-1705-20X2 |
| CLS-1385-09 | M27 | CLS-1705-141 |

Replacement Septa

| Part Number | | Pkg. Qty. |
|--------------|------------------------|-----------|
| CLS-1380-014 | Silicone Rubber Septum | 10 |



CLS-1435-D HAMILTON DO PROBES TO FIT BIO REACTORS

The OxyFerm FDA is an electrochemical oxygen sensor suited for applications with high demands for hygiene, e.g. in pharmaceutical industry, in biotechnology and in foods and beverages production. When using Oxylyte USD electrolyte, even upside-down insertion is possible. The sensor is equipped with a FDA approved membrane for usage in hygienic processes.

Specifications

| Electrode System | Silver Platinum Combination |
|--|---|
| Polarization | 670mV ± 50mV |
| Output | 40 to 80nA in Air at 25°C |
| Temperature | 0-130°C, Sterilization to 130°C |
| Drift at Room Temp Under Constant Conditions | <1% per Week |
| Stabilization Time | <2 Hours |
| Pressure | 0-4 Bar |
| Wetted Materials | Stainless Steel 1.4435, EPDM and Silicone with FDA Approval |
| Mounting | PG 13.5 Thread |
| Electrical Connector | Standard 4 Pole T 82/D4 |

DO Probe Standard 4 Pole T82/D4 Connector

| | Fit | Probe | Probe |
|--------------|-------------|-----------|-------------|
| Part Number | Reactor (L) | O.D. (mm) | Length (mm) |
| CLS-1435-D72 | 1-5 Liter | 12 | 235 |
| CLS-1435-D73 | 7 Liter | 12 | 320 |
| CLS-1435-D74 | 15 Liter | 12 | 420 |

DO Probe with VP Connector

| | Fit | Probe O.D. | Probe |
|--------------|-------------|------------|-------------|
| Part Number | Reactor (L) | (mm) | Length (mm) |
| CLS-1435-D82 | 1-5 Liter | 12 | 235 |
| CLS-1435-D83 | 7 Liter | 12 | 325 |
| CLS-1435-D84 | 15 Liter | 12 | 425 |

Accessories

| Part Number | Description |
|--------------|---|
| CLS-1435-D88 | OxyFerm Membrane Kit |
| CLS-1435-D90 | Cathode Assembly for OxyFerm DO Sensors |
| CLS-1435-D91 | Electrolyte for OxyFerm FDA Sensors, 50mL |
| CLS-1435-D92 | Protective Cap for T82 DO Sensor Autoclaving |









CLS-1435-P HAMILTON pH PROBES

The EasyFerm Plus K8 sensors are designed to withstand demanding applications in pharmaceutical and chemical industries. The EVEREF-F reference cartridge ensures that the phermlyte reference electrolyte remains free of silver and precipitation. The EasyFerm Plus K8 is supplied with a presterilized electrolyte which prevents the diffusion of sample into the sensors. It withstands steam sterilization, autoclaving, CIP, organic solvents and strong acids. Fully autoclavable or in-situ sterilizable.

Specifications

| 0-14 |
|---|
| Pressurized phermlyte |
| 0-6 Bar |
| Type K8 - Standard pH Connector Head or VP |
| HAMILTON EVEREF-F, Silver ion barrier included |
| Steam Sterilizable/Autoclavable to 266°F (0 to 135°C) |
| Up to 100 Cycles under Standard Conditions |
| |

pH Probe Standard K8 Connector

| | Fit | Probe O.D. | Probe |
|--------------|-------------|------------|-------------|
| Part Number | Reactor (L) | (mm) | Length (mm) |
| CLS-1435-P72 | 1-5 | 12 | 235 |
| CLS-1435-P73 | 7 | 12 | 325 |
| CLS-1435-P74 | 15 | 12 | 420 |

pH Probe with VP Connector

| | Fit | Probe O.D. | Probe |
|--------------|-------------|------------|-------------|
| Part Number | Reactor (L) | (mm) | Length (mm) |
| CLS-1435-P77 | 1-5 | 12 | 235 |
| CLS-1435-P78 | 7 | 12 | 325 |
| CLS-1435-P79 | 15 | 12 | 425 |

Custom component? We can do it . . . Call 1.800.843.1794 today.



Whether it's a slight modification to a standard part or a completely new component, our skilled engineering and production teams are glad to partner with you to meet your product expectations.

We've been providing quality CNC machining services as well as bending, welding and electropolishing to science professionals for decades.

Chemglass Life Sciences' experienced technical service representatives are ready to discuss your requirements Get in touch today.



CLS-1434 HAMILTON VISIFERM OPTICAL DO PROBES

The VisiFerm DO is the first optical oxygen sensor with integrated optoelectronics, having the full functionality of a measuring device with selfdiagnostics. It is steam sterilizable, autoclavable and CIP compatible. The VisiFerm requires less maintenance than a classical oxygen sensor as it does not have a mechanically sensitive membrane or a corrosive electrolyte.

Advantages of Optical Measurement

- More accurate measurement because optical sensors do not consume oxygen
- Without electrolyte the sensor reading is not affected by mounting orientation
- · Quicker response time results in less wasted product
- · Improved mechanical and measurement stability with a glass window
- · Signal is not influenced by electrostatics and mechanical stress
- · No impact on measurement or sensor life due to H2S fouling

Specifications

| Measuring Principle | Oxygen dependent luminescence Quenching |
|-----------------------|---|
| Measuring Range | 4ppm to 25ppm |
| Response Time | < 30 seconds at 25°C |
| Autoclavable | Yes |
| Steam Sterilizable | Yes (Max 140°C) |
| Pressure Range | -1 to 12 Bar |
| Probe Diameter | 12mm |
| Connection to Process | PG 13.5 Thread |
| Electrical Connection | VP8 |
| Wetted Materials | SS 1.4435, Silicone EPDM |

| Part Number | Fit Reactor (L) | Probe Length (mm) |
|-------------|-----------------|-------------------|
| CLS-1434-60 | 1-5 | 225 |
| CLS-1434-62 | 7 | 325 |
| CLS-1434-64 | 15 | 425 |

HARVEST TUBE, M10 and M27

Mounts into the outer M10 thread on standard headplates. Tapered tip extends to within 2mm of the vessel bottom to allow complete harvesting of cells. The 15 liter size has an M27 thread with 1/2" tubing for quicker harvest.

| Part Number | Vessel Capacity (L) | Replacement Silicone O-Ring |
|-------------|------------------------|--------------------------------|
| CLS-1380-32 | 3 | CLS-1705-85X25 |
| CLS-1382-12 | 5 | CLS-1705-85X25 |
| CLS-1383-13 | 7 | CLS-1705-85X25 |
| CLS-1385-23 | 15 | CLS-1705-121 |











Manufactured to fit snugly around Applikon®-style, unjacketed vessels to supply uniform heat. Made of silicone rubber, blankets are 110VAC and have IEC320 C14, three-prong, shrouded adapters which require a temperature controller to operate. Optional CG-3211-10 adapter permits heating blankets to be used with Chemglass CG-3200-series temperature controllers.

| | Fits Reactor | | Dimensions | |
|-------------|--------------|---------|-------------|--|
| Part Number | (L) | Wattage | W x L (in.) | |
| CLS-1379-08 | 2 | 110 | 2.6 x 11.4 | |
| CLS-1380-19 | 3 | 180 | 4 x 14.5 | |
| CLS-1383-07 | 5-7 | 300 | 4 x 17.5 | |
| CLS-1385-12 | 15 | 385 | 10 x 26.2 | |

Optional Adapter Cord for Heating Blanket, Self-Locking **Part Number**

CG-3211-10

HEATING BLANKETS, 110V with VELCRO®

Manufactured to fit snugly around Applikon®-style, unjacketed vessels to supply uniform heat. Made of silicone rubber, all sizes are 110VAC with the wattage as listed. Velcro allows easy installation, even with the vessel in a support stand. Plugs are IEC standard 2-prong.

| l . | Fits Reactor | | Dimensions | |
|--------------|--------------|---------|-------------|--|
| Part Number | (L) | Wattage | W x L (in.) | |
| CLS-1380-19V | 3 | 110 | 3.5 x 14 | |
| CLS-1383-07V | 5-7 | 178 | 5 x 18 | |
| CLS-1385-12V | 15 | 383 | 10 x 27 | |

CLS-1705-series



REPLACEMENT SILICONE O-RINGS

Orange silicone o-ring replacements for bioreactors conform to FDA 21CRF Part 177.2600.

| Part Number | I.D. x Cross Section (mm) | Pkg. Qty. | Price | Part Number | I.D. x Cross Section (mm) | Pkg. Qty. | Price |
|----------------|------------------------------|--------------|--------|----------------|------------------------------|--------------|--------|
| CLS-1705-008 | 4.47 x 1.78 | 20 | 18.00♥ | CLS-1705-124 | 31.4 x 3.30 | 10 | 19.00♥ |
| CLS-1705-010 | 6.07 x 1.78 | 20 | 21.00♥ | CLS-1705-131 | 42.5 x 2.62 | 10 | 22.00♥ |
| CLS-1705-85X25 | 8.50 x 2.50 | 20 | 29.00♥ | CLS-1705-135X4 | 135 x 4.00 | 1 | 53.00♥ |
| CLS-1705-111 | 10.70 x 2.6 | 20 | 31.00♥ | CLS-1705-150X4 | 150 x 4.00 | 1 | 55.00♥ |
| CLS-1705-18X3 | 18.0 x 3.0 | 20 | 34.00♥ | CLS-1705-260 | 166 x 3.00 | 1 | 56.00♥ |
| CLS-1705-20X2 | 20.0 x 2.00 | 20 | 27.50♥ | CLS-1705-177X4 | 177 x 4.00 | 1 | 62.00♥ |
| CLS-1705-023 | 26.7 x 1.78 | 10 | 17.00♥ | CLS-1705-373 | 228 x 5.33 | 1 | 64.00♥ |
| CLS-1705-121 | 26.6 x 2.62 | 10 | 18.00♥ | CLS-1705-274 | 253 x 3.53 | 1 | 65.00♥ |



CONDENSERS, GLASS AND STAINLESS STEEL

Condensers aid in removing moisture from exhaust gases which can clog filters. They also help minimize loss of material from the bioreactor due to evaporation during fermentation.

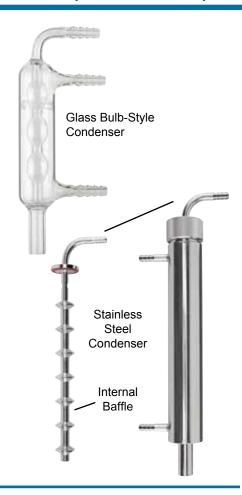
Glass condensers are available in bulb and coil styles and are more economical than stainless steel.

Stainless steel condensers consist of 4 components:

- 1. Jacketed condenser body with two 1/4-inch hose connections
- 2. Internal stainless steel baffle
- 3. 90° gas outlet tube with 1/4-inch hose connection
- 3. Threaded compression nut

All condensers are connected to the bioreactor by using a 12mm adjustable height probe adapter, CLS-1381-06 or CLS-1381-07 which are sold separately.

| Part Number | Туре | Style | Fits Reactor (L) | Overall Length (mm) |
|--------------|-----------|------------|------------------------|---------------------------|
| CLS-1380-GC1 | Glass | Bulb-Style | 2 - 5 | 150 |
| CLS-1380-GC2 | Glass | Bulb-Style | 7 | 250 |
| CLS-1385-GC3 | Glass | Coil-Style | 15 | 250 |
| CLS-1380-27 | Stainless | _ | 2 - 5 | 165 |
| CLS-1383-09 | Stainless | _ | 7 | 230 |



CLS-1390 SINGLE-USE BIOREACTOR ACCESSORY KITS

This pre fabricated, single-use bioreactor kit consists of the 8 components listed. They are packed in an ISO Class 7 clean room, double bagged and ready for use. Kits are fabricated with full traceability and accompanying validation documentation, which meets USP Class VI requirements. These pre-assembled kits can be customized to any validated components currently specified on your bioreactor design.

| Part Number | Description |
|-------------|-----------------------------------|
| CLS-1390-01 | Complete Bioreactor Accessory Kit |

Kit Includes 1 Each of the Following

| Part Number | Description | Pkg. Qty. |
|-------------|------------------------------|-----------|
| CLS-1390-10 | Media Inlet Line Assembly | 1 |
| CLS-1390-11 | Sparger Line Assembly | 1 |
| CLS-1390-12 | Condenser Vent Line Assembly | 1 |
| CLS-1390-13 | Sample Line Assembly | 1 |
| CLS-1390-14 | Overlay Gas Assembly | 1 |
| CLS-1390-15 | Tri Port Assembly | 3 |



Single-Use

- · Minimize Labor Costs
- Eliminates Cleaning Validation
- Reduces Set up Time and Costs

Pre-Fabricated Assemblies

- Minimize Injuries associated with cutting in-house
- Improved consistency

Offers Closed System

- Gives the ability to assemble in Open Lab type Environment
- Provides aseptic solution to close off an unused line





CLS-1399 Aseptic Sampler

CLS-1399 SAMPLER, BIOREACTOR, ASEPTIC, LACH¹

The Lach sampler permits sampling of bioreactors without the chance of contamination. Sampler is set up with check valves that eliminate the chances of contamination along with a connection for the sampling syringe which the user disinfects prior to use.

- Sampler is set up with a second syringe that pushes any residual culture liquid back into the reactor. This design eliminates any "dead volume" which would normally have to be flushed out of the sampler.
- Sampler uses all Luer style connections, eliminating any needle sampling and risk of puncture injuries.
- No valves. The sampling valve is opened by the attachment of the sampling syringe and automatically closes once the syringe is removed. Due to the check valve positioning, it is not possible to re-inject the sample taken back into the reactor.
- Even though the sampler is meant to be a single use, disposable product, it can be autoclaved and re-used.
- Use with any type of cell culture sampling such as spinner flasks or bags.

NOTE: The sampler is supplied assembled, but not sterilized. It must be autoclaved prior to use. The syringes are supplied sterile.

Samplers are available in two sizes, small with a 10mL syringe and large with a 20mL syringe. The small sampler works with any bioreactor up to and including 7 liters. The large is for 10 liters and above. (This is based on the volume in a normal stainless steel sampling tube.)

| Part Number | Description |
|-------------|-------------------------------|
| CLS-1399-01 | Sampler, Aseptic, Lach, Small |
| CLS-1399-02 | Sampler, Aseptic, Lach, Large |

¹ Design suggested by William Lach, Chemglass Life Sciences



CLS-1399-100 STIRRERS, COMPLETE, BIOREACTORS

Stand alone stirrer fits Applikon®-style vessels from 1 to 7 liters. The motor has incredible power for its size, 91 in-oz. The control box is extremely small, measuring only 3.5" wide x 4.5" high x 2.5" deep, and includes a clamp that allows it to be attached to reactor support legs up to 14mm in diameter. Unit also has a RS-232 port for PC control and data logging.

Specifications

| Fits Applikon-Style Vessels | 1-7 Liters |
|-----------------------------|----------------------------|
| Speed Range | 10-800 RPM |
| Power | 91 (in-oz.) |
| Voltage Requirements | 110 to 240 VAC, 50-60 Hz |
| Wattage | 240 Watts Max, Peak 2 Amps |
| Operating Temperature Range | 5 to 40°C |

Note: Only highlighted portion of inset image is included.

| Part Number | Description |
|--------------|-------------------------------------|
| CLS-1399-100 | Stirrer Motor, Controller and Cable |

